



# 1900

## REAR-MOUNT BOOM MOWER

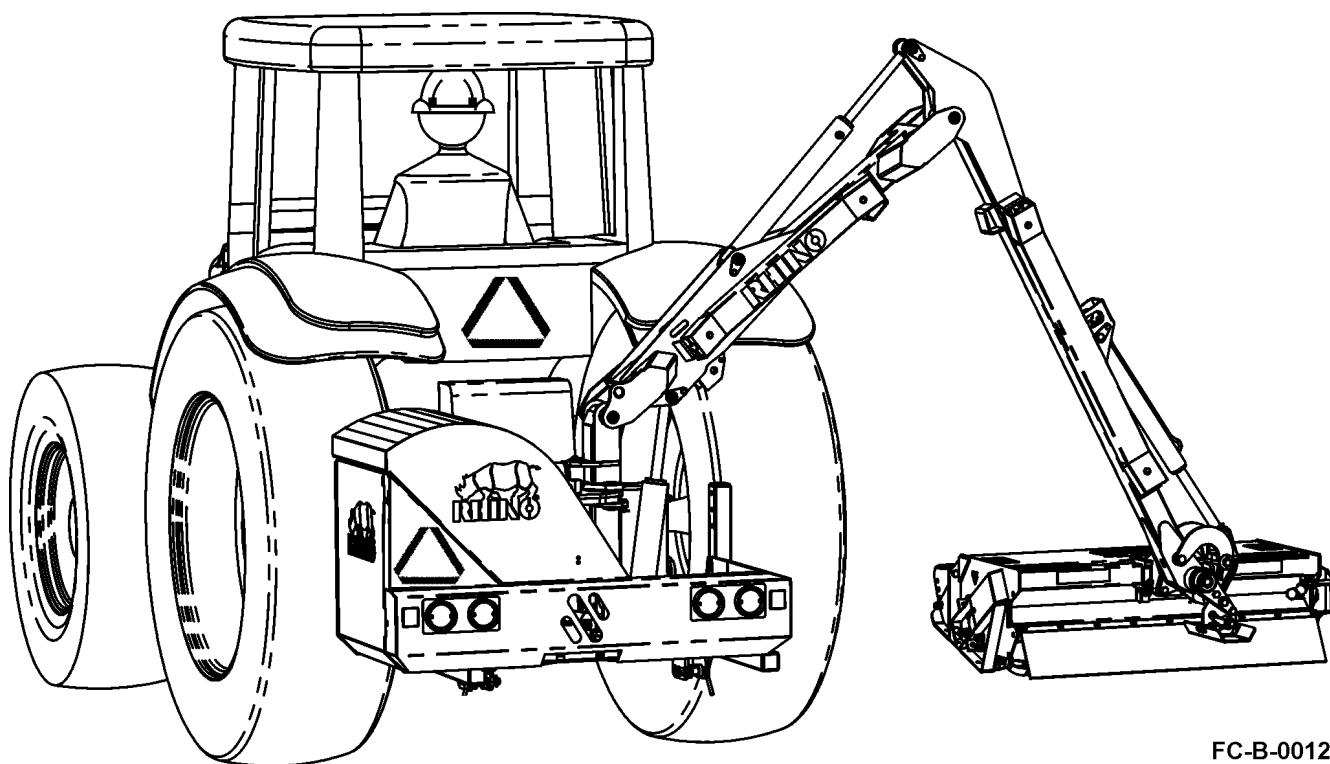
Published 07/10

Part No. 00786722C

### OPERATOR'S MANUAL



This Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the unit at all times. READ, UNDERSTAND, and FOLLOW the Safety and Operation Instructions contained in this manual before operating the equipment. C01-Cover



FC-B-0012

**RHINO®**

1020 S. Sangamon Ave.

Gibson City, IL 60936

800-446-5158

Email: [parts@servis-rhino.com](mailto:parts@servis-rhino.com)

**¡ATENCIÓN!**  
LEA EL INSTRUCTIVO



Si No Lee Ingles, Pida  
Ayuda a Alguien  
Que Se Lo Lea Para Que le  
Traduzca Las  
Medidas de Seguridad

**A® MEMBER OF THE  
ALAMO GROUP**  
ALWAYS ON THE CUTTING EDGE®

# To the Owner/Operator/Dealer

All implements with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes the potential hazards and follows reasonable safety practices. The manufacturer has designed this implement to be used with all its safety equipment properly attached to minimize the chance of accidents.

**BEFORE YOU START!!** Read the safety messages on the implement and shown in your manual. Observe the rules of safety and common sense!



# DANGER

**FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTION CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.**

<p>1.</p> 	<p>2. NO RIDERS. NO CHILDREN OPERATORS</p> 	<p>3. USE SAFETY SHOES, HARD HAT, SAFETY GLASSES, SEAT BELTS, ROPS &amp; OPS.</p> 	<p>4. BLOCK UP SECURELY BEFORE WORKING UNDER.</p> 
---	--	--	---

1. Study and understand Operator's Manuals, Safety Decals, and Instructional Decals for tractor and implement to prevent misuse, abuse, and accidents. Practice before operating in a confined area or near passersby.

- Learn how to stop engine suddenly in an emergency. Be alert for passersby and especially children.

2. Allow no children on or near folding mower or tractor. Allow no riders on tractor or implement. Falling off may cause serious injury or death from being run over by tractor or mower or contact with rotating blades.

3. Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seat belt securely fastened to prevent injury and possible death from falling off or tractor overturn.

- Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, & Ear Plugs are recommended.

4. Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted component to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain area is clear before lowering or folding.

5. Before transporting, put Lift Lever in detent or full-lift position. Install Transport Safety Devices securely on folding mowers. Put Booms securely in Transport Rest.

- Folding and Boom Mowers have raised center of gravity. Slow down when turning and on hillsides.

6. Make certain that SMV sign, warning lights, and reflectors are clearly visible. Follow local traffic codes.

7. Never operate with Cutting Head or Folding Section raised if passersby, bystanders, or traffic are in the area to reduce possibility of injury or death from objects thrown by Blades under Guards or mower structure.

8. Before dismounting, secure implement in transport position or lower to ground.

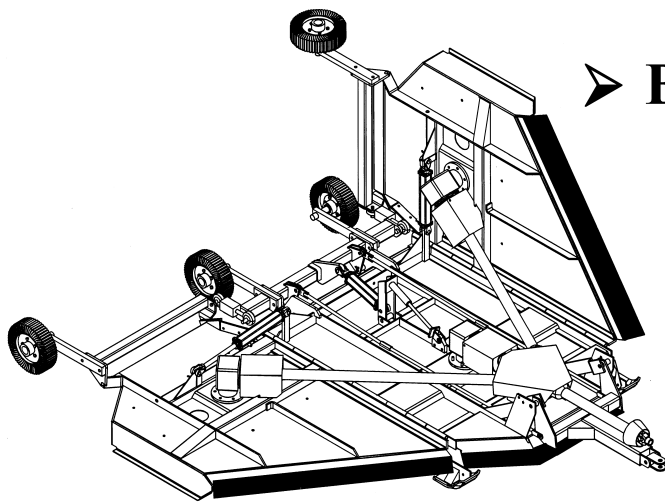
- Put tractor in park position or set brake, disengage PTO, stop engine, remove key, and wait until noise of rotation has ceased to prevent crushing by entanglement in rotating parts which could cause injury or death.
- Never mount or dismount a moving vehicle. Crushing from runover may cause serious injury or death.

<p>5. TRANSPORT SAFELY, LOCK UP.</p> 	<p>6. USE SMV, LIGHTS, &amp; REFLECTORS.</p> 	<p>7. DO NOT OPERATE WITH CUTTER OR WING RAISED</p> 	<p>8. DO NOT MOUNT OR DISMOUNT WHILE MOVING.</p> 
--	--	--	--

02967827

## WARRANTY INFORMATION:

Read and understand the complete Warranty Statement found in this Manual. Fill out the Warranty Registration Form in full and return it to within 30 Days. Make certain the Serial Number of the Machine is recorded on the Warranty Card and on the Warranty Form that you retain.



➤ **BE SAFE!**

➤ **BE ALERT!**

➤ **BE ALIVE!**

➤ **BE TRAINED**  
**before operating**  
**the Mower!**



**M&W**



***Safety Training***  
***Makes the Difference***

In order to reduce accidents and enhance the safe operation of mowers, *Alamo Group Ag Division*, in cooperation with other industry manufacturers has developed the AEM/FEMA Industrial and Agricultural Mower Safety Practices video and guide book.

The video will familiarize and instruct mower-tractor operators in safe practices when using industrial and agricultural mowing equipment. It is important that Every Mower Operator be educated in the operation of their mowing equipment and be able to recognize the potential hazards that can occur while operating a mower. This video, along with the mower operator's manual and the warning messages on the mower, will significantly assist in this important education.

Your Authorized *Rhino* Dealer may have shown this video and presented you a DVD Video when you purchased your mower. If you or any mower operator have not seen this video, **Watch the Video, Read this Operator's Manual, and Complete the Video Guidebook** before operating your new mower. If you do not understand any of the instructions included in the video or operator's manual or if you have any questions concerning safety of operation, contact your supervisor, dealer or *Alamo Group Ag*.

If you would like a VHS video tape of the video, please mail AEMVideo@alamo-group.com or Fax AEM VHS Video at (830) 372-9529 or mail in a completed copy of the form on the back of this page to AEM VHS Video 1502 E Walnut Street, Seguin, TX 78155. and request the VHS video version. Please include your name, mailing address, mower model and serial number.

Every operator should be trained for each piece of equipment (Tractor and Mower), understand the intended use, and the potential hazards before operating the equipment.

The information and material listed above along with this Operator's Manual can assist you in meeting the OSHA requirement for annual operator training.

### **OSHA TRAINING REQUIREMENTS**

**The following training requirements have been taken from Title 29, Code of Federal Regulations Part 1928.57 (a) (6). [www.osha.gov](http://www.osha.gov)**

Operator instructions. At the time of initial assignment and at least annually thereafter the employer shall instruct every employee who operates an agricultural tractor and implements in the safe operating practices and servicing of equipment with which they are or will be involved, and of any other practices dictated by the work environment.

**Alamo Group Ag. Division is willing to provide  
one (1) AEM Mower Safety Practices Video**

Please Send Me: ☐ VHS Format – AEM/FEMA Mower Operator Safety Video

☐ DVD Format – AEM/FEMA Mower Operator Safety Video

☐ Mower Operator's Manual

☐ AEM Mower Operator's Safety Manual

Requester Name \_\_\_\_\_ Phone: \_\_\_\_\_

Requester Address: \_\_\_\_\_

City \_\_\_\_\_

State \_\_\_\_\_

Zip Code \_\_\_\_\_

Mower Model: \_\_\_\_\_ Serial Number: \_\_\_\_\_

Date Purchased: \_\_\_\_\_ Dealer Salesperson: \_\_\_\_\_

Dealership Name: \_\_\_\_\_ Dealership Location: \_\_\_\_\_

Mail to:

AEM Video Services

1502 E. Walnut Street

Seguin, TX 78155

Or Fax to:

(830) 372-9529

Or Email to:

AEMVideo@alamo-group.com



# TABLE OF CONTENTS

## **SAFETY SECTION ..... 1-1**

General Safety Instructions and Practices .....	1-2
Operator Safety Instructions and Practices .....	1-3
Connecting & Disconnecting Implement Safety Instructions & Practices .....	1-5
Equipment Operation Safety Instructions and Practices .....	1-6
Maintenance and Service Safety Instructions and Practices .....	1-12
Transporting Safety Instructions and Practices .....	1-14
Concluding Safety Instructions and Practices .....	1-16
Decal Location .....	1-17
Decal Description .....	1-21
Federal Laws and Regulations .....	1-30

## **INTRODUCTION SECTION ..... 2-1**

## **ASSEMBLY SECTION ..... 3-1**

TRACTOR SELECTION .....	3-2
TRACTOR PREPARATION .....	3-3
Fitting Operator Guard .....	3-3
DEALER SETUP INSTRUCTIONS .....	3-4
ATTACHMENT TO TRACTOR .....	3-5
Flailhead Attachment .....	3-11
OIL REQUIREMENTS .....	3-12
Tank .....	3-12
FITTING CONTROL UNIT IN CAB .....	3-12
RUNNING UP PROCEDURE .....	3-12
REMOVAL FROM TRACTOR .....	3-13
STORAGE .....	3-14

## **OPERATION SECTION ..... 4-1**

Standard Equipment and Specifications .....	4-3
OPERATOR REQUIREMENTS .....	4-4
TRACTOR REQUIREMENTS .....	4-5
ROPS and Seat Belt .....	4-5
Operator Thrown Object Protection .....	4-5
Tractor Lighting and SMV Emblem .....	4-6
Tractor Ballast .....	4-6
Tractor Safety Devices .....	4-7
Tractor Horsepower .....	4-7
3-Point Hitch .....	4-7
Hydraulics .....	4-8
Front End Weight .....	4-8
Power Take Off (PTO) .....	4-8
GETTING ON AND OFF THE TRACTOR .....	4-8
Boarding the Tractor .....	4-9
Dismounting the Tractor .....	4-9
STARTING THE TRACTOR .....	4-10
PRE-OPERATION INSPECTION AND SERVICE .....	4-11
Tractor Pre-Operation Inspection/Service .....	4-11

MACHINE CONTROLS .....	4-19
Cable Controlled Models Only .....	4-19
Lever Functions .....	4-19
Rotor Controls-Gear Hydraulic Machine Only .....	4-21
BREAKAWAY .....	4-22
POWERED SLEW .....	4-23
WIRE TRAP .....	4-24
Rotor Operating Speed .....	4-24
Forward Speed .....	4-24
High Voltage Cables .....	4-25
Hedge Cutting Procedure .....	4-26
DRIVING THE TRACTOR AND IMPLEMENT .....	4-27
Starting the Tractor .....	4-28
Brake and Differential Lock Setting .....	4-28
Driving the Tractor and Boom .....	4-29
OPERATING THE TRACTOR AND IMPLEMENT .....	4-30
Foreign Debris Hazards .....	4-30
Bystanders/Passersby Precautions .....	4-31
Engaging the Power Take Off (PTO) .....	4-31
Operating Speed and Ground Speed .....	4-32
Operating the Mower .....	4-32
Operating the Attached Mower Heads .....	4-34
Shutting Down the Attached Head .....	4-35
TRACTOR, BOOM, AND ATTACHED HEAD STORAGE .....	4-35
TRANSPORTING THE TRACTOR AND IMPLEMENT .....	4-36
TRANSPORT POSITION-Head Attached .....	4-38
TRANSPORT POSITION-Head Removal .....	4-38
Transporting on Public Roadways .....	4-39
Hauling the Tractor and Implement .....	4-41
TROUBLESHOOTING GUIDE .....	4-43

## **MAINTENANCE SECTION ..... 5-1**

LUBRICATION .....	5-2
HYDRAULIC SYSTEM .....	5-3
Oil Supply .....	5-3
Filtration Maintenance .....	5-3
HYDRAULIC HOSES .....	5-3
Hose Replacement .....	5-4
Hose Warranty .....	5-4
FLAILHEAD .....	5-5
CABLES .....	5-5
PTO GEARBOX .....	5-6
STORAGE .....	5-6
PROPER TORQUE VALUES FOR FASTENERS .....	5-7

# **SAFETY SECTION**

Safety Section 1-1

# SAFETY

## General Safety Instructions and Practices

A careful operator is the best operator. Safety is of primary importance to the manufacturer and should be to the owner/operator. Most accidents can be avoided by being aware of your equipment, your surroundings, and observing certain precautions. The first section of this manual includes a list of Safety Messages that, if followed, will help protect the operator and bystanders from injury or death. Read and understand these Safety Messages before assembling, operating or servicing this Implement. This equipment should only be operated by those persons who have read the manual, who are responsible and trained, and who know how to do so responsibly.



The Safety Alert Symbol combined with a Signal Word, as seen below, is used throughout this manual and on decals which are attached to the equipment. The Safety Alert Symbol means: "ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!" The Symbol and Signal Word are intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this equipment.

Practice all usual and customary safe working precautions and above all---remember safety is up to YOU. Only YOU can prevent serious injury or death from unsafe practices.



Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.



Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.



Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.



Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

**NOTE:** *Identifies points of particular interest for more efficient and convenient operation or repair.* (SG-1)

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2)



Si no lee ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad. (SG-3)



# SAFETY



Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the state of California to cause cancer and birth defects or other reproductive harm. (SG-30)

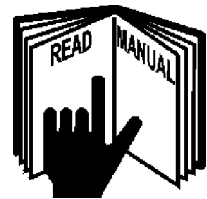


Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. (SG-31)

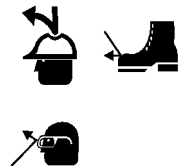
## Operator Safety Instructions and Practices



Never operate the Tractor or Implement until you have read and completely understand this Manual, the Tractor Operator's Manual, and each of the Safety Messages found in the Manual or on the Tractor and Implement. Learn how to stop the tractor engine suddenly in an emergency. Never allow inexperienced or untrained personnel to operate the Tractor or Implement without supervision. Make sure the operator has fully read and understood the manuals prior to operation.



The operator and all support personnel should wear hard hats, safety shoes, safety glasses, and proper hearing protection at all times for protection from injury including injury from items that may be thrown by the equipment. (SG-16)



PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS! Tractors with or without an Implement attached can often be noisy enough to cause permanent hearing loss. We recommend that you always wear hearing protection if the noise in the Operator's position exceeds 80db. Noise over 85db over an extended period of time will cause severe hearing loss. Noise over 90db adjacent to the Operator over an extended period of time will cause permanent or total hearing loss. **NOTE:** *Hearing loss from loud noise [from tractors, chain saws, radios, and other such sources close to the ear] is cumulative over a lifetime without hope of natural recovery.* (SG-17)



Always read carefully and comply fully with the manufacturer's instructions when handling oil, solvents, cleansers, and any other chemical agent. (SG-22)



KEEP AWAY FROM ROTATING ELEMENTS to prevent entanglement and possible serious injury or death. (SG-24)



# SAFETY

## SAFETY



Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be injured or killed. Children can cause the Implement to shift or fall crushing themselves or others. (SG-25)



NEVER use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. NEVER knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27)



Prolonged operation may cause operator boredom and fatigue affecting safe operation. Take scheduled work breaks to help prevent these potentially impaired operating conditions. Never operate the Implement and Tractor in a fatigued or bored mental state which impairs proper and safe operation. (SG-32)



Use extreme caution when getting onto the Implement to perform repairs, maintenance and when removing accumulated material. Only stand on solid flat surfaces to ensure good footing. Use a ladder or raised stand to access high spots which cannot be reached from ground level. Slipping and falling can cause serious injury or death. (SG-33)



Avoid contact with hot surfaces including hydraulic oil tanks, pumps, motors, valves and hose connections. Relieve hydraulic pressure before performing maintenance or repairs. Use gloves and eye protection when servicing hot components. Contact with a hot surface or fluid can cause serious injury from burns or scalding. (SG-34)



DO NOT operate this Implement on a Tractor that is not properly maintained. Should a mechanical or Tractor control failure occur while operating, immediately shut down the Tractor and perform repairs before resuming operation. Serious injury and possible death could occur from not maintaining this Implement and Tractor in good operating condition. (SG-36)



Avoid contact with hot surfaces of the engine or muffler. Use gloves and eye protection when servicing hot components. Contact with a hot surface or fluid can cause serious injury from burns or scalding. (SG-38)

# SAFETY

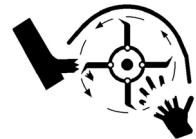


The rotating parts of this machine continue to rotate even after the Tractor has been turned off. The operator should remain in his seat for 60 seconds after the brake has been set, the PTO disengaged, the tractor turned off, and all evidence of rotation has ceased. (SBM-5)

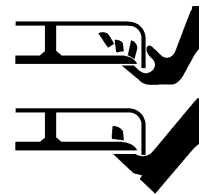
**“Wait a minute...Save a life!”**



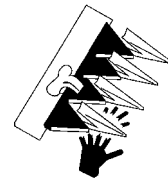
Do not put hands or feet under mower decks. Blade Contact can result in serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SFL-2)



Do not put hands or feet under mower decks. Blade Contact can result in serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SGM-09)



Do not put hands or feet near the cutter bar. Blade contact can result in serious injury. Stay away until all motion has stopped and the mower is securely blocked up. (SSM-1)



Do not operate the implement while wearing loose fitting clothing. Entanglement of the clothing with the rotating elements can result in serious injury or even death. Stay clear of all rotating elements at all times. (SSP-03)

## Connecting & Disconnecting Implement Safety Instructions & Practices



Each Rear Wheel must have a minimum of 1500 pound contact with the surface to prevent lateral instability and possible tip-over which could result in serious bodily injury or even death. Widen the wheel tread and add weights if needed. Refer to the mounting instructions or call Customer Service if you need assistance with Counterweight Procedure. (SBM-11)



Do Not attempt to raise or lower the boom or mower head unless the Implement is securely attached to the Tractor. The Implement could tip over and cause equipment damage and possible serious injury or death. Do Not use the boom controls to assist in installing the implement on the tractor. Raise or Lower the boom and mower head only while seated in the Tractor operator's seat with the seat belt securely fastened. Inadvertent contact with the boom controls could allow a component to fall. A sudden or inadvertent fall by any of these components could cause serious injury or even death. (SBM-23)

SAFETY

# SAFETY

## SAFETY

### Equipment Operation Safety Instructions and Practices

#### **⚠ WARNING**

Never leave the Tractor and Implement unattended while the Implement is in the lifted position. Accidental operation of lifting lever or a hydraulic failure may cause sudden drop of unit with injury or death by crushing. To properly park the implement when disconnecting it from the tractor, lower the stand and put the retaining pin securely in place, or put a secure support under the A-Frame. Lower the implement carefully to the ground. Do not put hands or feet under lifted components. (S3PT-1)

#### **⚠ DANGER**

This Implement may be wider than the Tractor. Be careful when operating or transporting this equipment to prevent the Implement from running into or striking sign posts, guard rails, concrete abutments or other solid objects. Such an impact could cause the Implement and Tractor to pivot violently resulting in loss of steering control, serious injury, or even death. Never allow the Implement to contact obstacles. (S3PT-12)

#### **⚠ DANGER**

Use extreme caution when raising the Mower head. Stop the Blades from turning when the Mower Head is raised and passersby are within 300 feet. Raising the Mower head exposes the Cutting Blades which creates a potentially serious hazard and can cause serious injury by objects thrown from the Blades or by contact with the Blades. (SBM-2)

#### **⚠ WARNING**

Never Leave the mower unattended while the head is in the raised position. The mower could fall causing serious injury to anyone who might inadvertently be under the mower. (SBM-4)



#### **⚠ DANGER**

Always keep a careful lookout and use extreme care when working around overhead obstructions. Never allow the Mower head or boom within 10 feet of any power line. When working close to overhead power lines consult your electric company for a safe code of operation. (SBM-7)



#### **⚠ DANGER**

The center of Gravity of Tractors equipped with a Rear-Mounted Boom Mower is shifted to the rear and removes weight from the front wheels. Add front ballast until at least 20% of the tractors weight is on the front wheels to prevent rearing up, loss of steering control, and possibly injury. (SBM-10)



#### **⚠ DANGER**

The Mower shaft speed must not - **UNDER ANY CIRCUMSTANCES** - exceed 1800 RPM. (SBM-15)

#### **⚠ WARNING**

Use extreme care and Safety Awareness when using the boom mower head to mulch loose brush or wood that has fallen on the ground from overhead trimming. **DO NOT** mulch this debris if bystanders, vehicles, livestock or buildings are within 300 feet of the mower. This cut debris can be thrown at great velocities and could result in serious injury or even death. (SBM-17)



# SAFETY

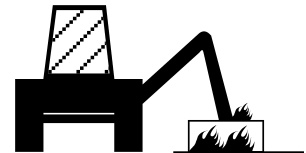
## CAUTION

Do not back up this implement when the boom or mower head is extended. Backing could damage the machine or its components. (SBM-19)

## WARNING

Follow these guidelines to reduce the risk of equipment and grass fires while operating, servicing, and repairing the Mower and Tractor:

- Equip the Tractor with a fire extinguisher in an accessible location.
- Do Not operate the Mower on a Tractor with an underframe exhaust.
- Do Not smoke or have an open flame near the Mower and Tractor.
- Do Not drive into burning debris or freshly burnt areas.
- Do Not attempt to mow or place the mower head close to burning debris.
- Never allow clippings or debris to collect near drivelines, gearboxes or hydraulic components such as valves, tanks, pumps and motors. Periodically shut down the Tractor and Mower and clean clippings and collected debris from the mower deck. (SBM-20)



SAFETY

## WARNING

Do not operate Mower if excessive vibration exists. Shut down PTO and the Tractor engine. Inspect the Mower to determine the source of the vibration. If Mower blades are missing or damaged replace them immediately. Do not operate the mower until the blades have been replaced and the Mower operates smoothly. Operating the Mower with excessive vibration can result in component failure and broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the Mower to be operated with blades missing. (SFL-4)

# SAFETY



Flail Mowers are capable under adverse conditions of throwing objects for great distances (300 feet or more) and causing serious injury or death. Follow safety messages carefully.



STOP MOWING IF PASSERSBY ARE WITHIN 300 FEET UNLESS:

-Front and Rear Deflectors, Chain Guards, or Bands are installed and in good, workable condition;

-Mower sections or Wings are running close to and parallel to the ground without exposed Blades;

-All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

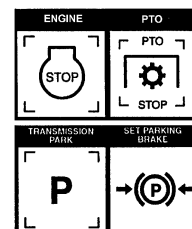
**NOTE:** *Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected closely with any remaining debris being removed, and mowed again at desired final height. (This will also reduce power required to mow, reduce wear and tear on the Mower drivetrain, spread cut material better, eliminate streaking, and make the final cut more uniform.)* (SFL-6)



Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Serious injury or even death could result from falling off the tractor--particularly during a turnover when the operator could be pinned under the ROPS. (SG-7)



BEFORE leaving the tractor seat, always set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



Never allow children to operate, ride on, or come close to the Tractor or Implement. Usually, 16-17 year-old children who are mature and responsible can operate the implement with adult supervision, if they have read and understand the Operator's Manuals, been trained in proper operation of the tractor and Implement, and are physically large enough to reach and operate the controls easily. (SG-11)



# SAFETY

## **WARNING**

Do not mount or dismount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped. (SG-12)



## **DANGER**

Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in injury or death. Read the Tractor operators manual for proper starting instructions. (SG-13)



## **WARNING**

Do not operate this Equipment with hydraulic oil or fuel leaking. Oil and fuel are explosive and their presence could present a hazard. Do not check for leaks with your hand! High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. To check for a hose leak, SHUT the unit ENGINE OFF and remove all hydraulic pressure. Wear oil impenetrable gloves, safety glasses and use Cardboard to check for evidence of oil leaks. If you suspect a leak, REMOVE the HOSE and have it tested at a Dealer. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure. (SG-15)



## **DANGER**

Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. (SG-23)

## **WARNING**

Do not exceed the rated PTO speed for the Implement. Excessive PTO speeds can cause Implement driveline or blade failures resulting in serious injury or death. (SG-26)

## **DANGER**

Operate the Tractor and/or Implement controls only while properly seated in the Tractor seat with the seat belt securely fastened around you. Inadvertent movement of the Tractor or Implement may cause serious injury or death. (SG-29)

## **WARNING**

In case of mechanical difficulty during operation, place the transmission in the park position, set the parking brake, shut down all power, including the PTO and the engine and remove the key. Wait until all rotating motion has stopped before dismounting. (SG-39)

SAFETY

# SAFETY

## SAFETY

### WARNING

Do Not operate this equipment in areas where insects such as bees may attack you and/or cause you to lose control of the equipment. If you must enter in such areas, use a tractor with an enclosed Cab and close the windows to prevent insects from entering. If a tractor cab is not available, wear suitable clothing including head, face, and hand protection to shield you from the insects. Attacking insects can cause you to lose control of the tractor, which can result in serious injury or death to you or bystanders. Never dismount a moving tractor. (SG-40)

### WARNING

Mow only in conditions where you have clear visibility in daylight or with adequate artificial lighting. Never mow in darkness or foggy conditions where you cannot clearly see at least 300 feet (90 m) in front and to the sides of the tractor and mower. Make sure that you can clearly see and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects. If you are unable to clearly see these type of items discontinue mowing. (SGM-1)

### DANGER

There are obvious and hidden potential hazards in the operation of this Mower. REMEMBER! This machine is often operated in heavy brush and in heavy weeds. The Blades of this Mower can throw objects if shields are not properly installed and maintained. Serious injury or even death may occur unless care is taken to insure the safety of the operator, bystanders, or passersby in the area. Do not operate this machine with anyone in the immediate area. Stop mowing if anyone is within 300 feet of mower. (SGM-02)



### DANGER

The rotating parts of this machine have been designed and tested for rugged use. However, the blades could fail upon impact with heavy, solid objects such as metal guard rails and concrete structures. Such impact could cause the broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the cutting blades to contact such obstacles. (SGM-4)

### WARNING

Extreme care should be taken when operating near loose objects such as gravel, rocks, wire, and other debris. Inspect the area before mowing. Foreign objects should be removed from the site to prevent machine damage and/or bodily injury or even death. Any objects that cannot be removed must be clearly marked and carefully avoided by the operator. Stop mowing immediately if blades strike a foreign object. Repair all damage and make certain rotor or blade carrier is balanced before resuming mowing. (SGM-05)



### WARNING

Many varied objects, such as wire, cable, rope, or chains, can become entangled in the operating parts of the mower head. These items could then swing outside the housing at greater velocities than the blades. Such a situation is extremely hazardous and could result in serious injury or even death. Inspect the cutting area for such objects before mowing. Remove any like object from the site. Never allow the cutting blades to contact such items. (SGM-06)

# SAFETY

## **WARNING**

Mow at the speed that you can safely operate and control the tractor and mower. The correct mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 2 to 5 mph(3-8 kph). Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-07)

## **WARNING**

Avoid mowing in reverse direction when possible. Check to make sure there are no persons behind the mower and use extreme care when mowing in reverse. Mow only at a slow ground speed where you can safely operate and control the tractor and mower. Never mow an area that you have not inspected and removed debris or foreign material. (SGM-08)

## **WARNING**

Do not mow with two machines in the same area except with Cab tractors with the windows closed. (SGM-11)

## **WARNING**

Follow these guidelines to reduce the risk of equipment and grass fires while operating, servicing, and repairing the Mower and Tractor:



- Equip the Tractor with a fire extinguisher in an accessible location.
- Do Not operate the Mower on a Tractor with an underframe exhaust.
- Do Not smoke or have an open flame near the Mower and Tractor.
- Do Not drive into burning debris or freshly burnt areas.
- Ensure slip clutches are properly adjusted to prevent excessive slippage and plate heating.
- Never allow clippings or debris to collect near drivelines, slip clutches, and gearboxes. Periodically shut down the Tractor and Mower and clean clippings and collected debris from the mower deck. (SGM-12)

## **DANGER**

The Mower is designed for certain mowing applications and is rated to cut up to a specific size vegetation (see Mower Standard Equipment and Specifications). DO NOT use this mower to cut vegetation above the Mower's rated capacity or to cut any type of non-vegetative material. Only operate this Mower on a properly sized and equipped Tractor. Operating this Mower in an application for which it is not designed and/or operating the Mower with the wrong size Tractor can cause Mower component damage and equipment failure resulting in possible serious injury or death. (SGM-14)

## **WARNING**

Never leave the Implement and Power Unit unattended while the Implement is in the raised position. Accidental operation of a lifting lever or a hydraulic failure may cause the implement to suddenly fall causing serious injury or possible death to anyone who might inadvertently be under the Implement. Lower the implement carefully to the ground. Do not put hands or feet under lifted components. (SPU-3)

# SAFETY

## **WARNING**

Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades. (SRM-07)



## **Maintenance and Service Safety Instructions and Practices**

## **DANGER**

Make sure the PTO shield, integral driveline shields, and input shields are installed when using PTO-driven equipment. Always replace any shield if it is damaged or missing. (S3PT-8)



## **DANGER**

Always disconnect the main PTO Driveline from the Tractor before performing service on the Implement. Never work on the Implement with the tractor PTO driveline connected and running. Rotating Parts, Blades or Drivelines could turn without warning and cause immediate entanglement, injury or death. (S3PT-11)

## **WARNING**

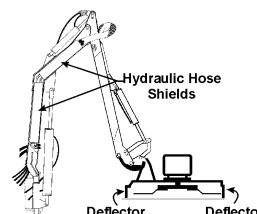
Never interfere with factory-set hydraulic calibrations. Any change in calibration could cause a failure of the equipment and may result in injury. (SBH-13)

## **WARNING**

Relieve hydraulic pressure prior to doing any maintenance or repair work on the Implement. Place the Mower Head on the ground or securely supported on blocks or stands, disengage the PTO, and turn off the engine. Push and pull the control Levers or Joystick several times to relieve pressure prior to starting any maintenance or repair work. (SBM-6)

## **DANGER**

All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Chain Guards, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SBM-18)



## **DANGER**

**DO NOT** allow any person under a raised boom or mower head unless it is securely locked up or supported. **DO NOT** approach the Implement unless the Tractor is turned off and all motion has ceased. Never work under the frame work, or any lifted component unless the implement is securely supported or blocked up. Inadvertent contact with the controls could allow a component to fall. A sudden or inadvertent fall by any of these components could cause serious injury or even death. (SBM-22)



# SAFETY



Always maintain the safety signs in good readable condition. If the safety signs are missing, damaged, or unreadable, obtain and install replacement safety signs immediately. (SG-5)



Do not modify or alter this Implement. Do not permit anyone to modify or alter this Implement, any of its components or any Implement function. (SG-8)



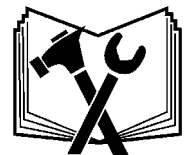
Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause serious injury or even death. (SG-14)



Never attempt to lubricate, adjust, or remove material from the Implement while it is in motion or while tractor engine is running. (SG-20)



Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21)



Do Not fill fuel tank while engine is running. Refuel only after engine has cooled down. If fuel is spilled, move machine away from the area of the spill and avoid creating any source of ignition until the gasoline has evaporated. (SG-28)



Perform service, repairs and lubrication according to the maintenance section. Ensure the unit is properly lubricated as specified in the lubrication schedule and all bolts and nuts are properly torqued. Failure to properly service, repair and maintain this Implement in good operating condition could cause component failure and possible serious injury or even death. (SG-35)



Use caution and wear protective gloves when handling sharp objects such as blades, knives, and other cutting edges. Be alert to worn component surfaces which have sharp edges. Sharp surfaces can inflict severe laceration injuries if proper hand protection is not worn. (SG-37)

# SAFETY



Replace bent or broken blades with new blades. NEVER ATTEMPT TO STRAIGHTEN, WELD, OR WELD HARDFACING ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLY CAUSE SERIOUS INJURY FROM THROWN BLADES. (SGM-10)



DO NOT weld or repair rotating mower components. Welds and other repairs may cause severe vibration and/or component failure resulting in part being thrown from the mower causing serious bodily injury. See your Authorized Dealer for proper repairs. (SGM-13)

## PARTS INFORMATION

Rhino mowers use balanced and matched system components for blade carriers, blades, cuttershafts, knives, knife hangers, rollers, drivetrain components, and bearings. These parts are made and tested to Rhino specifications. Non-genuine "will fit" parts do not consistently meet these specifications. The use of "will fit" parts may reduce mower performance, void warranties, and present a safety hazard. Use genuine Rhino mower parts for economy and safety. (SPRM-1)

**SEE YOUR RHINO DEALER**

## Transporting Safety Instructions and Practices



Be particularly careful when transporting the Implement with the Tractor. Turn curves or go up hills only at a low speed and using a gradual steering angle. Rear mounted implements move the center of gravity to the rear and remove weight from the front wheels. Make certain, by adding front ballast, that at least 20% of the tractor's weight is on the front wheels to prevent rearing up, loss of steering control or Tractor tip-over. Slow down on rough or uneven surfaces to prevent loss of steering control which could result in property damage or possible injury. Do not transport unless 3-Point lift lever is fully raised and in the latched transport position. Dropping implement in transport can cause serious damage to the tractor and/or Implement and possibly cause the operator or others to be injured or killed. (S3PT-02)



Allow sufficient clearance for the Implement to swing outward while turning. Implements carried behind the Tractor will swing outside the tire path when making turns. Contacting a solid object while turning will cause equipment damage and possible injury. (S3PT-20)



Be particularly careful in transport. The Mower has raised the center of gravity for the tractor and has increased the possibility of overturn. Turn curves or go up slopes only at low speed and using a gradual turning angle. Slow down on rough or uneven surfaces. (SBM-3)





# SAFETY

## DANGER

When transporting Boom Mower on a truck or trailer, the height or width may exceed legal limits when the boom is in the transport position. Contact with side or overhead structures or power lines can cause property damage or serious injury or death. If necessary lower boom to reduce height and/or remove mowing head to reduce width to the legal limits. (SBM-8)



## DANGER

Never operate the Tractor and Mower Unit without an OPS (Operators Protective Structure) or Cab to prevent injury from objects thrown from ground or from overhead trimming. Stop mowing if workers or passersby are within 300 feet. (SBM-9)

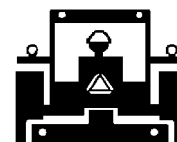


## WARNING

Secure the boom and mower head in the transport position before traveling on public roads. Never transport on public roads with the boom and mower head extended. Always disengage and lock out the hydraulic controls for the boom mower before transporting. Inadvertent boom movement on public roads may contact with other vehicles resulting in serious bodily injuries or even death. (SBM-21)

## WARNING

Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)



SAFETY

# SAFETY

## SAFETY



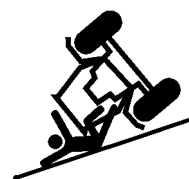
**WARNING** Transport only at speeds where you can maintain control of the equipment. Serious accidents and injuries can result from operating this equipment at high speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.



Before transporting the Tractor and Implement, determine the proper transport speeds for you and the equipment. Make sure you abide by the following rules:

Test the tractor at a slow speed and increase the speed slowly. Apply the Brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum transport speed not to exceed 20 mph (30 kph) for transporting this equipment.

Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that the equipment can be operated at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum turning speed for you and this equipment before operating on roads or uneven ground.



Only transport the Tractor and Implement at the speeds which allow you to properly control the equipment.

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes or worn tires. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy. (SG-19)



**WARNING** Your driving vision may be reduced or impaired by the tractor, cab, or implement. Before driving on public roadways identify any limited vision areas, and make adjustments to your operating position, mirrors, and the implement transport position so that you can clearly see the area where you will be traveling, and any traffic that may approach you. Failure to maintain adequate vision of the public roadway and traffic can result in serious injury or even death. (STI-10)

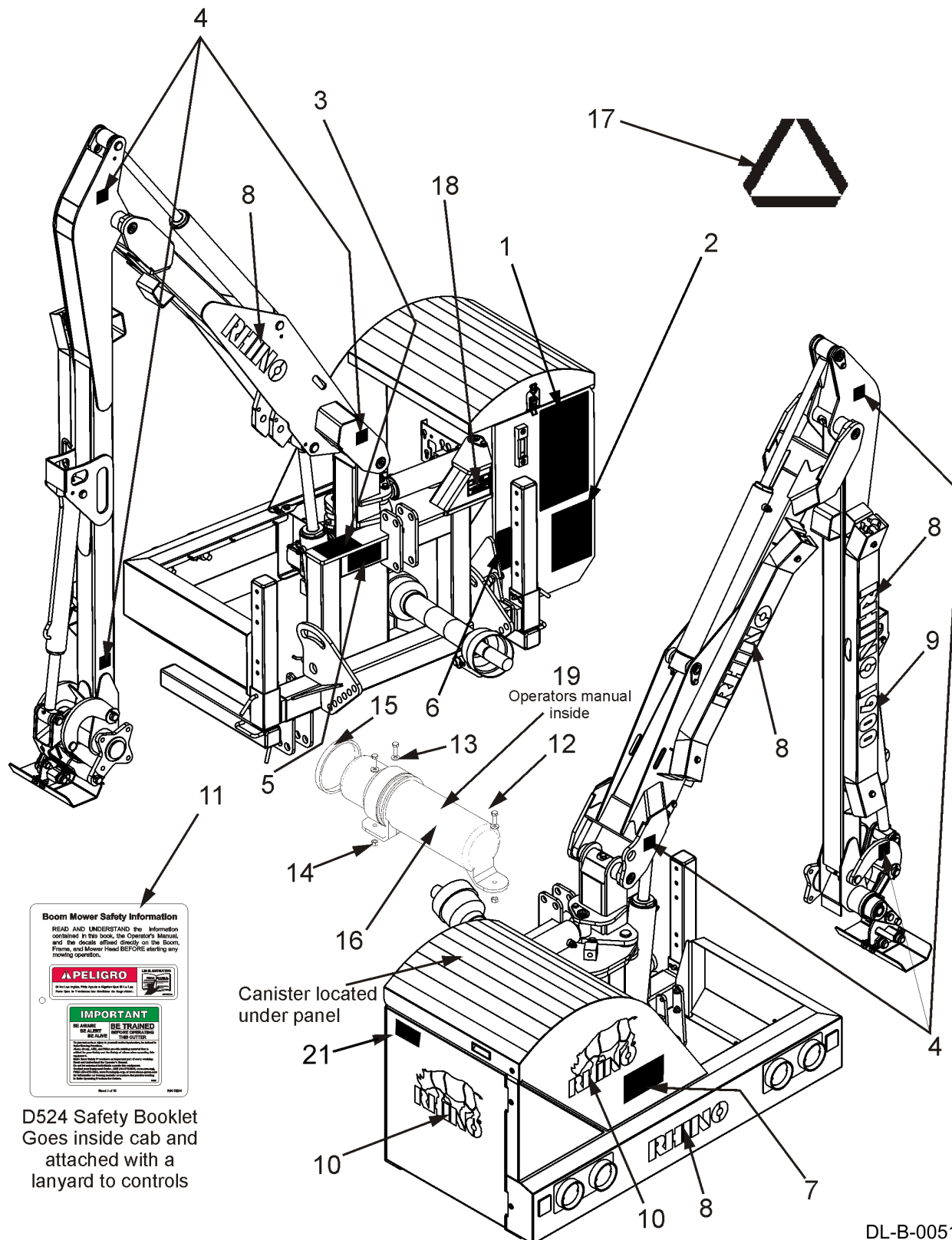
## **Concluding Safety Instructions and Practices**

In addition to the design and configuration of this Implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and operation instruction in each of the appropriate sections of the Tractor and Equipment Manuals. Pay close attention to the Safety Signs affixed to the Tractor and Equipment. (SG-18)

# SAFETY

SAFETY

## Decal Location



DL-B-0051

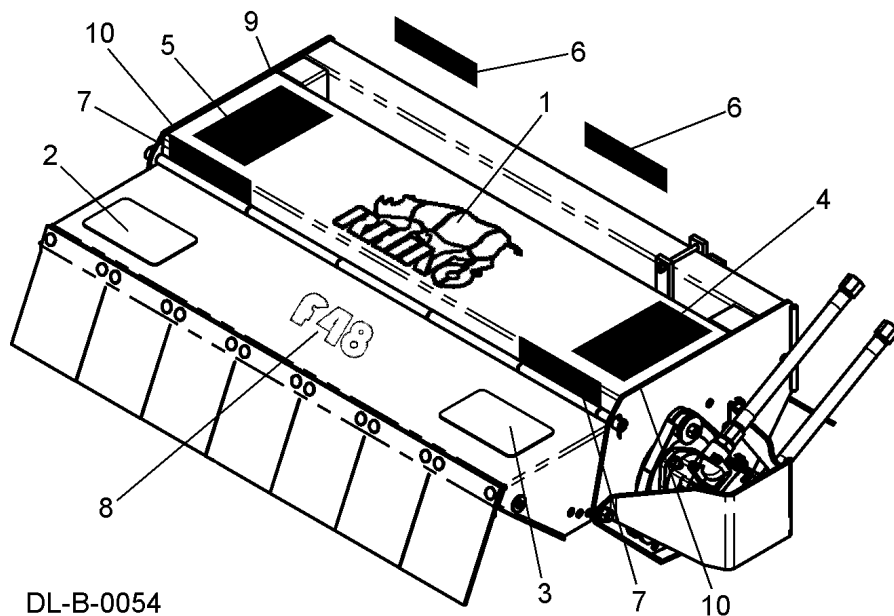
# SAFETY

## SAFETY

ITEM	PART NO.	QTY	LEVEL	DESCRIPTION
1.	D433	1	Decal Sheet	Multiple Hazard
2.	D388	1	Decal Sheet	Driveline Hazards
3.	D355	1	IMPORTANT	Check Chains
4.	02962764	6	WARNING	Pinch Points/Scissors
5.	02962765	1	DANGER	Multiple Hazard/Crushing
6.	02965262	1	WARNING	Oil Leaks
7.	D354	1	DANGER	Crushing Hazard
8.	1290809	1	LOGO	Rhino Name Decal
9.	1290810	1	NAME DECAL	1900 Model Name
10.	1290632	1	LOGO	Rhino (7x11)
11.	D524	1	BOOKLET	Safety Booklet
12.	9313043	3	_____	Bolt
13.	9100103	3	_____	Flatwasher
14.	9143003	3	_____	Locknut
15.	46503.01	1	_____	Seal
16.	46505.01	1		Canister, Operators Manual
17.	03200347	1	REFLECT	SMV Sign
18.	nfs	1	SERIAL PLATE	Serial Number Plate
19.	00786722C	1	_____	Operator's Manual
20.	D568	1	DANGER	Operate with Enclosed Cab (Inside Cab)
21.	D569	1	DANGER	Operate Only with Cab Tractor

**NOTE:** Rhino supplies safety decals on this product to promote safe operation. Damage to the decals may occur while in shipping, use, or reconditioning. Rhino cares about the safety of its customers, operators, and bystanders, and will replace the safety decals on this product in the field, free of charge (some shipping and handling charges may apply). Contact your Rhino dealer to order replacement decals.

# SAFETY

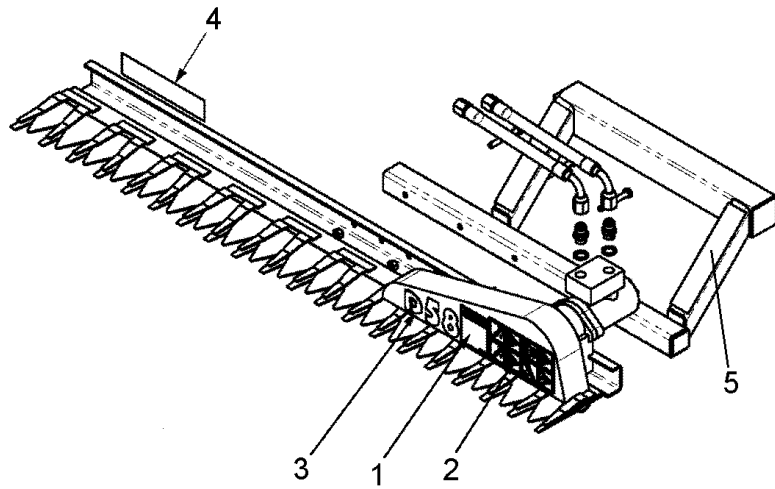


SAFETY

ITEM	PART NO.	QTY	LEVEL	DESCRIPTION
1.	1290632	1	LOGO	Rhino Decal
2.	24028	1	WARNING	Rubber Deflectors
3.	02965141	1	WARNING	Thrown Objects
4.	1290738	1	INSTRUCT	Euro Mult-Instruction
5.	09.821.35	1	MULTI-DECAL	
6.	1458392	1	REFLECT	Red Reflector
7.	1458393	1	REFLECT	Yellow Reflector
8.	1290826	1	NAME DECAL	F48 Name Decal
	1290825	1	NAME DECAL	H48 Name Decal
9.	nfs	1	SERIAL PLATE	Serial Number Plate
10.	09.810.01	2	INSTRUCT	Grease 8 Hours

# SAFETY

## SAFETY



DL-B-0055

ITEM	PART NO.	QTY	LEVEL	DESCRIPTION
1.	3688303	1	DANGER	Sharp Blades
2.	09.821.35	1	MULTI-DECAL	Euro Multi-Decal
3.	1290824	1	NAME	Name Decal D58
4.	1458392	1	REFLECT	Red Reflector
5.	1458393	1	REFLECT	Yellow Reflector
6.	nfs	1	SERIAL PLATE	Serial Number Plate

# SAFETY

## Decal Description

Multi Hazard Decal Sheet

P/N D433

Decal D433 consists of the following multi-hazards.



<b>⚠ DANGER</b>			
FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTIONS CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.			
1. READ MANUAL	2. NO RIDERS NO CHILDREN OPERATORS	3. USE SAFETY SHOES, HARD HAT, SAFETY GLASSES, SEAT BELTS, & HOPE	4. BLOCK UP SECURELY BEFORE WORKING UNDER.
<p>1. Study and understand Operator's Manuals, Safety Signs, and Instructional Decals for tractor &amp; flail mower to prevent misuse, abuse, &amp; accidents. Practice before operating mower in a confined area or near passersby.</p> <ul style="list-style-type: none"><li>• Learn how to stop engine suddenly in an emergency. Be alert for passersby and especially children.</li></ul> <p>2. Allow no children on or near implement or tractor. Allow no riders on tractor or implement. Falling off can cause serious injury or death from being run over by tractor or mower or contact with Flail Mower Blades.</p> <p>3. Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seatbelt fastened securely and snugly to prevent injury and possible death from falling off or tractor overturn. Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, and Ear Plugs are recommended.</p> <p>4. Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted component to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain that area is clear before lowering or folding.</p> <p>5. Before transporting, put Lift Lever in detent or full-lift position. Install Transport Safety Devices securely on folding implements. Slow down when turning and on hillsides.</p> <ul style="list-style-type: none"><li>• Install Restrictor in folding circuit to slow down lowering and unfolding if action is faster than is desirable.</li></ul> <p>6. Make certain that SMV sign, Warning Lights, and Reflectors are clearly visible. Follow local traffic codes.</p> <p>7. Never operate with Flail Mower or Folding Section raised if passersby, bystanders or traffic are in the area to reduce possibility of injury or death from objects thrown by Blades under Shields or implement structure.</p> <p>8. Before dismounting, secure flail mower in transport position or lower to ground.</p> <ul style="list-style-type: none"><li>• Put tractor in park or set brake, disengage PTO, stop engine, remove key, and wait until noise of rotation has ceased to prevent entanglement in rotating parts which may cause injury or death.</li><li>• Never mount or dismount a moving vehicle. Crushing from run over may cause injury or death.</li></ul>			
5. TRANSPORT SAFELY, LOOK UP.	6. USE SMV LIGHTS & REFLECTORS.	7. DO NOT OPERATE WITH CUTTER OR WING RAISED.	8. DO NOT MOUNT OR DISMOUNT WHILE MOVING.

<b>⚠ DANGER</b>	
KEEP AWAY - THROWN OBJECTS	
 TRASH	<ul style="list-style-type: none"><li>• Inspect the area before mowing for potential mower hazards. Remove or avoid all foreign objects such as wire, cable, metal objects, and all other foreign material.</li><li>• Foreign material can be thrown from the mower and cause serious bodily injury to the operator and passersby.</li></ul>
 ROTATING BLADE	<ul style="list-style-type: none"><li>• Do Not let rotating blades contact solid objects like rocks, posts, curbs or guard rails.</li><li>• Operate only if all Guards-Deflectors are in place and in good condition.</li></ul>
 RAISED MOWER	<ul style="list-style-type: none"><li>• Do Not operate with Mower or Wing raised off the ground.</li><li>• Stop mowing if Passersby enter the area of thrown objects. (See Operator's Manual)</li></ul>
 ROTATING BLADE	<ul style="list-style-type: none"><li>• Stay away from rotating blades. Keep hands and feet away from rotating blades.</li><li>• Do Not approach mower until all motion has stopped.</li></ul>

<b>⚠ WARNING</b>	
FAILURE TO USE AND MAINTAIN SHIELDS AND DEFLECTORS IN GOOD CONDITION MAY LEAD TO INJURY OR DEATH FROM ENTANGLEMENT WITH ROTATING PARTS, BEING HIT BY OBJECTS THROWN WITH GREAT FORCE BY BLADES, OR BY BLADE CONTACT.	
 BLADE CONTACT	Always replace Guards which have been removed for maintenance. Never operate with Guards missing or broken.
 THROWN OBJECTS	Chain Guards, Gearbox & Driveline Shields, Rubber-Fabric Deflectors, and Solid Band Enclosures are subject to wear and lost or broken parts and must be repaired or replaced as soon as damage is found.
 Tractor PTO, Shield, Deflector, Chain Guard	Safety Shielding must be installed and in good condition to reduce the possibility of thrown objects anytime this machine is operated in any area where thrown objects could cause property damage or bodily injury.

<b>⚠ WARNING</b>	
BE AWARE BE ALERT BE AWARE	BE TRAINED BEFORE OPERATING THIS CUTTER
To prevent serious injury to yourself and/or bystanders, be trained in Safe Mowing Practices.	
Alamo Group Companies, Al, M&W, Rhino, Schulte, and Tiger provide training material that is critical for your Safety and the Safety of others when operating this equipment. Make these Safety Procedures an important part of every workday.	
Read and understand the Operator's Manual	
Do not let untrained individuals operate this equipment.	
Contact your Dealer, AEM ( <a href="http://www.aem.org">www.aem.org</a> ) or Alamo Group ( <a href="http://www.Alamo-Group.com">www.Alamo-Group.com</a> ) for information on training material or courses that provide training in Safer Operating Practices for Cutters.	

<b>⚠ PELIGRO</b>
LEA EL INSTRUCTIVO
 READ MANUAL
Si No lee Ingles, Pida Ayuda a Alguien Que Se Lo Lea Para Que Le Traduzca las Medidas de Seguridad.

<b>IMPORTANT</b>
An OPERATOR'S MANUAL (with Repair Parts Listing) and a WARRANTY REGISTRATION CARD were attached to this implement during final inspection at the factory. If they were not attached at the time of purchase, please contact your selling dealer at once.

SAFETY

# SAFETY

## Driveline Hazards

P/N D388

Decal D388 consists of the following multi-hazards.



**! DANGER**

1. Make certain Drivelines are of the correct length and securely attached. **Driveline Separation** and/or **PTO Stub Shaft** failure can cause injury or death. (See Operator's Manual for procedure)
 

SEE MANUAL FOR CORRECT OVERLAP & MINIMUM MAXIMUM LENGTHS

DO NOT REMOVE OUT
2. Make certain that Driveline Shields are **Installed Correctly** and **Turn Freely** to prevent injury or death from entanglement.
3. Make Certain that Driveline is installed correctly on Tractor PTO Shaft. Move Yoke back and forth until locking Collar clicks forward and locks Yoke in place.
4. 540 PTO RPM unless specifically marked otherwise.

**! PELIGRO**

Un manual de la seguridad de la línea de conducción n/p 00773776 está disponible en español. Llame el número enumerado para una copia gratis.

**LÍNEA DE CONDUCCIÓN GIRATORIA-EL CONTACTO PUEDE CAUSAR LA MUERTE ¡MANTENERSE LEJOS! NO FUNCIONE SIN QUE-**

- Todos los protectores de la línea de conducción, alimentador y blindajes del equipo estén en su lugar.
- Las líneas de conducción estén conectadas con seguridad en ambos extremos.
- Los protectores de la línea de conducción de vuelta libremente en la línea de conducción.

**! WARNING**

OPERATE THIS MACHINE AT

**540 RPM**

TRACTOR PTO SPEED ONLY

Overspeeding PTO may cause component failure with resulting injury.



# SAFETY

**IMPORTANT! Keep Sway Bar Chains Tight**

P/N D355

**WARNING! Pinch Points**

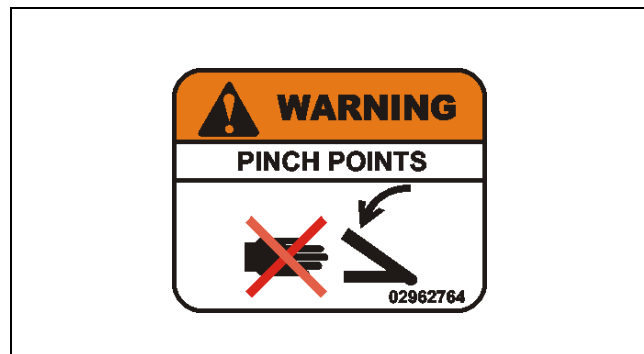
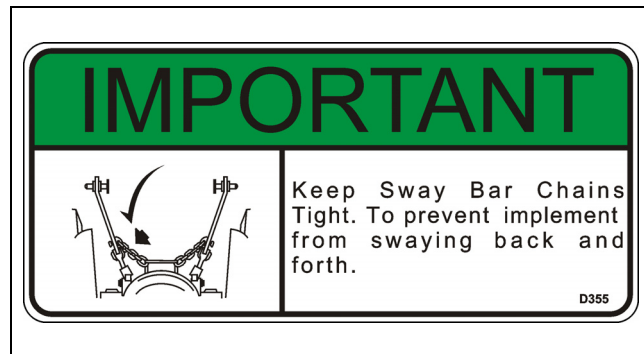
P/N 02962764

**DANGER! Crushing and Pinch Points.**  
Moving machinery parts can pinch or crush or fall-which may cause injury or death.

P/N 02962765

**WARNING! Failure to INSPECT and REPAIR or REPLACE Hoses may allow worn Hoses to rupture SUDDENLY and VIOLENTLY with resulting serious BODILY INJURY from SCALDING or FIRE with resulting BURN INJURY or DEATH.**

P/N 02965262

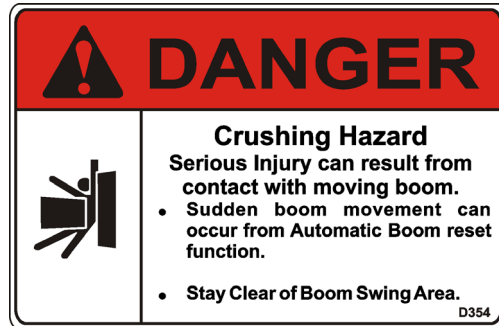


**SAFETY**

# SAFETY

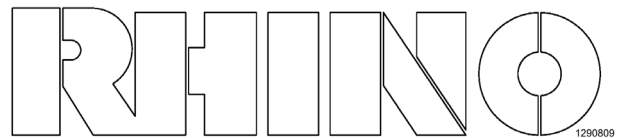
## SAFETY

**DANGER! Crushing Hazard**  
 Serious injury can result from contact with moving boom. Stay clear of boom swing are.



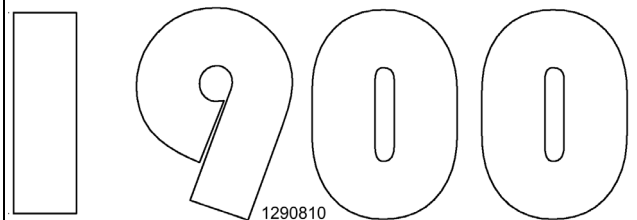
P/N D354

RHINO LOGO



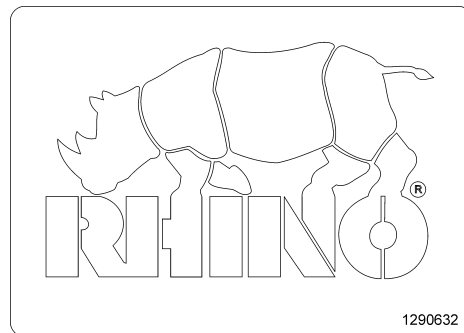
P/N 1290809

RHINO 1900 NAME DECAL



P/N 1290810

Logo Name: RHINO



P/N 1290632

# SAFETY

## INFORMATION - Safety Booklet

D524

Read Operator's Manual! The operator's manual is located inside this canister. If the manual is missing order one from your dealer.

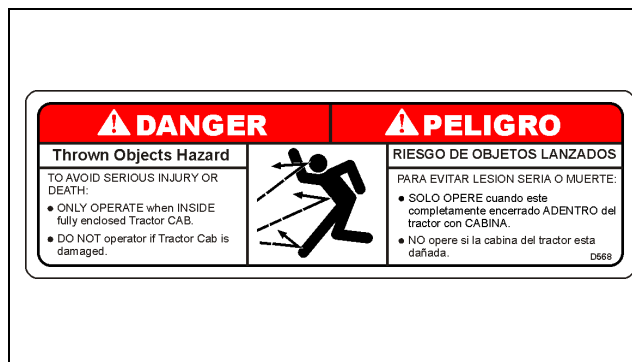
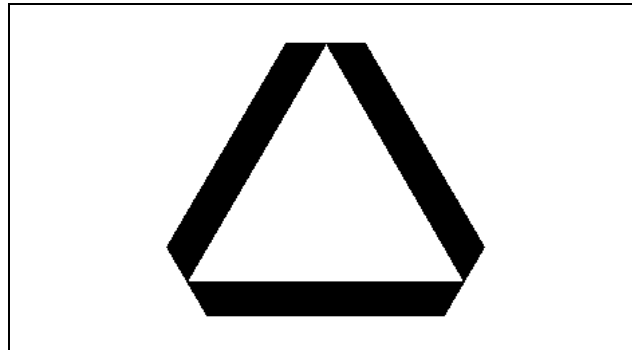
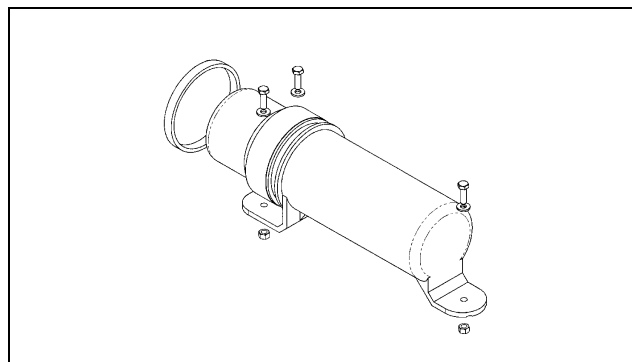
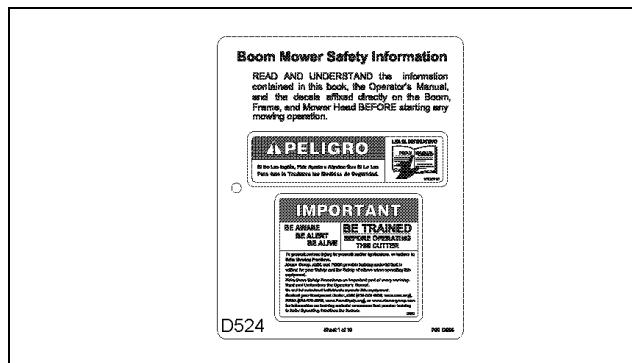
P/N 46505.01

Slow Moving Vehicle Decal. Keep SMV reflector clean and visible. DO NOT transport or operate without the SMV.

P/N 03200347

TO AVOID SERIOUS INJURY OR DEATH only operate when inside a fully enclosed Tractor CAB.

P/N D568



SAFETY

# SAFETY

TO AVOID SERIOUS INJURY OR DEATH only operate on Tractor equipped with fully enclosed CAB.

P/N D569

Logo Name: RHINO

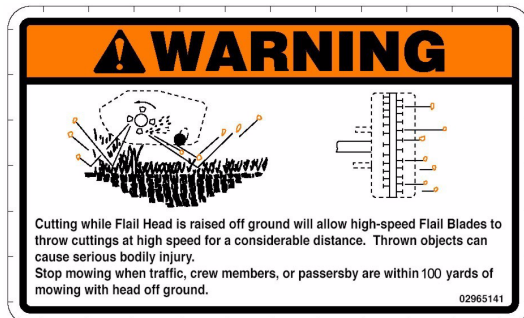
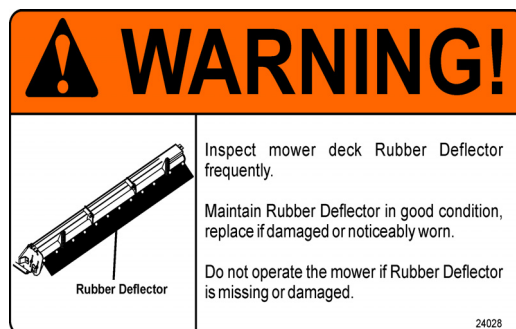
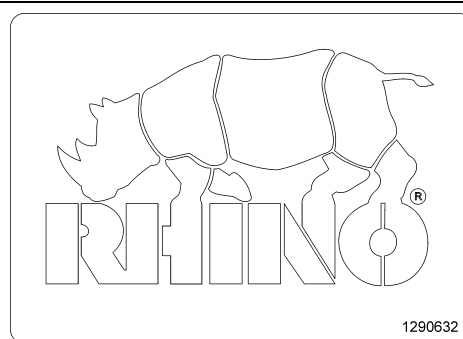
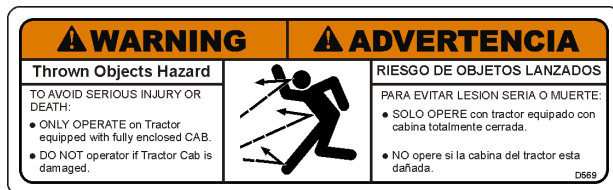
P/N 1290632

WARNING! Inspect Rubber Deflector and replace if damaged or noticeably worn. Do not operate mower if deflector is missing or damaged.

P/N 24028

WARNING! - Cutting while Flail Head is raised off ground will allow high-speed Flail Blades to throw cuttings at high speed for a considerable distance. Thrown objects can cause serious bodily injury. Stop mowing when traffic, crew members, or passerby are within 100 yards of the mowing with head off ground.

P/N 02965141



# SAFETY

Euro Flail Multi Decal

P/N 1290738

Euro Multi Decal

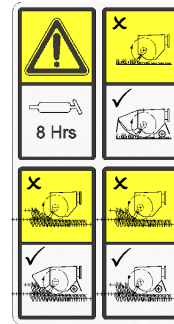
P/N 09.821.35

Red Reflector. Keep reflectors clean and visible.

P/N 1458392

Amber Reflector. Keep reflectors clean and visible.

P/N 1458393



SAFETY

# SAFETY

## SAFETY

Model Name: f48

f48  
1290826

P/N 1290826

Model Name: H48

H48  
1290825

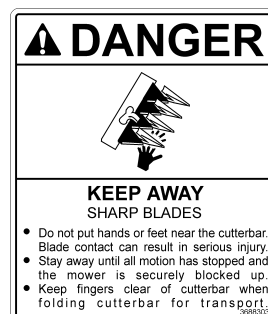
P/N 1290825

Grease 8 Hours



P/N 09.810.01

DANGER! Keep Away Sharp Blades.

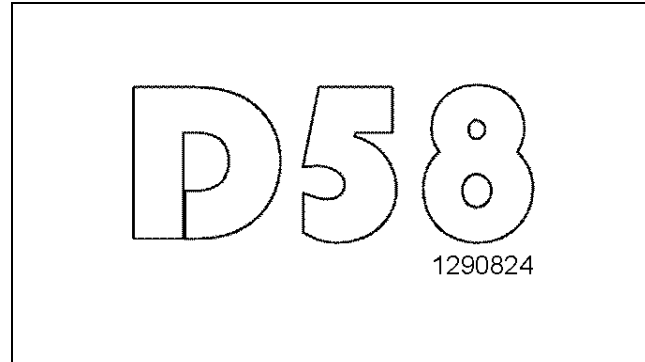


3688303

# SAFETY

D58 NAME DECAL

P/N 1290824



SAFETY

# SAFETY

## SAFETY

### **Federal Laws and Regulations**

This section is intended to explain in broad terms the concept and effect of federal laws and regulations concerning employer and employee equipment operators. This section is not intended as a legal interpretation of the law and should not be considered as such.

#### **Employer-Employee Operator Regulations**

U.S. Public Law 91-596 (The Williams-Steiger Occupational and Health Act of 1970) OSHA

##### **This Act Seeks:**

"...to assure so far as possible every working man and woman in the nation safe and healthful working conditions and to preserve our human resources..."

##### **DUTIES**

Sec. 5 (a) Each employer-

- (1) shall furnish to each of his employees employment and a place of employment which are free from recognized hazards that are causing or are likely to cause death or serious physical harm to his employees;
- (2) shall comply with occupational safety and health standards promulgated under this Act.
- (b) Each employee shall comply with occupational safety and health standards and all rules, regulations and orders issued pursuant to this Act which are applicable to his own actions and conduct.

#### **OSHA Training Requirements**

***Title 29, Code of Federal Regulations Part 1928.57(a)(6). [www.osha.gov](http://www.osha.gov)***

Operator instructions. At the time of initial assignment and at least annually thereafter, the employer shall instruct every employee who operates an agricultural tractor and implements in the safe operating practices and servicing of equipment with which they are or will be involved, and of any other practices dictated by the work environment.

Keep all guards in place when the machine is in operation;

Permit no riders on equipment

Stop engine, disconnect the power source, and wait for all machine movement to stop before servicing, adjusting, cleaning or unclogging the equipment, except where the machine must be running to be properly serviced or maintained, in which case the employer shall instruct employees as to all steps and procedures which are necessary to safely service or maintain the equipment.

Make sure everyone is clear of machinery before starting the engine, engaging power, or operating the machine.

#### **Employer Responsibilities:**

To ensure employee safety during Tractor and Implement operation, it is the employer's responsibility to:

1. Train the employee in the proper and safe operation of the Tractor and Implement.
2. Require that the employee read and fully understand the Tractor and Implement Operator's manual.
3. Permit only qualified and properly trained employees to operate the Tractor and Implement.
4. Maintain the Tractor and Implement in a safe operational condition and maintain all shields and guards on the equipment.
5. Ensure the Tractor is equipped with a functional ROPS and seat belt and require that the employee operator securely fasten the safety belt and operate with the ROPS in the raised position at all times.
6. Forbid the employee operator to carry additional riders on the Tractor or Implement.
7. Provide the required tools to maintain the Tractor and Implement in a good safe working condition and provide the necessary support devices to secure the equipment safely while performing repairs and service.
8. Require that the employee operator stop operation if bystanders or passersby come within 25 feet.

#### **Child Labor Under 16 Years of Age**

Some regulations specify that no one under the age of 16 may operate power machinery. It is your

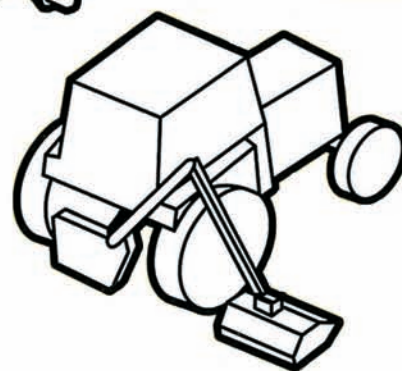
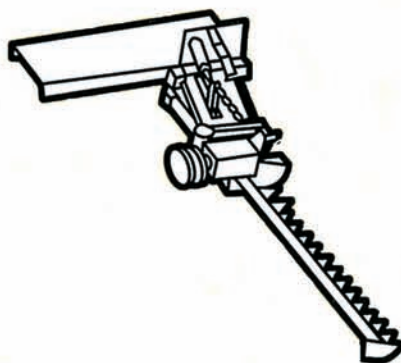
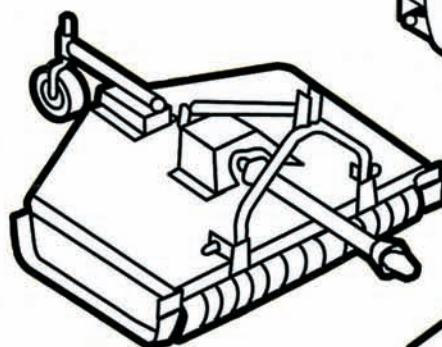
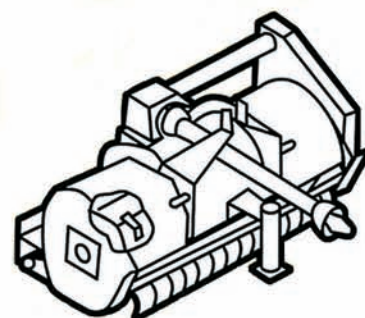
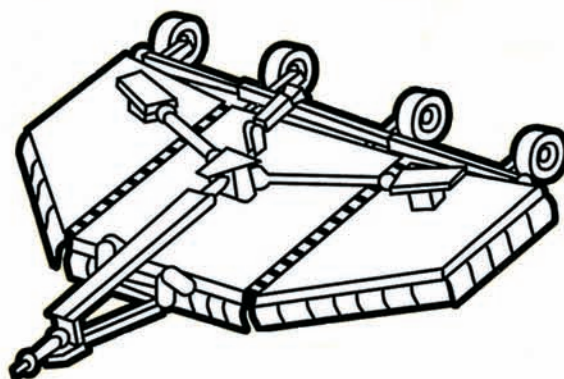




# Safety Manual

*For Operators  
and Mechanics*

# Industrial/ Agricultural Mower



111 E. Wisconsin Avenue • Milwaukee, Wisconsin 53202 U.S.A.  
[www.aem.org](http://www.aem.org)

# Contents

---

<b>Acknowledgement</b> .....	2
<b>Forward</b> .....	3
<b>A Word to the User</b> .....	3
<b>Safety Alert Symbol</b> .....	4
<b>Industrial/Agricultural Mower Types</b> .....	4
<b>Be a Responsible Operator</b> .....	5
<b>Safety Management of Hazards and Risks</b> .....	6
<b>Follow a Safety Program</b> .....	11
<b>Safety-Before Operation</b> .....	11
<b>Safety-Starting and Testing</b> .....	13
<b>Safety-During Operation</b> .....	14
<b>Safety-During Shutdown</b> .....	18
<b>Safety-During Maintenance</b> .....	19
<b>One Final Word</b> .....	21

## Acknowledgement

---

We wish to acknowledge the contributions of the members of the Association of Equipment Manufacturers to the preparation of this Safety Manual.

**Copyright**  
© 2000 AEM (formerly Equipment Manufacturers Institute). Revised 08.2003. All rights reserved.

## Forward

---

This Safety Manual is intended to point out some of the basic safety situations which may be encountered during the normal operation and maintenance of your machine and to suggest possible ways of dealing with these conditions. This manual is NOT a substitute for the manufacturer's manual(s).

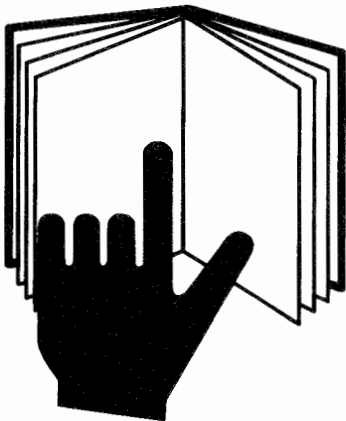
Additional precautions may be necessary, or some instructions may not be applicable, depending on the equipment, attachment devices, and conditions at the worksite or in the service area. The manufacturer has no direct control over machine application, operation, inspection, lubrication, or maintenance. Therefore, it is **YOUR** responsibility to use good safety practices in these areas.

The information provided in this manual supplements the specific information about your machine that is contained in the manufacturer's manual(s). Other information which may affect the safe operation of your machine may be contained on safety signs or in insurance requirements, employer's safety and training programs, safety codes, local, state/provincial and national laws, rules and regulations.

**IMPORTANT:** *If you do not have the manufacturer's manual(s) for your particular machine, get a replacement manual from your employer, equipment dealer, or the manufacturer of your machine. Keep this safety manual and the manufacturer's manual(s) with your machine.*

## A Word to the User

---



It is your responsibility to read and understand this safety manual and the manufacturer's manual(s) before operating this machine. This safety manual takes you step-by-step through your working day. The safety manual, manufacturer's manual(s), safety signs (decals) and safety precautions must be explained to those users or operators who cannot read the material.

In addition to equipment design and configuration, **HAZARD CONTROL** and **ACCIDENT PREVENTION** are dependent upon the owner's and operator's awareness, concern, prudence, and proper training in the operation, transport, maintenance and storage of equipment.

Remember that **YOU** are the key to safety. Good safety practices not only protect you but also protect the people around you. Study this manual and the manufacturer's manual(s) for your specific machine. Make them a working part of your safety program. Keep in mind that this safety manual is written only for industrial and agricultural mowers.

**Practice all usual and customary safe working precautions and above all – remember safety is up to YOU. Only YOU can prevent serious injury or death from unsafe practices.**

## Safety Alerts

### Symbol

This Safety Alert Symbol means:

**“ATTENTION! BECOME ALERT!  
YOUR SAFETY IS INVOLVED!”**



The Safety Alert Symbol identifies important safety messages on equipment, safety signs, in manuals or elsewhere. When you see this symbol, be alert to the possibility of death or personal injury. Follow the instructions in the safety message.

### Signal Words

Signal words are distinctive words that will typically be found on safety decals on this equipment or other equipment on the worksite. These words are intended to alert the viewer to the existence and relative degree of a hazard.



This signal word indicates an imminently hazardous situation which, not avoided, will result in death or serious injury.



This signal word indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



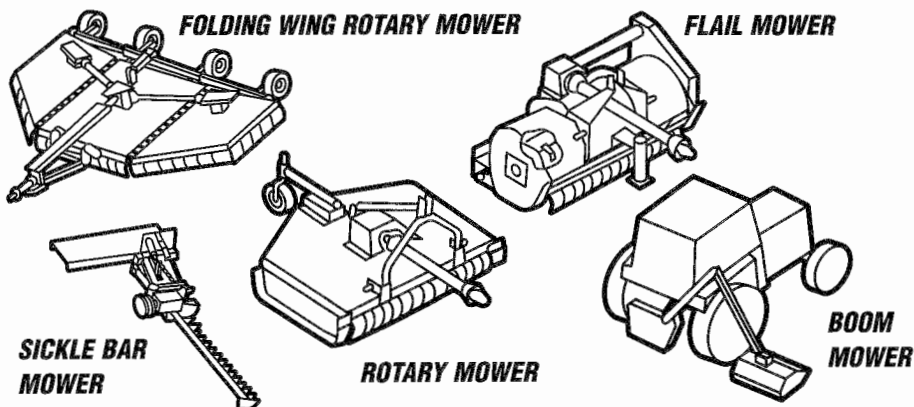
This signal word indicates a potentially hazardous situation exists which, if not avoided, may result in minor or moderate injury.

- ACCIDENTS DISABLE AND KILL.
- ACCIDENTS COST.
- ACCIDENTS CAN BE AVOIDED.

## Industrial/Agricultural Mowers

A mower for pasture clipping, crop residue shredding, heavy brush cutting for land clearing, waterways, right-of-ways, road side or highway mowing.

### INDUSTRIAL/AGRICULTURAL MOWER TYPES:



## Be a Responsible Operator



For safe operation of your equipment, you must be a responsible operator. A responsible operator must clearly understand the written instructions supplied by the manufacturer, be trained—including actual operation of the equipment and know the safety rules and regulations for the worksite.

Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. An operator should **NEVER** use drugs which affect alertness, judgement and coordination or alcohol while operating motorized equipment, including tractors and mowers. An operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder his or her ability to operate this equipment safely. **NEVER** knowingly allow anyone to operate this equipment when their alertness, judgement or coordination is impaired.

### Protect Yourself

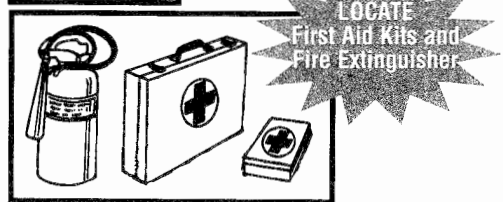
Wear all the protective clothing and personal safety devices issued to you or called for by job conditions.

#### You may need:

- Hard hat
- Safety shoes
- Safety glasses with side shields, goggles or face shield
- Heavy gloves
- Hearing protection
- Reflective clothing
- Wet weather gear
- Respirator or filter mask

Wear adequate clothing for the job conditions.

Always know where to get assistance in the case of an emergency. Know where to find and how to use a first aid kit and fire extinguisher/fire suppression system.



**Stay alert. Avoid accidents.  
Don't learn safety the hard way.**

# Safety Management of Hazards and Risks

In addition to equipment design and configuration, **HAZARD CONTROL** and **ACCIDENT PREVENTION** are dependent upon the owner's and operator's awareness, concern, prudence, and proper training in the operation, transport, maintenance and storage of equipment.

**SAFETY MANAGEMENT OF HAZARDS AND RISKS IS ESSENTIAL TO RESPONSIBLE OWNERS AND OPERATORS OF TRACTORS AND MOWERS.**

**REVIEW THE FOLLOWING SAFETY MANAGEMENT OF LISTED HAZARDS AND RISKS:**

## ***Thrown Object Hazard***

POSSIBLE THROWN OBJECT INJURY RISKS EXIST FOR MOWER OPERATORS AND BYSTANDERS DURING MOWER OPERATIONS FROM THE FOLLOWING:

DISCHARGED OBJECTS (ROCKS, DEBRIS, BROKEN MOWER BLADES, BLADE BOLTS, CABLES, CHAINS, WIRE, ETC....) FROM THE MOWER.

## ***Equipment Protective Devices And Recommended Safety Practices***

The mower deck and protective devices cannot prevent all objects or debris from escaping the blade enclosure area in every mowing condition. It is possible for objects to escape and travel several hundred (300) feet.

### **RECOMMENDED SAFETY PRACTICES**

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to users or operators who cannot read.

**TO HELP PREVENT SERIOUS INJURY OR DEATH FROM OBJECTS STRIKING OPERATOR OR OTHER PERSONS DO THE FOLLOWING:**

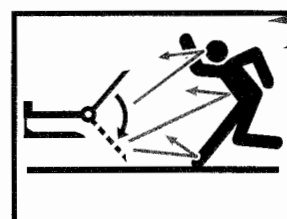
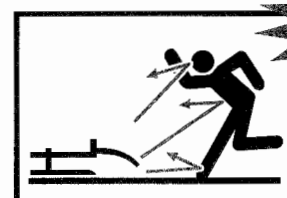
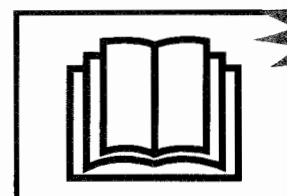
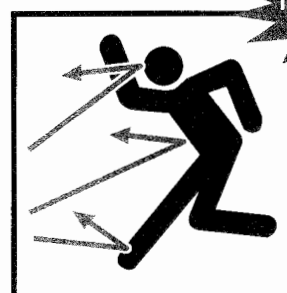
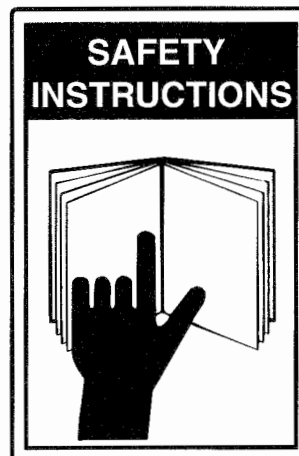
#### **BYSTANDERS SAFETY**

- Keep bystanders several hundred (300) feet from mowing area.

#### **EQUIPMENT PROTECTIVE DEVICES SAFETY**

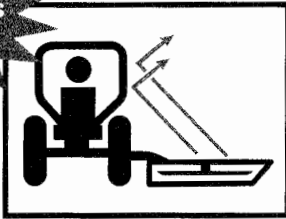
**To contain, deflect or reduce thrown objects from blade enclosure area:**

- Keep chain, flexible or solid deflector shields in place on the front and rear of the mower deck and in good repair.
- Do not operate with damaged or missing thrown object shielding.

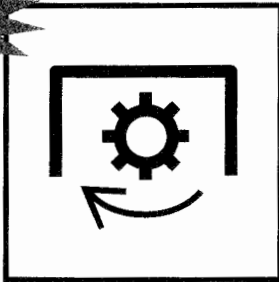




**USE ROPS  
Enclosed Cabs  
or Protective  
Enclosures**



**USE Proper  
PTO Speed**



**MAINTAIN  
Equipment**



## **OPERATOR SAFETY**

Raised wings, side mount and boom type mower operations may reduce the mower's thrown object shielding effectiveness for the mower operator's protection.

**Do the following to increase operator protection from thrown objects during these mowing operations:**

- Use enclosed ROPS cabs, special protective enclosures, screens or other operator shielding devices when performing these operations.

## **EXCEEDING RECOMMENDED PTO SPEEDS**

Do not exceed manufacturer's recommended PTO speeds.

**Excessive PTO speeds may cause:**

- Blade failures
- Higher velocity objects escaping or broken blades being thrown from mower blade enclosures.
- Potential 540 rpm driveline failures operating at 750 to 1000 rpm speeds.

## **OTHER SAFETY PRACTICES:**

- Never operate mower with broken, bent, missing, or severely worn blades.
- Before mowing, remove debris and foreign objects to avoid them being picked up and thrown out by the mower.

\* Do not operate the mower in transport or in raised wing positions.

## **RECOMMENDED MAINTENANCE PRACTICES**

Read manufacturer's operator manual(s) inspection and maintenance instructions for chain guards, flexible or solid deflector shielding:

- Replace worn or damaged guards and other shielding before mowing.
- Use only manufacturer's replacement guards and shielding. Other guarding or shielding sources may not fit or have inadequate materials to meet the strength requirements of the equipment.
- Replace worn or damaged decals and warning instructions.
- Explain the inspection and maintenance instructions to those users or operators who cannot read.

## ***Rotating Blades and Driveline Hazards and Risks***

A POSSIBLE INJURY RISK EXISTS TO MOWER OPERATORS AND BYSTANDERS DURING MOWING OPERATIONS FROM THE FOLLOWING:

- BODY CONTACT WITH ROTATING BLADES.
- BODY ENTANGLEMENT WITH ROTATING DRIVELINES AND PARTS.

### ***Equipment Protective Devices and Recommended Safety Practices***

#### **RECOMMENDED SAFETY PRACTICES**

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. To help prevent serious injury or death from moving blade contact, driveline or parts entanglement of operators or other persons do the following:

##### **BYSTANDERS SAFETY**

- Do not operate near bystanders.
- Keep other persons several hundred (300) feet from the mowing area.

##### **OPERATOR SAFETY PRACTICES**

- Do not allow riders on tractor or mower. Securely fasten seat belt when mowing.
- Use proper equipment shutdown practice before servicing, adjusting, cleaning or unclogging the mower.
- Keep clear of rotating blades, parts, and drivelines.
- Never start tractor engine while standing beside equipment.
- Only start tractor engine while sitting in operator's seat with seat belt fastened.

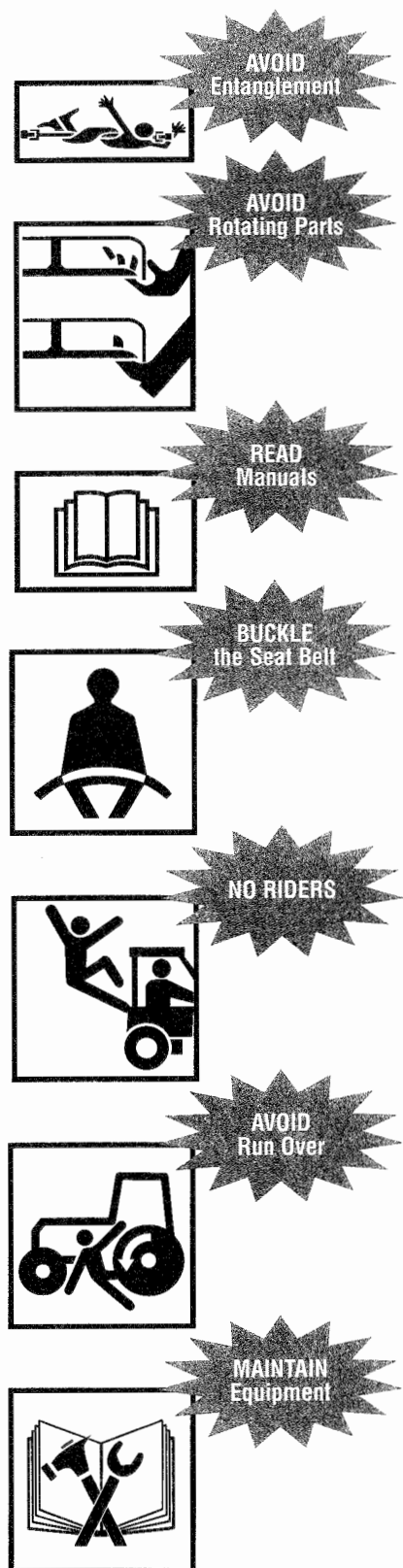
##### **RECOMMENDED GUARDS, DRIVELINE GUARDS AND SHIELDING SAFETY PRACTICES**

- Keep guards, driveline and other shielding in place and in good repair.
- Do not operate mower with missing or damaged guards, driveline guards or other shielding.

##### **RECOMMENDED MAINTENANCE PRACTICES**

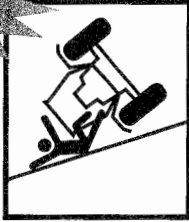
Read manufacturer's operator manual(s) inspection and maintenance instructions for guards, driveline guards and other shielding:

- Replace worn or damaged guards, driveline guards and other shielding before mowing.
- Use only manufacturer's replacement guards and shielding. Other guarding or shielding sources may not fit or have inadequate materials to meet the strength requirements of the equipment.
- Replace worn or damaged decals and warning instructions.
- Explain the inspection and maintenance instructions to those users or operators who cannot read.





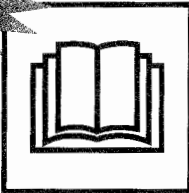
**AVOID  
Rollover**



**USE  
Tractor ROPS**



**READ  
Manuals**



**ADD  
Ballast**



**WIDEN  
Wheel Spacing  
and ADD Off-Side  
Ballast**



**BUCKLE  
the Seat Belt**



**AVOID  
CRUSHING  
Lock-Up Wing**



## ***Tractor and Mower Rollover or Overturn Hazards and Risks***

A POSSIBLE ROLLOVER OR OVERTURN INJURY RISK EXISTS TO MOWER OPERATORS DURING MOWING OPERATIONS FROM THE FOLLOWING:

- ROUGH TERRAIN, STEEP SLOPES, HOLES, BUMPS, RUTS, ROCKS, STUMPS OR OTHER OBSTRUCTIONS THAT COULD OVERTURN TRACTOR AND MOWER.
- EXCESSIVE GROUND SPEEDS FOR THESE TERRAIN CONDITIONS.

### ***Equipment Protective Devices and Recommended Safety Practices***

When possible remove stumps, stones, etc.. or mark them and other obstructions clearly to avoid upsets, breakdowns, and dangerous driving conditions. Use extreme care to maintain control over the equipment when operating in these terrain conditions.

#### **RECOMMENDED-TRACTOR ROPS**

A tractor equipped with ROPS or enclosed ROPS cab and seat belt for operator safety is essential for additional operator protection when operating mower in these terrain conditions.

#### **RECOMMENDED-TRACTOR STABILITY ADJUSTMENTS**

Read the tractor operator's manual for adjustments to increase tractor stability:

- Adding front and rear wheel weights or ballast.
- Adjusting wheel spacing to maximum width .
- Adding off-side counter ballast to side-mounted and boom mowers.
- Explain adjustments to those users or operators who cannot read.

### **RECOMMENDED SAFETY PRACTICES**

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. **To help prevent serious injury or death to the operator from tractor and mower overturns, do the following:**

- Securely fasten seat belt when mowing with ROPS equipped tractors.
- Avoid excessive ground speed for terrain conditions.
- Avoid sudden starts, stops and turns when operating up, down or across slopes.
- Avoid slippery ground conditions.
- Make wide and gradual turns.
- Plan to mow down hill on steep slopes to avoid overturning.

## ***Falling Mower or Parts Crushing Hazards and Risks***

A POSSIBLE CRUSHING INJURY RISK EXISTS FOR MOWER OPERATORS AND OTHERS DURING MOWING OPERATIONS FROM THE FOLLOWING:

- FALLING MOWER OR EQUIPMENT FROM HYDRAULIC SYSTEM FAILURE.
- FAILURE TO SECURELY SUPPORT, BLOCK-UP OR LOCK-UP LIFTED MOWER OR EQUIPMENT PARTS.

## Equipment Protective Devices and Recommended Safety Practices

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. **To help prevent serious injury or death to operators and other from alling mower or equipment parts, do the following:**

### **RECOMMENDED SAFETY PRACTICES**

Before working near or underneath lifted mower or equipment parts:

- Use proper equipment shutdown practices before servicing, adjusting, cleaning or unclogging the mower.
- Securely support or block-up raised mower or equipment parts.
- Securely support, block-up or lock-up wings with locking devices on wing type mowers or lower mower or equipment parts to the ground.
- Use transport locks when transporting mower on public roads.

## High Pressure Hydraulic Fluid Leak Hazards and Risks

A POSSIBLE HIGH PRESSURE FLUID SKIN INJECTION INJURY AND GANGRENE RISK EXISTS FOR MOWER OPERATORS AND OTHERS FROM HIGH PRESSURE HYDRAULIC OR DIESEL OIL LEAK INJECTION INTO THE SKIN.

TO AVOID GANGRENE, INJECTED FLUID MUST BE SURGICALLY REMOVED WITHIN A FEW HOURS BY A DOCTOR FAMILIAR WITH THIS TYPE OF INJURY.

### **RECOMMENDED SAFETY PRACTICES**

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. High pressure fluid pinhole leaks can be almost invisible.

**To help prevent serious injury or death, do the following:**

- Search for leaks with cardboard or wood.
- Do not use hands to check for leaks.
- Relieve system pressure before disconnecting lines.
- Before applying system pressure:
  - Check for damaged lines, pipes, and hoses.
  - Check to insure tight connections.
- Before operating pressurized systems:
  - Purge air from system.
  - Refer to the manufacturer's operator manual(s) for instructions.
  - Explain the procedures to those users or operators who cannot read.

## Tractor Refueling Hazards and Risks

**To avoid serious injury or death from fire during refueling:**

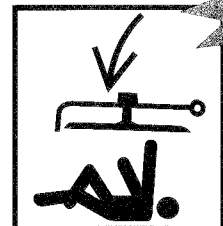
- Shut off engine and ignition.
- Never fill fuel tank near open flames.
- Never smoke while refueling.
- Avoid static electricity sparks by grounding fuel nozzle against tank filler neck.
- Avoid overfilling tank or spilling fuel.
- Clean up any spilled fuel immediately.
- Always replace fuel cap.

**To avoid serious injury or death from engine exhaust fumes:**

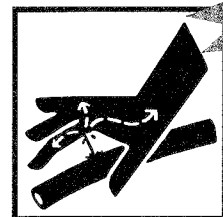
- Adequately ventilate enclosed spaces before starting the engine.



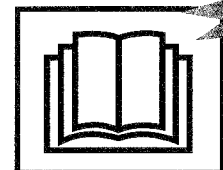
**READ  
Manuals**



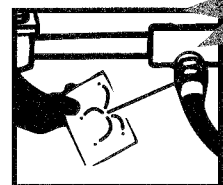
**AVOID  
CRUSHING  
Block-Up or  
Securely Support  
Mower**



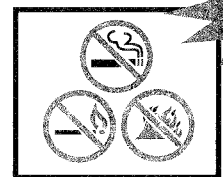
**HIGH  
PRESSURE FLUID  
Can Inject  
into the Body**



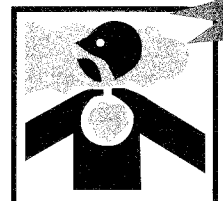
**READ  
Manuals**



**AVOID  
INJECTION  
Use Cardboard  
Not Hands**

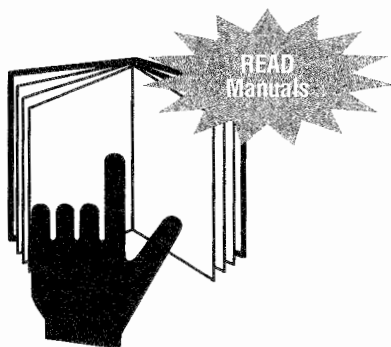


**AVOID  
Fires and  
Explosions**



**AVOID  
Exhaust Fumes**

## Follow A Safety Program



**SAFETY IS IMPORTANT TO RESPONSIBLE OWNERS AND OPERATORS OF TRACTORS AND MOWERS. DO THE FOLLOWING FOR YOUR SAFE MOWING OPERATION:**

### **BE A QUALIFIED OPERATOR BY:**

- Reading, understanding and obeying the manufacturer's written instructions in operator manual(s) and safety signs on mower and tractor.
- Receiving operational training with mower and tractor.
- Asking your equipment dealer or supervisor to explain things you do not understand.
- Explaining the written instructions in the operator manual(s) and safety signs (decals) on the mower and tractor to those users or operators who cannot read.

## Safety Before Operation

### **Know Job Site Safety Rules And Regulations**

Ask your supervisor about equipment operation safety rules you will be expected to obey.

#### **Some basic rules for your's and others' safety:**

- A ROPS and seat belt equipped tractor is required for operator protection during mowing operations.
- Know mower and tractor operating capacity and characteristics.
- Never alter or remove safety equipment.
- Never allow children or unqualified persons to operate mower or tractor.
- Never allow riders on mower or tractor.
- Keep others away from mowing operation.
- Use proper equipment shutdown practice before dismounting tractor.
- Allow all moving parts to stop before making equipment inspections, repairs, or adjustments.
- Securely support or block-up mower before working beneath mower or lifted components.
- Wear personal protective clothing and safety devices issued to you or recommended by the equipment manufacturer.



### **Know Tractor And Mower Controls**

#### **Know the following about your tractor and mower:**

- Function, purpose and use of controls.
- Safe operating speeds.
- Safe slope and uneven terrain capabilities.
- Braking and steering characteristics.
- Tractor and mower operating clearances.
- How to stop equipment quickly in an emergency.



## ***Use All Available Equipment Safety Devices***

To help keep you and others around you safe:

- Make certain manufacturer's recommended guards, shields and safety signs are installed on equipment and in good condition.
- Keep all protective devices in place and securely fastened.
- **NEVER** operate your equipment with missing, disconnected or damaged safety devices.
- Use ballast and weight required for equipment operational stability.

## ***Check The Mower And Tractor Equipment***

**Before beginning your work day:**

- Check for loose, broken, missing or damaged tractor and mower parts.
- Repair or replace these parts when needed.
- Check for proper tractor and mower attachments.
- Check for proper tractor and mower PTO rpm rating match.
- Check mower blades condition. Sharpen or replace per manufacturer's recommendation. Blade modifications, such as welding or hard surfacing cutting edges by welding or straightening bent blades, can reduce blade strength and adversely affect blade properties and safety.
- Check that all guards and shields are in place and that all equipment is in good operating condition. This includes PTO driveline, gearbox and implement guards and shields that are used for operator protection.
- Check for properly latched driveline yoke end locking devices.
- Check for damaged or leaky tractor and mower hydraulic systems.
- Check and read safety signs and warning instructions.
- Explain the safety signs and warning instructions to those users or operators who cannot read.

## ***Check The Work Area***

**Inspect, identify and avoid hazardous conditions in the work area:**

- Rough terrain, drop-offs, ditches, potholes steep slopes, stumps, standing water, mud soft soil, slippery conditions, debris and foreign objects.
- Inspect mowing area and remove or mark all foreign objects and debris to be avoided by mower.

**Analyze mowing area to determine:**

- Best and safest mowing procedure.
- Material type and height to be mowed.
- Operating terrain conditions.
- Using forward travel mowing pattern when possible.

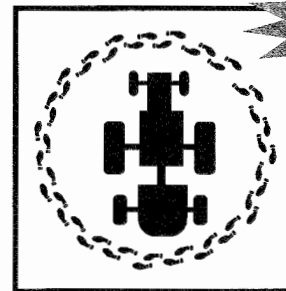
## ***Look Out For The Safety of Others***

**Before starting equipment:**

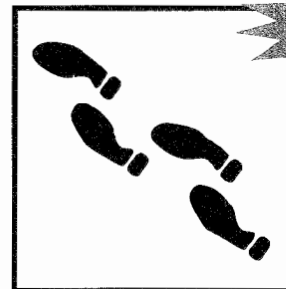
- Walk around the equipment.
- Check for anyone under, on or near the equipment.
- Clear everyone from these areas.
- Sound a warning.



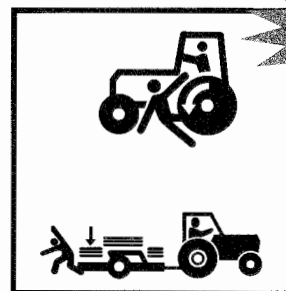
**USE ROPS  
and Seatbelt**



**WALK AROUND  
Inspection**



**WALK AROUND  
the Worksite**



**LOOK OUT  
For Others**

# Safety – Starting & Testing

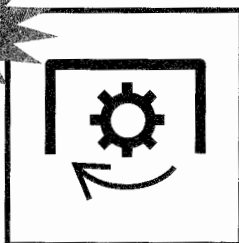
USE Three  
Point Contact



USE ROPS  
and Seatbelt



USE Proper  
PTO speed



## Mounting Tractor Safely

### Before mounting:

- Clean shoes and wipe hands.

### During mounting and dismounting:

- Use handholds and step plates.
- Never grab steering wheels or controls for handholds.
- Never mount or dismount from a moving tractor.

## Tractor And Mower Controls Safety Test

### Before starting:

- Fasten and adjust seat belt on your ROPS-equipped tractor.
- Check parking brake for engagement.
- Check PTO disengagement.
- Check all controls for Neutral or Park position.
- Warn others in area before starting tractor.
- Follow tractor manufacturer's recommended starting procedures.

### After starting:

- Check all instruments, gauges and indicator lights for normal operation.
- Check all tractor controls, steering and brakes for proper function.
- Repair improperly functioning tractor before using.
- Raise and lower mower for driveline bottoming out or engagement problems.
- Check your equipment for excessive vibration and unusual noises.
- Use proper equipment shutdown practices before inspecting equipment.

## Power Takeoff System And Mower Safety

Tractors with dual-speed (540 or 1000 rpm) shiftable PTO systems.

To avoid serious injury or death from failed parts due to mower over speed:

- Be sure to position PTO selector to mower's rated PTO rpm speed.

### Tractors with transmission-driven PTO systems.

A rotary mower will have a significant flywheel effect which may continue to propel a tractor with a transmission-driven PTO system.

### The tractor should be equipped and operated as follows:

- Install an over-running clutch.
- Give yourself sufficient maneuvering room and time by anticipating turns, stops and speed reductions.

# Safety – During Operation

## Hitching Mower To Tractor Safety

### Three-point hitch-mounted mower safety:

- Refer to mower and tractor manufacturers' manuals.
- Place tractor's hydraulic power lift (rockshaft) selector lever in down position to avoid unexpected movement.
- Explain the hitching procedures to those users or operators who cannot read.

### Pull-type hitch-mounted mower safety:

- Refer to mower and tractor manufacturers' manuals.
- Attach only to drawbar hitch.
- Do not attach to tractor's rear axle or three-point hitch arms.
- Adjust tractor drawbar length for 540 or 1000 rpm PTO operation.

## Make The Right Start In Mower Safety

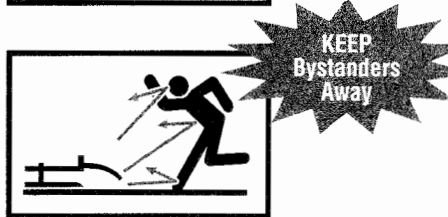
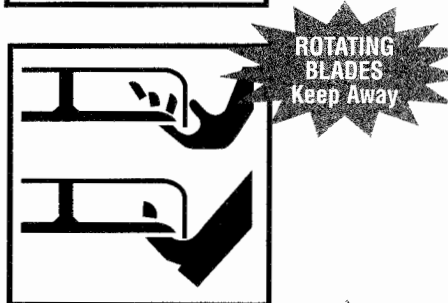
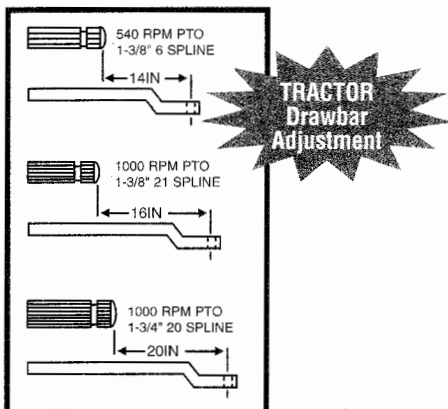
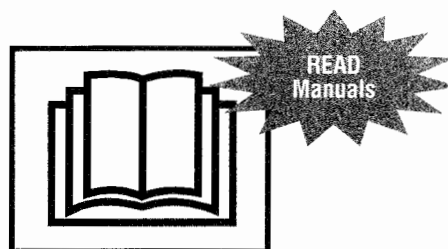
Mow only in daylight or good artificial light conditions.

### To avoid serious injury or death from mower thrown objects or blade contact:

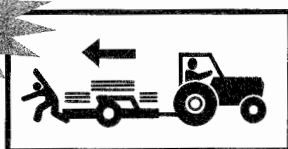
- Keep chain shields, flexible or solid deflector shields or discharge chutes in place and in good repair.
- Keep everyone several hundred (300) feet from mowing operation.
- Never direct mower discharge toward anyone.
- Keep hands, feet and other body parts away from rotating parts, blades and discharge openings.
- Do not operate mower in transport position.

### Mower PTO drive engagement:

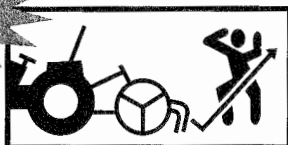
- Raise mower to maximum cutting height.
- Engage PTO at low engine rpm.
- Increase engine rpm to mower rated rpm PTO speed.
- Lower mower to desired cutting height.
- Stop and shut down immediately if the mower strikes an obstruction.
- Inspect and repair any mower damage before resuming mowing.
- Do not operate mower with severe vibrations or with unusual noise.



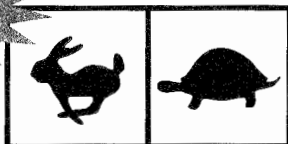
**LOOK OUT  
For Others**



**MAINTAIN  
FLAIL  
Rear Roller**



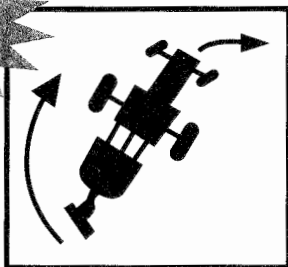
**USE PROPER  
Ground Speeds**



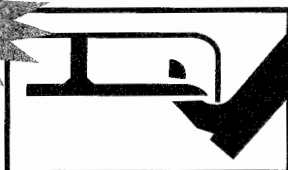
**STOP BLADE  
Before  
Unclogging**



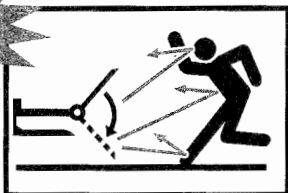
**PROVIDE  
Adequate  
Clearance for  
Mower Swing**



**NEVER STAND  
On Mower  
Keep Away**



**KEEP CHUTE  
In Place**



## ***Mowing In Reverse Safety***

**Avoid mowing in reverse direction when possible.**

**Do the following when mowing in reverse direction:**

- Check for any persons behind mower before reversing direction.
- Use extreme care when reverse direction mowing.
- Maintain rotary mower front and rear safety shields and flail front shields and rear rollers.

## ***Mowing Ground Speed***

**Proper ground speed depends on terrain conditions and grass type, density and height to be cut:**

- Normal ground speed range is 2 to 5 mph.
- Slower ground speed for mowing tall, dense grass.
- Faster ground speed for mowing medium height, thin grass and under smooth terrain conditions.
- Use slower ground speed for mowing in rough, sloping or unfamiliar terrain.

### **Extremely tall grass mowing**

- You may need to mow extremely tall grass twice.

### **First mowing pass:**

- Cut grass higher (10-15 inches) to avoid hidden objects.

### **Second mowing pass:**

- Remove debris and objects.
- Cut grass at desired height and 90 degree to the first mowing pass when possible.
- Use proper equipment shutdown practice for your safety before dismounting tractor.

### **Watch equipment clearances**

Three-point hitch and side mounted mowers have a larger turning arc than pull-type mowers. Allow sufficient clearance for safe turning.

## ***Under Mount Mower Safety***

**When mowing with an under mount mower:**

- Keep removable discharge chute in place and over discharge opening.
- Never stand on an operating mower housing.
- Distribute grass clipping with discharge chute facing mowed area.
- Use proper equipment shutdown practice before clearing clogged mower or discharge chute.

## ***Wing Or Boom Type Mower Overhead Obstruction Hazards and Risks***

Check for overhead obstructions with raised wings or boom-type mowers to avoid serious injury or death by contact with:

- Electrical power lines.
- Low tree limbs.
- Other overhead obstructions.

## ***Wing And Side Mount Mowers Safety***

When mowing with wing and side-mount mowers:

Raised wing positions reduces shielding protection and increases the thrown object and blade contact hazard risks.

To avoid serious injury or death by thrown objects or blade contact from raising and lowering wings during mowing operations:

- Do not mow with bystanders in mowing area.
- Be sure no one is near mower while raising or lowering wings.
- Keep the exposed rotating wing blade time to a practical minimum during a raised wing mowing operations.
- Stop mowing if persons enter into mowing area.
- Only raise wing to clear objects in the mowing path or to match ground slope.
- Disengage wing drive for extended periods of mowing with raised wings.
- Lower raised wing to ground after clearing object or ground slope conditions.
- Allow all mower blades to stop rotating before raising wing sections during other operations.

## ***Ditch Bank Mowing Safety***

Use extreme care when mowing ditch banks. Watch for washouts, eroded areas and mowing obstructions along the ditch banks. Hitting obstructions with side-mount or boom mowers may swerve the tractor's front end toward the ditch.

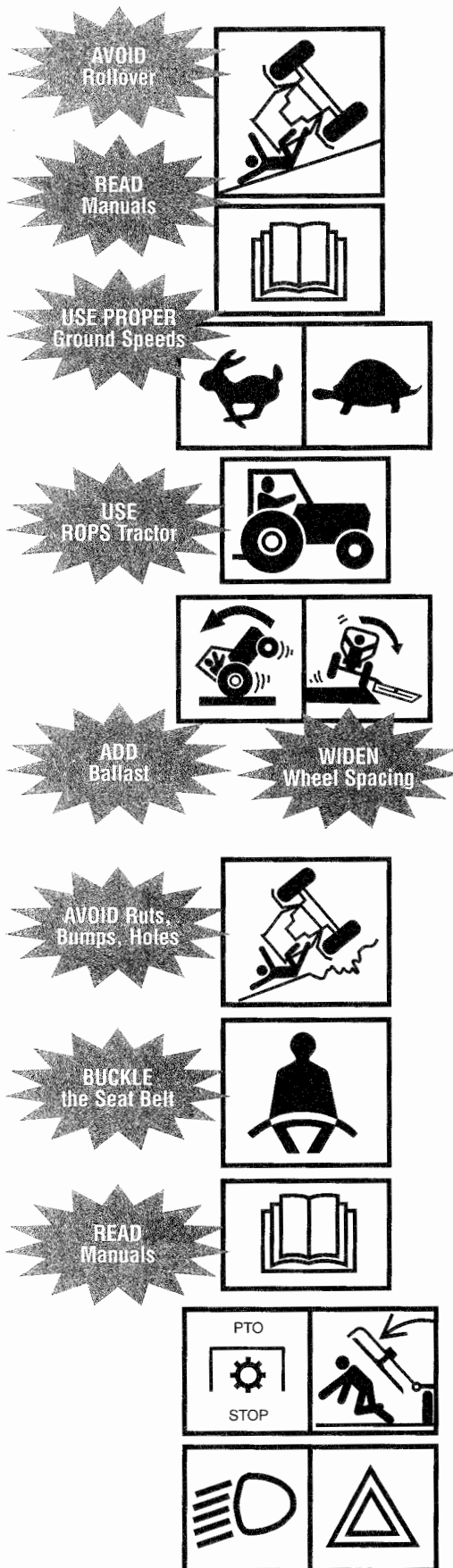
Raised wing and boom-type mower ditch bank operations may reduce the mower's thrown object shielding effectiveness for the mower operator's protection.

To increase operator protection from thrown objects during ditch bank operations:

- Use enclosed ROPS cabs, special protective enclosures and other operator shielding when performing these operations.
- Inspect mowing area and remove or mark all foreign objects and debris to be avoided by mower.







## Mowing Uneven Terrain Safely

The tractor and mower stability is reduced on slopes and uneven terrain.

You can prevent tractor and mower overturns and maintain equipment stability control by:

- Reviewing tractor and mower operator's manuals for operating safety practices on slopes and uneven terrain conditions. Explain the practices to those users and operators who cannot read.
- Avoiding extremely steep slope operations.
- Using extreme care to maintain control over your equipment when operating in these conditions.
- Increasing tractor stability by adding wheel weights and increasing wheel spacing (Refer to tractor operator's manual for recommendations)
- Using ROPS and seat-belt-equipped tractor for operator safety during mowing operations.
- Maintaining minimum ground speed.
- Making wide and gradual turns.
- Avoiding sudden starts, stops, and turns when operating up, down, or across slopes.
- Not raising rear-mount or side-mount mowers or mower wings from the ground during these operations .
- Keeping alert for holes, bumps, ruts, rocks, stumps or other obstructions that could overturn tractor and mower.
- Avoiding slippery ground conditions that could overturn tractor and mower.
- Avoiding tractor and mower "hang up" by diagonal passing through sharp dips and drops.

Use extreme care in maintaining equipment stability during all uneven terrain and slope mowing operations. You are the final judge as to any slope that can be safely negotiated.

## Equipment Road Transporting Safety

If equipment is to be driven on public roads:

- Refer to tractor and mower manufacturers' operator's manuals for instructions.
- Explain the instructions to those users or operators who cannot read.
- Check local regulations for required equipment markings, lights, flashers, etc., while traveling on public roads. Lights are required on mowers that obscure tractor taillights and/or warning lights.

Before transporting on public roads:

- Disengage PTO to mower.
- Raise mower into transport position.
- Lock wings up into transport position with locking devices on wing-type and side-mounted mowers.
- Attach safety chain between pull-type mower and tractor.
- Make sure lights, flashers, reflectors and SMV are in place and visible.
- Check SMV (Slow-Moving Vehicle) emblem for visibility to any rear approaching vehicle.

### While transporting on public roads:

- Obey all local traffic regulations.
- Approach intersections with caution.
- Observe speed and traffic control signs.
- Avoid panic stops and sharp turns.

## Parking Safety

### Park equipment at:

- Designated or out-of-traffic areas.
- Preferably level ground locations.

### Sloping ground parking locations:

- Position equipment across slope.
- Set parking brakes.
- Lower mower to ground.
- Block tractor wheels.

### Before temporarily parking and leaving disabled equipment near traffic areas:

- Remove equipment from public roads.
- Set out warning flags
- Use tractor flashers.

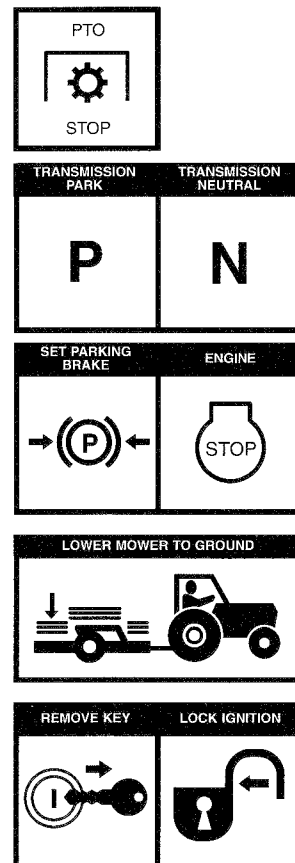
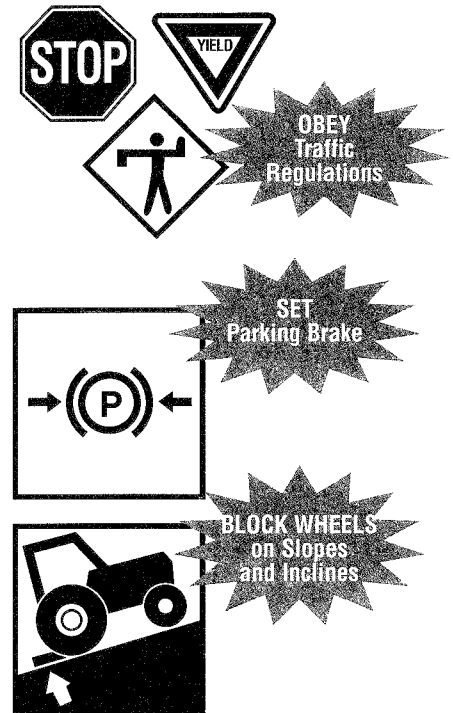
## Safety – During Shutdown

### Use Proper Equipment Shutdown Practices For Your Safety

Refer to tractor and mower manufacturer's operator manual(s) for recommend shutdown procedures. Explain the procedures to those users or operators who cannot read.

### Make proper equipment shutdown procedures an important habit to practice. Follow these safety practices before dismounting tractor:

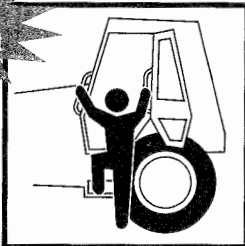
- Disengage PTO clutch and transmission drive.
- Idle engine for gradual cooling.
- Place the controls in PARK or NEUTRAL.
- Set the parking brake.
- Lower mower to ground.
- Lower wings of wing-type mowers to ground.
- Shut off engine.
- Wait for all moving parts to stop before equipment inspections, adjustments or repairs.
- Relieve hydraulic pressure by moving hydraulic controls several times in all directions.
- Lock ignition and remove key when equipment is to be inspected, repaired, adjusted or unattended.
- Lock anti-vandalism covers and closures when equipment is unattended.
- Dismount carefully maintaining three-point contact.



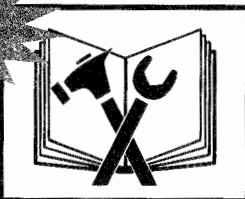
**WAIT For  
Moving Parts to  
Stop Before  
Dismount**



**USE Three  
Point Contact**



**MAINTAIN  
Equipment**



**FOLLOW**

**Maintenance  
Schedule**



## ***Dismounting Tractor Safely***

### **Before dismounting tractor:**

- Use proper equipment shutdown practice for your safety.
- Lower implement to the ground, stop engine and PTO, set brakes, allow all moving parts to stop, and remove key before dismounting from tractor.
- Never dismount from moving equipment.
- Never jump from machines.
- Dismount carefully.
- Check for slippery steps
- Keep feet and hands away from controls.
- Use handholds and steps during dismount.
- Face machine and use 3 point contact (2 hands, 1 foot or 2 feet, 1 hand).

## ***Safety – During Maintenance***

### ***Maintenance Safety***

**Do the following for your safety before performing any maintenance, repairs or service procedures:**

- Follow proper equipment shutdown practice.
- Wear all the protective clothing and personal safety devices necessary to safely perform the job.
- Refer to your manufacturer's manuals for proper maintenance, repair and service procedures. Explain the procedures to those users and operators who cannot read.

Stored energy sources (electrical, mechanical, hydraulic, pneumatic, chemical, thermal, etc..) must be either locked, blocked, relieved, disconnected, stopped, secured, neutralized, controlled or reduced to a practical minimum before any maintenance, repair or service procedures can be done safely.

**Some basic safety practices to prevent potential injuries from energy releasing sources:**

- Disengage PTO before shutting off engine.
- Place controls in PARK or NEUTRAL before shutting off engine.
- Set parking brake or block wheels.
- Allow all moving parts to stop.
- Lower mower to ground.
- Lower wings to ground on wing-type mowers.
- Shut off tractor engine.
- Lock ignition and remove key.
- Look and listen for evidence of moving parts before opening shields.
- Securely support or block-up mower before working underneath mower or other lifted components.
- Securely support, block-up, or lock-up mower wings with locking devices before working near or underneath a wing-type mower.
- Relieve hydraulic system pressure by moving controls several times in all directions.
- Relieve pressure before disconnecting or disassembling any pressurized system.
- Block or relieve spring pressure before disassembling any spring-loaded mechanism.
- Securely support or block up any elevated machine component before working on it.
- Avoid flames, sparks, or smoking near any fuels.

***Mower Manufacturer Parts and Your Safety***

Most mower manufacturers use special fasteners and specially designed parts to meet mowing operations requirements.

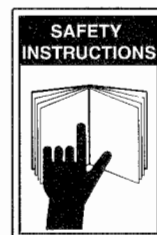
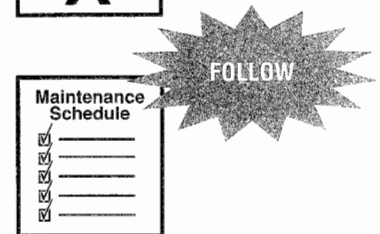
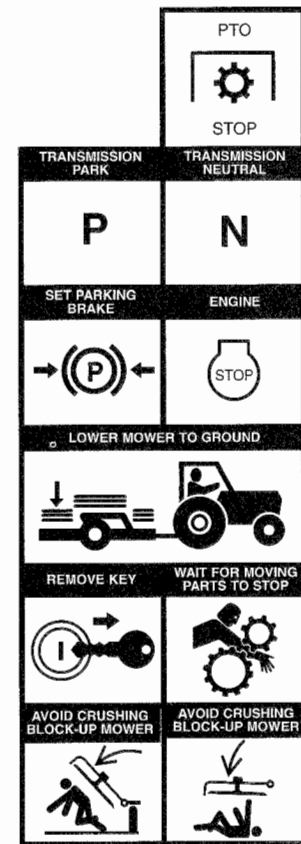
Critical safety-related parts (Self-locking blade bolts, blades, pins, shields or other special items) have specific strength, design and fit requirements for the make and model mower you are using.

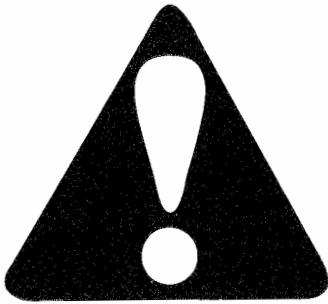
**Modifications or repair parts not approved by the mower manufacturer can cause serious safety hazard exposure risk to you and others.**

**TO AVOID SERIOUS INJURY OR DEATH FROM UNAPPROVED PARTS OR MODIFICATIONS:**

- Do not substitute common hardware for self-locking blade bolts or other special part items.
- Do not substitute blades, pins, shields or other critical safety-related parts.
- Do not use grade 5 or 8 bolts to replace grade 2 shear bolts.

***FOLLOW THE SAFETY PRACTICE OF ALWAYS CHECKING THE MOWER FOR PROPER FUNCTION AFTER ALL ADJUSTMENTS REPAIRS OR SERVICE.***

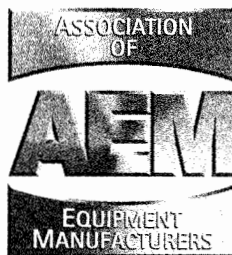




## ***One Final Word***



You have just finished reading the Mower Safety Manual. It is impossible for this manual to cover every potentially hazardous situation you may encounter. But, your knowledge of these safety precautions and your adherence to the basic rules of safety will help build good judgment in all situations. Our objective is to help you develop good safety habits and make you a better mower operator. The mower safety manual, safety precautions and basic rules of safety must be explained to those users or operators who cannot read.



111 E. Wisconsin Avenue • Milwaukee, Wisconsin 53202 U.S.A.  
[www.aem.org](http://www.aem.org)

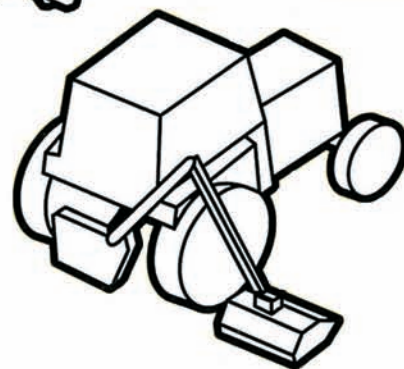
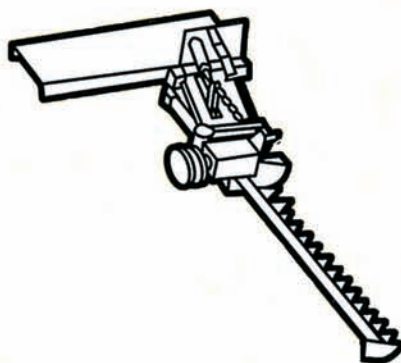
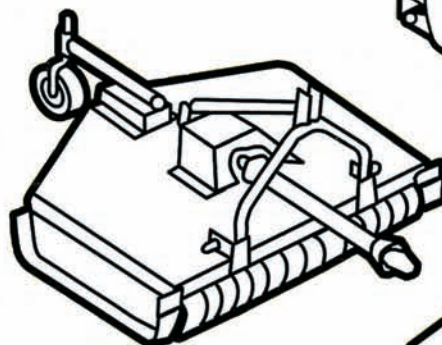
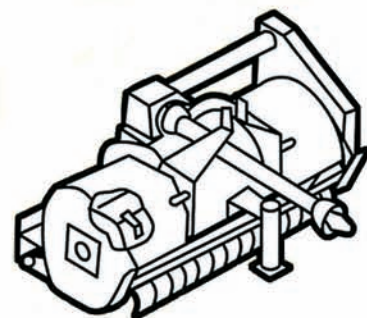
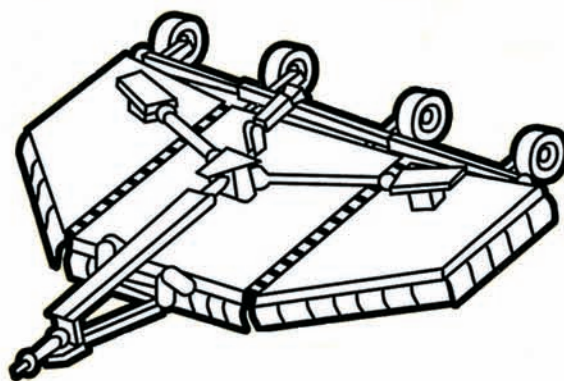
For information on additional copies of this and  
other safety manuals, call 800-369-2310



# manual de seguridad

*para operadores  
y mecánicos*

# Segadora industrial y agropecuaria



111 E. Wisconsin Avenue • Milwaukee, Wisconsin 53202 U.S.A.  
[www.aem.org](http://www.aem.org)



# Contenido

---

<b>Reconocimiento .....</b>	<b>2</b>
<b>Introducción .....</b>	<b>3</b>
<b>Palabras para el usuario .....</b>	<b>3</b>
<b>Alerta de seguridad .....</b>	<b>4</b>
<b>Segadoras industriales y agrícolas.....</b>	<b>4</b>
<b>Sea un operador responsable .....</b>	<b>5</b>
<b>Manejo seguro de riesgos y peligros.....</b>	<b>6</b>
<b>Cumpla con un programa de seguridad.....</b>	<b>11</b>
<b>Seguridad previa a la operación .....</b>	<b>11</b>
<b>Seguridad durante el arranque y prueba .....</b>	<b>13</b>
<b>Seguridad durante la operación .....</b>	<b>14</b>
<b>Seguridad durante la parada .....</b>	<b>18</b>
<b>Seguridad durante el mantenimiento .....</b>	<b>19</b>
<b>Palabra final .....</b>	<b>21</b>

## Reconocimiento

---

Deseamos extender nuestro reconocimiento a los miembros de del Association of Equipment Manufacturers por sus contribuciones para la preparación de este manual de seguridad.

### Derechos de autor

© 2000 Equipment Manufacturers Institute. Todos los derechos reservados. Revisado 08.2003



# Introducción

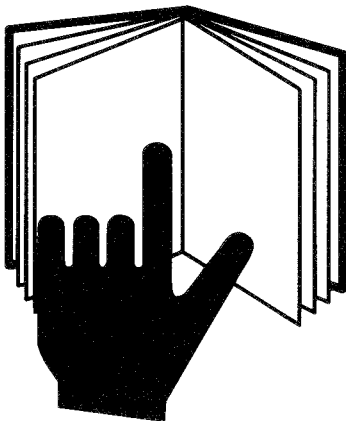
El propósito de este manual de seguridad es señalar algunas de las situaciones básicas de seguridad que pueden ocurrir durante la operación y mantenimiento de su máquina y sugerir los métodos posibles para tratar estas situaciones. Este manual NO es un sustituto de el (los) manual(es) del fabricante.

Pueden ser necesarias algunas precauciones adicionales, o algunas instrucciones no pueden aplicar, dependiendo del equipo, dispositivos de fijación, y las condiciones del lugar de trabajo o del área en que se realiza el servicio. El fabricante no tiene control directo sobre las aplicaciones, operación, inspección, lubricación o mantenimiento de la máquina. Por lo tanto, es **SU** responsabilidad practicar buenas medidas de seguridad en estas áreas.

La información proporcionada en este manual sirve como complemento de los detalles de información específicos de su máquina que están incluidos en el (los) manual(es) del fabricante. La información adicional que pueda afectar la operación segura de su máquina puede estar incluida en las etiquetas de seguridad o en los requisitos del seguro, programas de seguridad del empleador, códigos de seguridad, leyes locales del estado/provincia y leyes nacionales, reglas y reglamentos.

**IMPORTANTE:** si usted no tiene el (los) manual(es) del fabricante de su máquina específica, obtenga un manual de reemplazo con su empleador, distribuidor de equipo o el fabricante de su máquina. Mantenga este manual de seguridad y el (los) manual(es) del fabricante con su máquina.

## Palabras para el usuario



Usted tiene la responsabilidad de leer y comprender este manual de seguridad y el (los) manual(es) del fabricante, antes de operar esta máquina. Este manual de seguridad lo guía paso a paso a lo largo de su día de trabajo. El manual de seguridad, el (los) manual(es) del fabricante, avisos de seguridad (calcomanías) y precauciones de seguridad, deben explicarse a los usuarios u operadores que no puedan leer el material.

Adicionalmente al diseño y configuración del equipo el **CONTROL DEL PELIGRO** y la **PREVENCIÓN DE ACCIDENTES** dependen de la conciencia, preocupación, prudencia y capacitación adecuada de los propietarios y operadores durante la operación, transporte, mantenimiento y almacenamiento del equipo.

Recuerde que **USTED** es la clave para mantener la seguridad. Las buenas prácticas de seguridad no lo protegen solamente a usted sino que también a las personas que lo rodean. Estudie este manual y el (los) manual(es) del fabricante para su máquina específica. Hágalos una parte integral de su programa de seguridad. Recuerde que este manual de seguridad está escrito únicamente para segadoras industriales y agrícolas.

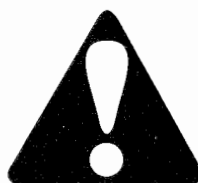
**Practique todas las precauciones de seguridad usuales y acostumbradas en el trabajo y más que todo – recuerde que la seguridad depende de USTED. Solamente USTED puede evitar las lesiones graves o la muerte debidas a prácticas inseguras.**

# Advertencia de seguridad

## Símbolo

Este símbolo de alerta de seguridad significa:

**“¡ATENCIÓN! ¡MANTÉNGASE ALERTA! ¡SU SEGURIDAD ESTÁ INVOLUCRADA!”**



El símbolo de alerta de seguridad identifica los mensajes de seguridad importantes en el equipo, en los avisos de seguridad, en los manuales y en otros lugares. Cuando usted vea este símbolo, esté alerta a la posibilidad de muerte o lesiones. Siga las instrucciones en el aviso de seguridad.

## Palabras de señales

Las palabras de señales son palabras específicas que regularmente se encontrarán en las calcomanías de seguridad en este equipo o en otros equipos en el lugar de trabajo. Estas palabras tienen el objetivo de alertar a la persona que las vea de la presencia y el grado relativo de un riesgo.



Esta palabra de señal indica una situación de riesgo inminente que si no es evitado podrá resultar en la muerte o lesiones graves.



Esta palabra de señal indica una situación potencialmente riesgosa que si no se evita podría resultar en la muerte o lesiones graves.



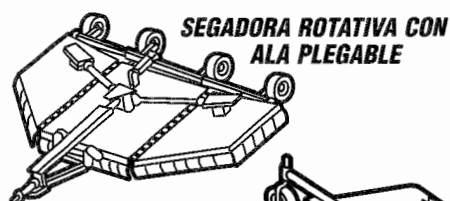
Esta palabra de señal indica una situación potencialmente riesgosa que si no se evita podría resultar en lesiones menores o moderadas.

- LOS ACCIDENTES PUEDEN LISIAR Y CAUSAR LA MUERTE.
- LOS ACCIDENTES SON COSTOSOS.
- LOS ACCIDENTES PUEDEN EVITARSE.

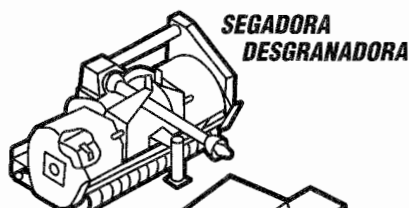
## Segadoras industriales y agrícolas

Es una segadora para cortar pasto, triturar residuos de cultivos, cortar maleza para la limpieza de terrenos, vías navegables, derechos de paso, cortes en los bordes de los caminos o carreteras.

### TIPOS DE SEGADORAS INDUSTRIALES Y AGRÍCOLAS:



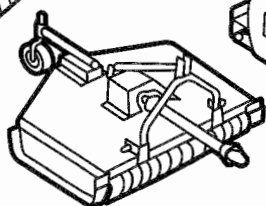
**SEGADORA ROTATIVA CON ALA PLEGABLE**



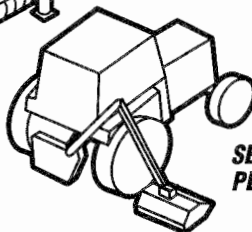
**SEGADORA DESGRANADORA**



**SEGADORA DE BARRA TIPO HOZ**



**SEGADORA ROTATIVA**



**SEGADORA DE PESCANTE**

## Sea un operador responsable



Para la operación segura de su equipo usted debe ser un operador responsable. Un operador responsable debe comprender claramente las instrucciones escritas proporcionadas por el fabricante ser capacitado – incluyendo la operación real del equipo y el conocimiento de las reglas y reglamentos de seguridad del lugar de trabajo.

Las medicinas y el alcohol pueden y afectarán el estado de alerta y coordinación del operador, por lo tanto, afectarán la habilidad del operador para operar el equipo en forma segura. Un operador **NUNCA** debe usar medicinas que puedan afectar su estado de alerta, juicio y coordinación; ni beber alcohol mientras opera equipo motorizado incluyendo tractores y segadoras. Un operador que use medicamentos por prescripción médica o de venta libre debe consultar con un médico profesional para conocer sobre cualquier efecto secundario que podría limitar su habilidad para operar este equipo en forma segura. **NUNCA** permita que alguien opere este equipo cuando estén afectados su estado de juicio alerta o de coordinación.

### Protéjase usted mismo

Use toda la ropa protectora y los dispositivos de seguridad personal que se le proporcionen o que sean los indicados para las condiciones de trabajo.

#### Usted puede necesitar:

- Casco protector
- Zapatos de seguridad
- Anteojos de seguridad con protección lateral, gafas protectoras o protector facial
- Guantes extrafuertes
- Protección auditiva
- Ropa reflectora
- Equipo para clima húmedo
- Respirador o máscara filtrante

Use ropa apropiada para las condiciones del trabajo.

Siempre conozca cómo obtener ayuda en caso de una emergencia. Conozca donde encontrar y cómo usar los equipos de primeros auxilios y el extintor de incendios/sistema de supresión de incendios.



**Manténgase alerta. Evite los accidentes.  
No conozca la seguridad en la forma más difícil.**

# Manejo seguro de riesgos y peligros

Adicionalmente al diseño y configuración del equipo, el **CONTROL DEL PELIGRO** y la **PREVENCIÓN DE ACCIDENTES** dependen de la conciencia, preocupación, prudencia y capacitación adecuada de los propietarios y operadores durante la operación, transporte, mantenimiento y almacenamiento del equipo.

**EL MANEJO SEGURO DE RIESGOS Y PELIGROS ES UN ELEMENTO ESENCIAL PARA LOS PROPIETARIOS Y OPERADORES RESPONSABLES DE TRACTORES Y SEGADORAS.**

**REVISE EL MANEJO SEGURO DE LOS PELIGROS Y RIESGOS ENUMERADOS A CONTINUACIÓN.**

## ***Peligro de objetos despididos***

EXISTE LA POSIBILIDAD DEL RIESGO DE LESIONES A LOS OPERADORES Y TRANSEÚNTES CAUSADAS POR OBJETOS DESPIDIDOS DURANTE LA OPERACIÓN DE LA SEGADORA POR LOS SIGUIENTES:

OBJETOS (PIEDRAS, ESCOMBROS, HOJAS ROTAS DE LA SEGADORA, PERNOS DE LA HOJA, CABLES, CADENAS, ALAMBRE, ETC.) DESPIDIDOS POR LA SEGADORA.

## ***Dispositivos protectores del equipo y prácticas de seguridad recomendadas***

La cubierta de la segadora y los dispositivos protectores no pueden evitar que escapen todos los objetos o desechos del área cerrada de la hoja en todas las condiciones de segado. Es posible que los objetos escapen y se desplacen cientos de pies (300 [100 m]).

### **PRÁCTICAS DE SEGURIDAD RECOMENDADAS**

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad recomendadas durante la operación. Explique las prácticas a los usuarios u operadores que no puedan leer.

**PARA AYUDAR A EVITAR LESIONES GRAVES O LA MUERTE CAUSADAS POR OBJETOS QUE GOLPEEN AL OPERADOR U OTRAS PERSONAS HAGA LO SIGUIENTE:**

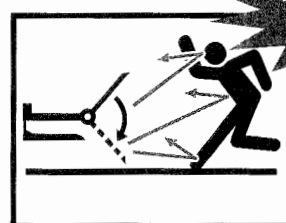
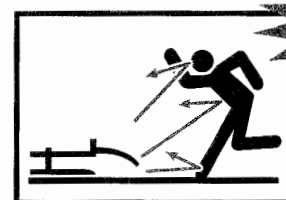
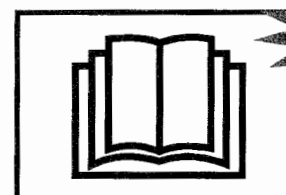
#### **SEGURIDAD DE TRANSEÚNTES**

- Mantenga a los transeúntes a varios cientos de pies (300 [100 m]) del área segada.

#### **SEGURIDAD PROPORCIONADA POR LOS DISPOSITIVOS PROTECTORES DEL EQUIPO**

**Para contener, desviar o reducir los objetos despididos del área cerrada de la hoja:**

- Mantenga la cadena, blindajes deflectores flexibles o sólidos colocados en la parte delantera y trasera de la cubierta de la segadora, en su lugar y en buen estado de funcionamiento.
- No opere el equipo con los blindajes para objetos despididos dañados o sin que estén colocados en su lugar.



## SEGURIDAD DEL OPERADOR

La operación de las segadoras con las alas levantadas, de montaje lateral y pescante, pueden reducir la efectividad del blindaje para proteger al operador contra los objetos despedidos de la segadora.

**Haga lo indicado a continuación para aumentar la protección del operador contra los objetos despedidos durante las operaciones de segado:**

- Use cabinas cerradas con una estructura de protección contra vuelcos (ROPS), cubiertas protectoras especiales, mallas u otros dispositivos para proteger al operador cuando efectúa estas operaciones.

### **SOBREPASAR LAS VELOCIDADES RECOMENDADAS PARA LA TOMA DE FUERZA (PTO)**

No sobrepase las velocidades recomendadas por el fabricante para la toma de fuerza (PTO).

**Las velocidades excesivas de la toma de fuerza (PTO) pueden causar:**

- Fallo de la hoja
- Escape de objetos a velocidad alta u hojas rotas despedidas del área cerrada de la hoja de la segadora.
- Fallos potenciales de la línea de transmisión de 540 rpm cuando se opera a velocidades de 750 a 1000 rpm.

### **OTRAS PRÁCTICAS DE SEGURIDAD:**

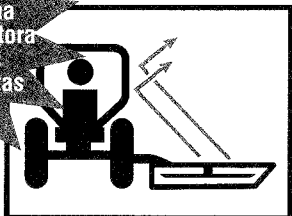
- Nunca debe operar la segadora con hojas rotas, dobladas, faltantes o que estén extremadamente desgastadas.
- Antes de segar retire los desechos y objetos extraños para evitar que sean recogidos y despedidos por la segadora.
- No debe operar la segadora durante el transporte o en posición de ala levantada.

## **PRÁCTICAS DE MANTENIMIENTO RECOMENDADAS**

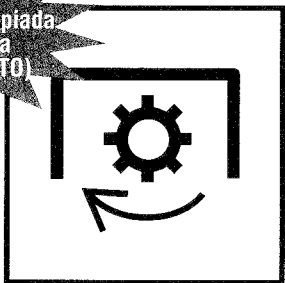
Lea los manuales del operador del fabricante para conocer sobre la inspección y mantenimiento de las defensas de la cadena y blindaje deflector flexible o sólido:

- Reemplace las defensas desgastadas o dañadas y los demás blindajes antes de segar.
- Use solamente las defensas y blindajes de reemplazo del fabricante. Otras defensas o blindajes pueden no encajar, o los materiales pueden no ser adecuados para cumplir con los requisitos de resistencia del equipo.
- Reemplace las calcomanías desgastadas o dañadas y las instrucciones de advertencia.
- Explique las instrucciones de inspección y mantenimiento a los usuarios u operadores que no puedan leer.

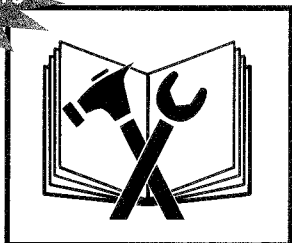
USE cabinas cerradas con una estructura protectora contra vuelcos (ROPS) o cubiertas protectoras



USE la velocidad apropiada de la toma de fuerza (PTO)



DÉ MANTENIMIENTO a su equipo



## ***Peligros y riesgos de las hojas rotativas y línea de transmisión***

EXISTE EL RIESGO DE POSIBLES LESIONES A LOS OPERADORES DE LA SEGADORA Y TRANSEÚNTES DURANTE LAS OPERACIONES DE SEGADO CAUSADAS POR LO SIGUIENTE:

- CONTACTO DEL CUERPO CON LAS HOJAS ROTATIVAS.
- ENREDO DEL CUERPO CON LAS LÍNEAS DE TRANSMISIÓN Y PIEZAS ROTATIVAS.

### ***Dispositivos protectores del equipo y prácticas de seguridad recomendadas***

#### **PRÁCTICAS DE SEGURIDAD RECOMENDADAS**

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. Para evitar el riesgo de lesiones graves o la muerte causadas por el contacto con la hoja en movimiento, línea de transmisión o enredo de los operadores u otras personas haga lo siguiente:

#### **SEGURIDAD DE TRANSEÚNTES**

- No debe operar cerca de transeúntes.
- Mantenga a otras personas a varios cientos de pies (300 [100 m]) del área de segado.

#### **PRÁCTICAS DE SEGURIDAD DEL OPERADOR**

- No permita pasajeros en el tractor o segadora. Asegúrese el cinturón de seguridad durante el segado.
- Use la práctica de parada del equipo apropiada antes de dar servicio, ajustar, limpiar o eliminar las obstrucciones de la segadora.
- Manténgase alejado de las hojas rotativas, piezas y líneas de transmisión.
- Nunca arranque el motor del tractor mientras esté de pie al lado del equipo.
- Solamente arranque el motor del tractor cuando esté sentado en el asiento del operador con el cinturón de seguridad abrochado.

#### **PRÁCTICAS DE SEGURIDAD RECOMENDADAS PARA DEFENSAS Y BLINDAJES DE LA LÍNEA DE TRANSMISIÓN**

- Mantenga las líneas de transmisión y otros blindajes colocados y en buen estado.
- No debe operar la segadora cuando las defensas, defensas de la línea de transmisión u otros blindajes hagan falta o estén dañados.

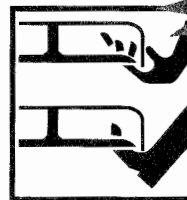
#### **PRÁCTICAS DE SEGURIDAD RECOMENDADAS**

Lea los manuales del operador del fabricante para conocer las instrucciones sobre defensas, defensas de la línea de transmisión y otros blindajes:

- Reemplace las defensas, defensas de la línea de transmisión y otros blindajes desgastados o dañados antes de segar.
- Use solamente defensas y blindajes de reemplazo hechas por el fabricante. Otras defensas o blindajes pueden no encajar o ser de materiales inadecuados que no cumplan con los requisitos de resistencia del equipo.
- Reemplace las calcomanías e instrucciones de advertencia desgastadas o dañadas.
- Explique las instrucciones de inspección y mantenimiento a los usuarios u operadores que no puedan leer.



**EVITE enredarse**



**EVITE las piezas rotativas**



**LEA los manuales**



**ASEGÚRESE el cinturón de seguridad**



**NO LLEVE PASAJEROS**

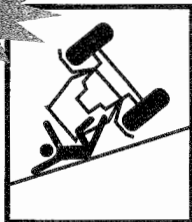


**EVITE el ser atropellado**



**DÉ MANTENIMIENTO a su equipo**

EVITE vuelcos



USE la estructura contra vuelcos (ROPS) del tractor



LEA los manuales



AGREGUE balasto



AUMENTE el espacio entre las ruedas y AGREGUE balasto en el lado contrario



ASEGURESE el cinturón de seguridad



EVITE EL APLASTAMIENTO asegure el ala



## ***Peligros y riesgos de rodamiento o vuelco del tractor y segadora***

EXISTE UN RIESGO DE LESIONES POSIBLES AL OPERADOR POR RODAMIENTO O VUELCO DE LA SEGADORA DURANTE LAS OPERACIONES DE SEGADO POR LO SIGUIENTE:

- TERRENO ACCIDENTADO, PENDIENTES INCLINADAS, AGUJEROS, BACHES, SURCOS, PIEDRAS, TRONCOS U OTRAS OBSTRUCCIONES QUE PODRÍAN VOLCAR EL TRACTOR Y SEGADORA.
- VELOCIDADES ABSOLUTAS EXCESIVAS PARA ESTAS CONDICIONES DE TERRENO.

### ***Dispositivos protectores del equipo y prácticas de seguridad recomendadas***

Cuando sea posible, retire los troncos, piedras, etc., o márkuelos claramente con las demás obstrucciones para evitar vuelcos, averías y condiciones de conducción peligrosas. Tenga extremo cuidado para mantener el control sobre el equipo cuando opere en terrenos con estas condiciones.

#### **ESTRUCTURAS CONTRA VUELCO (ROPS) RECOMENDADAS PARA TRACTORES**

Un tractor equipado con una estructura contra vuelcos (ROPS) o cabina ROPS cerrada y cinturón de seguridad para la seguridad del operador, es esencial para la protección adicional del operador, cuando opera en terrenos con estas condiciones

#### **AJUSTES RECOMENDADOS PARA LA ESTABILIDAD DEL TRACTOR**

Lea el manual del operador del tractor para conocer los ajustes para aumentar la estabilidad del tractor:

- Agregue pesas o balasto a las ruedas delanteras y traseras.
- Ajuste el espacio entre las ruedas al ancho máximo.
- Agregue contra balasto en el lado contrario a las segadoras de montaje lateral y de pescante.
- Explique los ajustes a los usuarios u operadores que no puedan leer.

### ***PRÁCTICAS DE SEGURIDAD RECOMENDADAS***

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad de operación recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. **Para evitar lesiones graves o la muerte del operador por el vuelco del tractor y segadora, haga lo siguiente:**

- Abroche firmemente el cinturón de seguridad cuando segue con tractores equipados con una estructura contra vuelcos (ROPS).
- Evite la velocidad absoluta excesiva de acuerdo con las condiciones del terreno.
- Evite los arranques, paradas y virajes repentinos cuando opere subiendo, bajando o atravesando pendientes.
- Evite las condiciones de terreno resbaloso.
- Haga virajes anchos y graduales.
- Planifique segar cuesta abajo en pendientes inclinadas para evitar los vuelcos.

## ***Peligros y riesgos de aplastamiento por una segadora o piezas desprendidas***

EXISTE EL RIESGO DE UNA LESIÓN POR APLASTAMIENTO PARA LOS OPERADORES Y OTRAS PERSONAS DURANTE LAS OPERACIONES DE SEGADO DEBIDO A LO SIGUIENTE:

- SEGADORA O EQUIPO DESPRENDIDO DEBIDO A FALLO DEL SISTEMA HIDRÁULICO.
- FALLO EN DAR SOPORTE, BLOQUEAR O ASEGURAR COMPLETAMENTE LA SEGADORA O PIEZAS DEL EQUIPO.



## Dispositivos protectores del equipo y prácticas de seguridad recomendadas

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad de operación recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. **Para ayudar a evitar lesiones serias o la muerte de los operadores y otras personas causadas por la caída de la segadora o piezas de equipo, haga lo siguiente:**

### PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Antes de trabajar cerca o debajo de la segadora o piezas de equipo en posición levantada:

- Use la práctica de parada del equipo apropiada antes de dar servicio, ajustar, limpiar o eliminar las obstrucciones de la segadora.
- Soporte o coloque bloques firmemente debajo de la segadora o piezas de equipo.
- En las segadoras de tipo ala coloque bloques o asegure firmemente las alas con los seguros o baje al suelo la segadora o piezas del equipo.
- Use los seguros de transporte cuando transporte la segadora en caminos públicos.

## Peligros y riesgos por la fuga de fluido hidráulico a presión alta

EXISTE UN RIESGO PARA LOS OPERADORES DE SEGADORAS Y OTRAS PERSONAS DE UNA POSIBLE INYECCIÓN DE FLUIDO A PRESIÓN ALTA O GANGRENA CAUSADA POR LA INYECCIÓN EN LA PIEL DE ACEITE HIDRÁULICO O DIESEL.

PARA EVITAR LA GANGRENA, EL FLUIDO INYECTADO DEBE SER ELIMINADO QUIRÚRGICAMENTE EN POCAS HORAS, POR UN MÉDICO FAMILIARIZADO CON ESTE TIPO DE LESIÓN.

### PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. Las fugas de fluido a presión alta por agujeros minúsculos pueden ser casi invisibles.

**Para ayudar a evitar lesiones serias o la muerte haga lo siguiente:**

- Busque las fugas con pedazos de cartón o madera.
- No use las manos para verificar la presencia de fugas.
- Descargue la presión del sistema antes de desconectar los conductos.
- Antes de aplicar presión al sistema:
  - Revise que los conductos, tuberías y mangueras no estén dañados.
  - Revise que las conexiones estén apretadas.
- Antes de operar los sistemas presurizados:
  - Descargue el aire del sistema.
  - Haga referencia al (los) manual(es) del operador del fabricante para obtener instrucciones.
- Explique los procedimientos a los usuarios u operadores que no puedan leer.

## Peligros y riesgos durante el llenado de combustible del tractor

**Para evitar las lesiones serias o la muerte por incendio durante el llenado:**

- Apague el motor y la ignición.
- Nunca llene el tanque de combustible cerca de llamas descubiertas.
- Nunca fume mientras llena combustible.
- Evite las chispas causadas por la electricidad estática poniendo a tierra la boquilla del combustible contra el cuello de llenado del tanque.
- Evite sobrellenar el tanque o derramar el combustible.
- Limpie inmediatamente el combustible derramado.
- Siempre vuelva a colocar la tapa del combustible.

**Para evitar lesiones serias o la muerte causadas por las emanaciones del escape del motor:**

- Ventile adecuadamente los espacios cerrados antes de arrancar el motor.



LEA  
los manuales



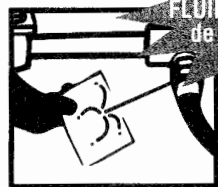
EVITE EL  
APLASTAMIENTO  
coloque bloques o  
soportes seguros  
en la segadora



FLUIDO  
A PRESIÓN ALTA  
puede inyectarse  
en el cuerpo



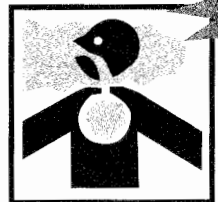
LEA  
los manuales



EVITE LA  
INYECCIÓN DE  
FLUIDO use un pedazo  
de cartón, no use  
las manos



EVITE los  
incendios y las  
explosiones



EVITE  
las emanaciones  
del escape





## Cumpla con un programa de seguridad

LA SEGURIDAD ES IMPORTANTE PARA LOS PROPIETARIOS Y OPERADORES RESPONSABLES DE TRACTORES Y SEGADORAS. HAGA LO SIGUIENTE PARA SU SEGURIDAD DURANTE LA OPERACIÓN DE SEGADO:

### SEA UN OPERADOR CAPACITADO HACIENDO LO SIGUIENTE:

- Leyendo, comprendiendo y obedeciendo las instrucciones escritas del fabricante en el (los) manual(es) del operador y avisos de seguridad en la segadora y tractor.
- Recibiendo capacitación operativa para la segadora y tractor.
- Solicitando a su distribuidor de equipo o supervisor que le explique lo que usted no comprende.
- Explicando las instrucciones escritas en el (los) manual(es) del operador y avisos de seguridad (calcomanías) en la segadora y tractor a los usuarios u operadores que no puedan leer.

## Seguridad previa a la operación

### Conozca las reglas y reglamentaciones de seguridad del lugar de trabajo

Pregunte a su supervisor sobre las reglas de seguridad de operación del equipo que usted deberá obedecer.

#### Algunas reglas para su seguridad y la de los demás:

- Un tractor equipado con una estructura contra vuelcos (ROPS) es necesario para la protección del operador durante las operaciones de segado.
- Conozca la capacidad y características de operación de la segadora y tractor.
- Nunca altere o desmonte el equipo de seguridad.
- Nunca permita que niños o personas no capacitadas operen una segadora o tractor.
- Nunca permita pasajeros en la segadora o tractor.
- Mantenga a otras personas alejadas de la operación de segado.
- Use la práctica apropiada para parar el equipo antes de bajarse del tractor.
- Permita que se detengan todas las piezas móviles antes de efectuar inspecciones, reparaciones o ajustes al equipo.
- Soporte o coloque bloques firmemente debajo de la segadora antes de trabajar debajo de la segadora o componentes elevados.
- Use la ropa protectora y dispositivos de seguridad personal que le han sido asignados o recomendados por el fabricante del equipo.



### Conozca los controles del tractor y segadora

#### Conozca lo siguiente sobre su tractor y segadora:

- Función, propósito y uso de los controles.
- Velocidades seguras de operación.
- Capacidad para operar en forma segura en pendientes y terreno accidentado.
- Características de frenado y dirección.
- Espacios libres necesarios para la operación del tractor y segadora.
- Cómo detener rápidamente el equipo cuando haya una emergencia.

## Use todos los dispositivos de seguridad del equipo disponibles

Para ayudar a mantener su seguridad y la de las personas que lo rodean:

- Asegúrese de que las defensas, blindajes y avisos de seguridad recomendados por el fabricante están instalados en el equipo y en buen estado.
- Mantenga todos los dispositivos protectores en su lugar y abrochados firmemente.
- **NUNCA** debe operar su equipo con los dispositivos de seguridad sin colocar, desconectados o dañados.
- Use el balasto y peso requerido para la estabilidad operativa del equipo.

## Inspeccione el equipo de la segadora y tractor

Antes de comenzar su día de trabajo:

- Revise que no haya piezas del tractor y segadora que estén sueltas, rotas, dañadas o que no estén colocadas en su lugar.
- Repare o reemplace estas piezas cuando sea necesario.
- Verifique que los implementos del tractor y segadora sean los apropiados.
- Verifique que sean iguales las rpm de régimen de la toma de fuerza (PTO) a las del tractor y de la segadora.
- Revise el estado de las hojas de la segadora. Afile o reemplace de acuerdo con las recomendaciones del fabricante. Las modificaciones a las hojas como soldadura o endurecimiento de los bordes cortantes con soldadura o enderezado de las hojas dobladas, pueden reducir la resistencia de las hojas y afectar adversamente las propiedades y seguridad de las hojas.
- Verifique que todas las defensas y blindajes estén colocados en su lugar y que todo el equipo esté en buen estado de funcionamiento. Esto incluye la línea de transmisión de la toma de fuerza (PTO), caja de engranajes, defensas y blindajes del implemento que sirven para la protección del operador.
- Verifique que la horqueta de la línea de transmisión y los dispositivos de seguro estén correctamente asegurados.
- Verifique que los sistemas hidráulicos del tractor y segadora no estén dañados ni tengan fugas.
- Revise y lea los avisos de seguridad y las instrucciones de advertencia.
- Explique los avisos de seguridad e instrucciones de advertencia a los usuarios u operadores que no puedan leer.

## Inspeccione el área de trabajo

Inspeccione, identifique y evite las condiciones peligrosas en el área de trabajo:

- Terreno accidentado, bajadas escarpadas, zanjas, agujeros, pendientes inclinadas, troncos, agua estancada, suelo de lodo suave, condiciones resbalosas, desechos y objetos extraños.
- Inspeccione el área de segado y elimine o marque todos los objetos extraños y desechos que debe evitar con la segadora.

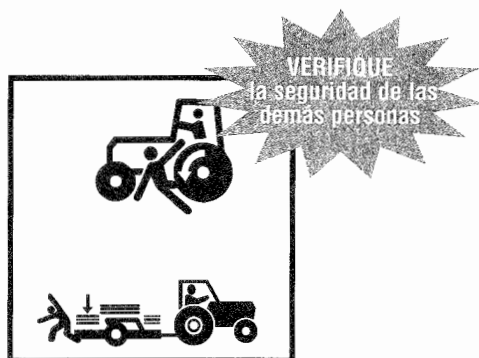
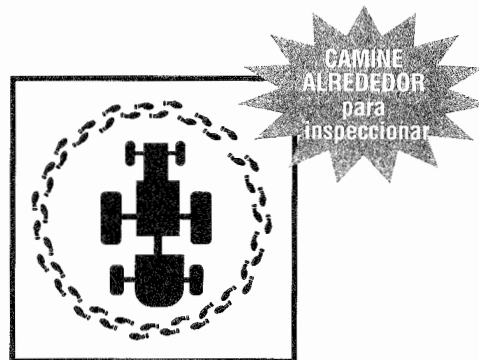
Analice el área de segado para establecer:

- El mejor y más seguro procedimiento de segado.
- Tipo de material y altura de segado.
- Estado del terreno de operación.
- El uso de un patrón de segado de desplazamiento hacia delante siempre que sea posible.

## Verifique la seguridad de las demás personas

Antes de arrancar el equipo:

- Camine alrededor del equipo.
- Verifique que no haya nadie debajo, sobre o cerca del equipo.
- Aleje a todas las personas de estas áreas.
- Haga sonar una alarma.



# Seguridad durante el arranque y prueba //

USE  
el contacto de  
tres puntos



USE UNA  
ESTRUCTURA  
CONTRA VUELCOS  
(ROPS) y el  
cinturón de  
seguridad

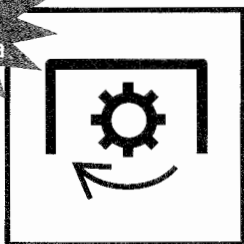


**PELIGRO**



Arranque únicamente desde el asiento, en estacionamiento o en punto muerto. El arranque en otra posición puede causar la muerte.

USE la  
velocidad  
correcta de la  
toma de fuerza  
(PTO)



## Seguridad durante la subida al tractor

### Antes de subir:

- Límpiense los zapatos y las manos.

### Durante la subida y la bajada del tractor:

- Use las asas y placas de los escalones.
- Nunca utilice los volantes de dirección o controles como asas.
- Nunca suba ni baje de un tractor en movimiento.

## Prueba de seguridad de los controles del tractor y segadora

### Antes del arranque:

- Ajuste y abroche el cinturón de seguridad en su tractor equipado con una estructura contra vuelcos (ROPS).
- Verifique que el freno de estacionamiento esté enganchado.
- Verifique que desenganche la toma de fuerza (PTO).
- Verifique que todos los controles estén en la posición de punto muerto (N) o de estacionamiento (P).
- Advierta a las demás personas presentes en el área antes de arrancar el tractor.
- Cumpla con los procedimientos de arranque recomendados por el fabricante del tractor.

### Después del arranque:

- Revise que todos los instrumentos, indicadores y luces indicadoras funcionen normalmente.
- Revise que todos los controles, dirección y frenos del tractor funcionen apropiadamente.
- Repare un tractor que no esté funcionando apropiadamente antes de usarlo.
- Suba y baje la segadora cuando la línea de transmisión llegue al fondo o cuando existen problemas de enganche.
- Verifique que su equipo no vibre excesivamente y que no tenga ruidos anormales.
- Use prácticas apropiadas para detener el equipo antes de inspeccionarlo.

## Seguridad en el sistema de toma de fuerza y segadora

Tractores con sistemas de doble velocidad (540 ó 1000 rpm) toma de fuerza (PTO) de cambios.

Para evitar las lesiones serias o la muerte por el fallo de piezas causado por la sobrevelocidad de la segadora:

- Asegúrese de colocar el selector de la toma de fuerza (PTO) a la velocidad de régimen de las rpm de la toma de fuerza (PTO).

Tractores con sistemas con toma de fuerza (PTO) impulsados por la transmisión.

Una segadora rotativa tendrá un efecto significativo de volante, que puede continuar impulsando el tractor cuando tiene un sistema de toma de fuerza (PTO) impulsado por la transmisión.

El tractor debe estar equipado y ser operado como se indica a continuación:

- Instale un embrague de sobremarcha.
- Permítase suficiente espacio y tiempo para maniobrar anticipando los virajes, paradas y reducciones de velocidad.

# Seguridad durante la operación

## Seguridad durante el enganche de la segadora al tractor

### Seguridad en el montaje de la segadora con un enganche de tres puntos:

- Haga referencia a los manuales de los fabricantes de la segadoras y el tractor.
- Coloque la palanca selectora del elevador de potencia hidráulica del tractor (eje de balancín) en posición baja para evitar el movimiento inesperado.
- Explique los procedimientos de enganche a los usuarios u operadores que no puedan leer.

### Seguridad en el montaje de la segadora con enganche de tipo tiro:

- Haga referencia a los manuales del fabricante de la segadora y tractor.
- Utilice solamente un enganche de barra de tiro.
- No la enganche al eje trasero del tractor ni a los brazos del enganche de tres puntos.
- Ajuste la longitud de la barra de tiro del tractor para la operación de la toma de fuerza (PTO) de 540 ó 1000 rpm.

## Comience el uso de la segadora en forma correcta para mayor seguridad

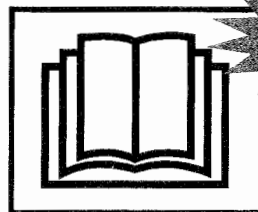
Segue solamente durante el día o cuando exista iluminación artificial adecuada.

### Para evitar las lesiones serias o la muerte causadas por objetos despedidos por la segadora o contacto con las hojas:

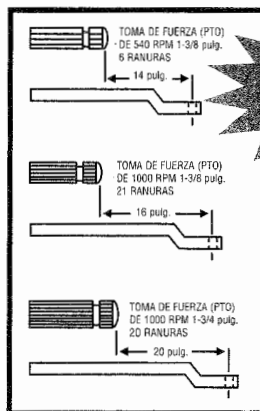
- Mantenga los blindajes de la cadena, blindajes deflectores flexibles o sólidos, conductos de descarga, colocados en su lugar y en buen estado.
- Mantenga a todas las personas a varios cientos de pies (300 [100 m]) de la operación de segado.
- Nunca dirija hacia ninguna persona la descarga de la segadora.
- Mantenga las manos, pies y otras partes del cuerpo alejadas de las piezas rotativas, hojas y agujeros de descarga.
- No debe operar la segadora en posición de transporte.

### Enganche de la transmisión, toma de fuerza (PTO) de la segadora:

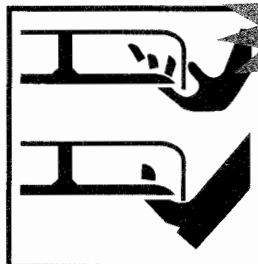
- Suba la segadora a la altura máxima de corte.
- Enganche la toma de fuerza (PTO) con rpm bajas del motor.
- Aumente las rpm del motor a la velocidad de régimen de las rpm de la toma de fuerza (PTO).
- Baje la segadora a la altura de corte deseado.
- Deténgase y pare inmediatamente si la segadora golpea una obstrucción.
- Inspeccione y repare cualquier daño que tenga la segadora antes de reiniciar el segado.
- No debe operar la segadora cuando tenga vibración excesiva o ruidos anormales.



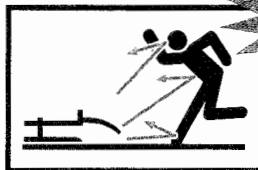
LEA  
los manuales



Ajuste  
de la barra  
de tiro del  
TRACTOR

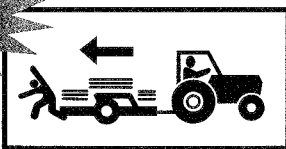


Mantenga la  
distancia de  
LAS HOJAS  
ROTATIVAS

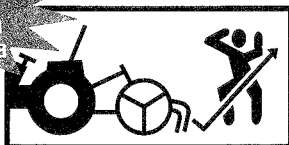


MANTENGA  
alejados a los  
transeúntes

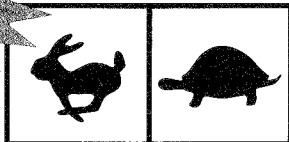
**CUIDE**  
que no haya  
más personas



**MANTENGA**  
el rodillo  
trasero de la  
desgranadora



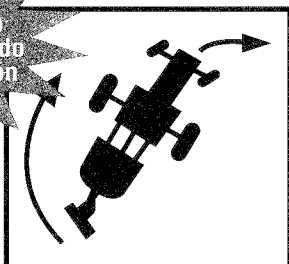
**USE** las  
velocidades  
absolutas  
apropiadas



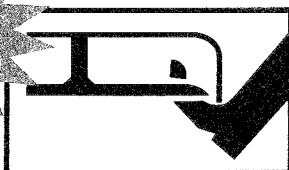
**DETENGA**  
LA HOJA  
antes de eliminar  
obstrucciones



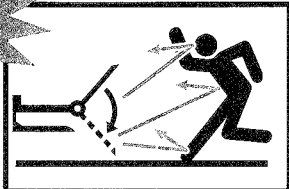
**ESTABLEZCA**  
QUE el espacio  
libre sea adecuado  
para la oscilación  
de la segadora



**NUNCA**  
PERMANEZCA  
DE PIE sobre  
la defensa de  
la segadora



**MANTENGA**  
EL CONDUCTO  
colocado en  
su lugar



## **Seguridad durante el segado en marcha atrás**

Evite segar en marcha atrás siempre que sea posible.

Haga lo siguiente cuando sega en marcha atrás:

- Verifique que no haya personas atrás de la segadora antes de dar marcha atrás.
- Use extremo cuidado al invertir la dirección del segado.
- Mantenga los blindajes de seguridad delanteros y traseros y los blindajes delanteros de la desgranadora y los rodillos traseros de la segadora rotativa.

## **Velocidad absoluta de segado**

La velocidad absoluta depende de las condiciones del terreno, tipo de pasto, densidad y la altura de corte:

- El alcance normal de la velocidad absoluta es de 2 a 5 mph.
- La velocidad absoluta debe ser menor cuando sega pasto alto y denso.
- La velocidad absoluta puede ser mayor cuando sega pasto de altura mediana, delgado y cuando las condiciones del terreno sean uniformes.
- Use una velocidad absoluta menor cuando sega en pendientes accidentadas o terreno desconocido.

## **Segado de pasto extremadamente alto**

- Puede ser necesario segar dos veces el pasto extremadamente alto.

## **Primera pasada de segado:**

- Haga un corte alto al pasto (10-15 pulgadas [25-38 mm]) para evitar objetos escondidos.

## **Segunda pasada de segado:**

- Retire los desechos y otros objetos.
- Corte el pasto a la altura deseada y a 90 grados de la primera pasada siempre que sea posible.
- Use las prácticas apropiadas de parada del equipo para su seguridad al bajar del tractor.

## **Vigile los espacios libres del equipo**

Las segadoras con enganche de tres puntos y de montaje lateral tienen un arco de viraje mayor que las segadoras de tiro. Permita suficiente espacio libre para virar con seguridad.

## **Seguridad en el uso de las segadoras montadas en la parte inferior**

Cuando sega con una segadora montada en la parte inferior:

- Mantenga el conducto de descarga desmontable colocado en su lugar sobre el agujero de descarga.
- Nunca permanezca de pie sobre la cubierta de una segadora que esté en operación.
- Distribuya el pasto cortado con el conducto de descarga hacia el área ya segada.
- Use las prácticas apropiadas para la parada del equipo antes de eliminar las obstrucciones de la segadora o conducto de descarga.

## **Riesgos y peligros de obstrucciones elevadas cuando se usan segadoras de ala o pescante**

Verifique que no haya obstrucciones elevadas cuando use segadoras con alas levantadas o de tipo pescante, para evitar lesiones graves o la muerte causadas por el contacto con:

- Líneas de transmisión de energía eléctrica.
- Ramas bajas de árboles.
- Otras obstrucciones elevadas.

## **Seguridad en el uso de las segadoras de ala y de montaje lateral**

**Cuando utilice segadoras de ala y de montaje lateral:**

Las posiciones con el ala levantada reducen la protección del blindaje y aumentan los riesgos de objetos despedidos y de contacto con la hoja.

**Para evitar las lesiones serias o la muerte causadas por objetos despedidos o contacto con la hoja por la subida y bajada de las alas durante las operaciones de segado:**

- No segue cuando haya transeúntes en el área de segado.
- Asegúrese de que no haya personas cerca cuando suba o baje las alas.
- Mantenga el período de tiempo durante el que está expuesta la hoja rotativa del ala, a un mínimo práctico durante las operaciones de segado con el ala levantada.
- Detenga el segado si entran personas en el área de segado.
- Solamente suba el ala para pasar sobre objetos que se encuentren en el camino de segado o para seguir la inclinación del terreno.
- Desenganche la transmisión del ala durante los períodos prolongados de segado con las alas levantadas.
- Después de pasar sobre un objeto o sobre inclinaciones del terreno, baje el ala levantada, al suelo.
- Permita que todas las hojas de la segadora detengan su rotación antes de levantar las secciones del ala durante otras operaciones.

## **Seguridad durante el segado de los bordes de las zanjas**

Use cuidado extremo cuando sigue los bordes de las zanjas. Vigile para ver si hay derrumbes, áreas erosionadas y obstrucciones para el segado a lo largo del borde de la zanja. El extremo delantero del tractor puede desviarse hacia la zanja al golpear las obstrucciones con las segadoras de montaje lateral o de pescante.

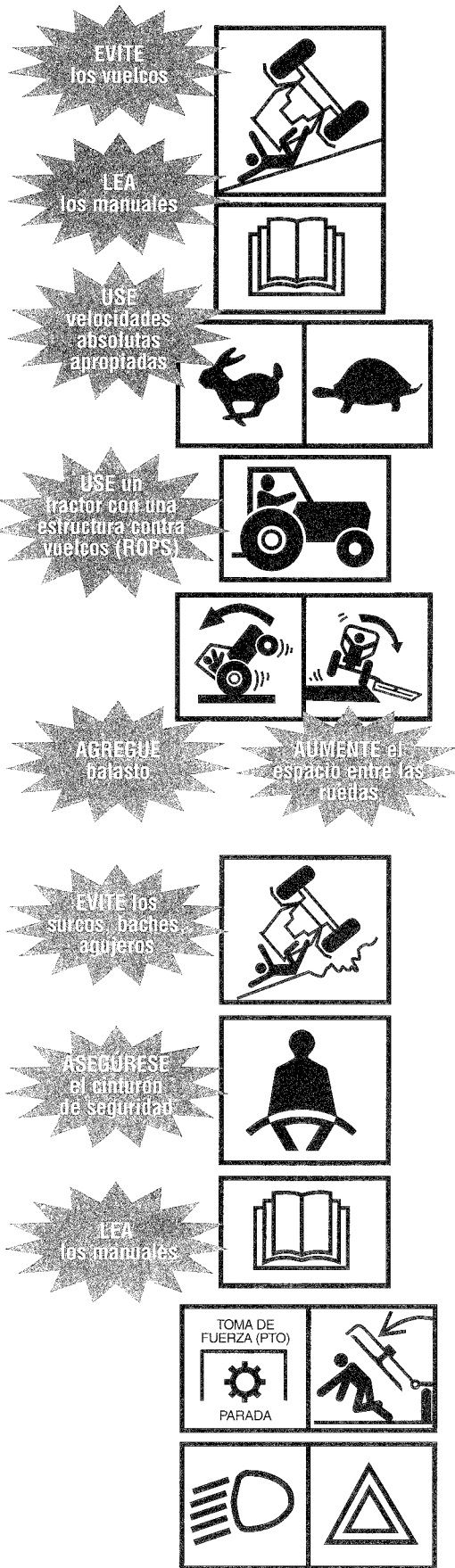
Las operaciones con segadoras con alas levantadas y pescantes pueden reducir la efectividad del blindaje para objetos despedidos de la segadora que sirven para proteger al operador.

**Para aumentar la protección del operador de objetos despedidos durante las operaciones en los bordes de las zanjas:**

- Use cabinas cerradas con una estructura contra vuelcos (ROPS), cubiertas protectoras especiales y otros blindajes para el operador, cuando efectúe estas operaciones.
- Inspeccione el área de segado y retire o marque todos los objetos extraños y desechos que deben evitarse con la segadora.







## Seguridad durante el segado de terreno accidentado

La estabilidad del tractor y segadora se reduce en las pendientes y terreno accidentado.

**Usted puede evitar el vuelco del tractor y segadora y mantener el control de la estabilidad del equipo haciendo lo siguiente:**

- Revisando los manuales del operador del tractor y segadora para conocer las prácticas de seguridad de operación en pendientes y terreno accidentado. Explique las prácticas a los usuarios u operadores que no puedan leer.
- Evitando operar en pendientes extremadamente inclinadas.
- Usando cuidado extremo para mantener el control sobre su equipo cuando opere en estas condiciones.
- Aumentando la estabilidad del tractor, agregando pesas a las ruedas y aumentando el espacio entre las mismas, (haga referencia al manual del operador del tractor para conocer las recomendaciones).
- Usando un tractor equipado con una estructura contra vuelcos (ROPS) y cinturón de seguridad para la seguridad del operador durante las operaciones de segado.
- Manteniendo una velocidad absoluta mínima.
- Haciendo virajes anchos y graduales.
- Evitando arranques, paradas y virajes repentinos cuando opere subiendo, bajando o atravesando las pendientes.
- No subiendo del suelo las segadoras montadas atrás o lateralmente ni las alas de segado durante estas operaciones.
- Manteniéndose alerta por si hubiera agujeros, baches, surcos, piedras, troncos u otras obstrucciones que podrían volcar el tractor y segadora.
- Evitando las condiciones de suelo resbaloso que podrían volcar el tractor y segadora.
- Evitando que el tractor y segadora queden atascados al pasar diagonalmente sobre declives y bajadas escarpadas pronunciadas.

**Use extremo cuidado para mantener la estabilidad del equipo durante todas las operaciones sobre terreno accidentado y pendientes. Usted tiene la palabra final referente a cualquier pendiente que pueda ser trabajada en forma segura.**

## Seguridad durante el transporte del equipo en caminos

**Si es necesario conducir el equipo sobre los caminos públicos:**

- Haga referencia al manual del operador del fabricante del tractor y segadora para conocer las instrucciones.
- Explique las instrucciones a los usuarios u operadores que no puedan leer.
- Verifique las reglamentaciones locales referentes a las marcas, luces, luces intermitentes, etc., requeridas del equipo para el desplazamiento sobre caminos públicos. Se requiere de luces para las segadoras que obstruyen las luces traseras del tractor y/o las luces de advertencia.

**Antes del transporte en caminos públicos:**

- Desenganche la toma de fuerza (PTO) conectada a la segadora.
- Suba la segadora a la posición de transporte.
- Asegure las alas en la posición de transporte con los seguros en las segadoras de tipo ala y de montaje lateral.
- Enganche la cadena de seguridad entre la segadora de tipo tiro y el tractor.
- Asegúrese de que las luces, luces intermitentes, reflectores y avisos de vehículo de movimiento lento (SMV) están colocados y visibles.
- Revise que el emblema de vehículo de movimiento lento (SMV) sea visible para cualquier vehículo que se acerque desde atrás.

### Cuando transporte en caminos públicos:

- Obedezca todas las reglamentaciones locales de tráfico.
- Acérquese a las intersecciones con precaución.
- Cumpla con los avisos de velocidad y de control de tráfico.
- Evite las paradas bruscas y doblar repentinamente.

## Seguridad durante el estacionamiento

### Estacione el equipo en:

- Áreas designadas o alejadas del tráfico.
- Preferentemente utilice lugares en terreno nivelado.

### Lugares de estacionamiento en terreno inclinado:

- Coloque el equipo en posición transversal en las pendientes.
- Aplique los frenos de estacionamiento.
- Baje la segadora al suelo.
- Coloque bloques en las ruedas del tractor.

### Antes de estacionar temporalmente y abandonar el equipo incapacitado cerca de áreas con tráfico:

- Retire el equipo de los caminos públicos.
- Coloque las banderas de advertencia.
- Use las luces intermitentes del tractor.

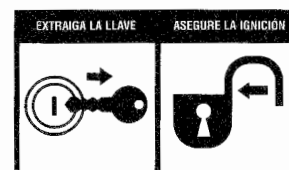
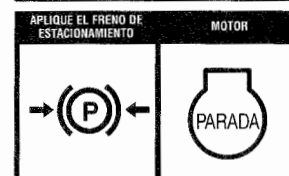
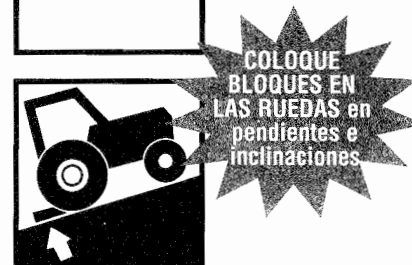
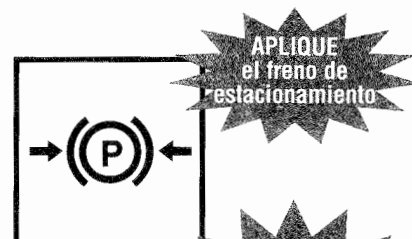
## Seguridad durante la parada

### Para su seguridad use las prácticas apropiadas para la parada del equipo

Haga referencia al (los) manual(es) del operador del fabricante del tractor y segadora para conocer los procedimientos de parada recomendados. Explique los procedimientos a los usuarios u operadores que no puedan leer.

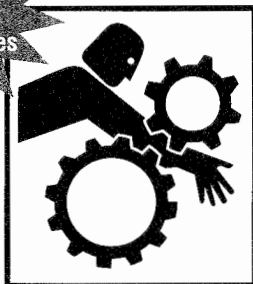
### Haga que los procedimientos apropiados de parada del equipo sean una costumbre importante que se debe practicar. Siga estas prácticas de seguridad antes de bajarse del tractor:

- Desenganche el embrague y transmisión de la toma de fuerza (PTO).
- Para que el motor enfríe gradualmente permita que funcione al ralentí.
- Coloque los controles en estacionamiento (P) o en punto muerto (N).
- Coloque el freno de estacionamiento.
- Baje la segadora al suelo.
- Baje al suelo las alas de las segadoras de tipo ala.
- Apague el motor.
- Espere a que todas las piezas movibles se detengan antes de efectuar inspecciones, ajustes o reparaciones al equipo.
- Descargue la presión hidráulica moviendo los controles hidráulicos varias veces en todas las direcciones.
- Asegure la ignición y extraiga la llave cuando el equipo debe ser inspeccionado, reparado, ajustado o va a permanecer desatendido.
- Asegure las cubiertas contra el vandalismo cuando el equipo permanece desatendido.
- Baje cuidadosamente manteniendo un contacto de tres puntos.

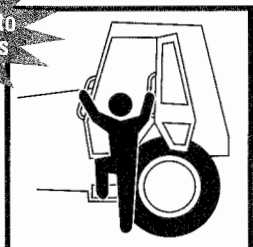




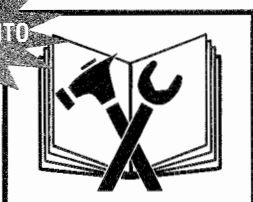
**ESPERE** que las piezas móviles se detengan antes de bajar



**USE** el contacto de tres puntos



**DÉ** MANTENIMIENTO a su equipo



**CUMPLA**

Programa de mantenimiento	
<input checked="" type="checkbox"/>	_____
<input checked="" type="checkbox"/>	_____
<input checked="" type="checkbox"/>	_____
<input checked="" type="checkbox"/>	_____
<input checked="" type="checkbox"/>	_____

## ***Seguridad durante la bajada del tractor***

**Antes de bajar del tractor haga lo siguiente:**

- Para su seguridad, use las prácticas apropiadas para la parada del equipo.
- Baje el implemento al suelo, apague el motor y la toma de fuerza (PTO), aplique los frenos, permita que se detengan todas las piezas móviles y extraiga la llave antes de bajar del tractor.
- Nunca baje del equipo cuando esté en movimiento.
- Nunca salte de las máquinas.
- Baje cuidadosamente.
- Verifique que los escalones no estén resbalosos.
- Mantenga los pies y manos alejados de los controles.
- Use las asas para las manos y los escalones para bajar.
- Vea hacia la máquina y use el contacto de 3 puntos (2 manos, 1 pie ó 2 pies, 1 mano).

## ***Seguridad durante el mantenimiento***

### ***Seguridad durante el mantenimiento***

**Para su seguridad haga lo siguiente antes de efectuar procedimientos de mantenimiento, reparación o servicio:**

- Cumpla con la práctica apropiada para la parada del equipo.
- Use toda la ropa protectora y equipo de seguridad personal necesarios para efectuar el trabajo en forma segura.
- Haga referencia a sus manuales del fabricante para conocer los procedimientos correctos de mantenimiento, reparación y servicio. Explique los procedimientos a los usuarios y operadores que no puedan leer.

Las fuentes de energía almacenada (eléctrica, mecánica, hidráulica, neumática, química, térmica etc.) deben estar aseguradas, bloqueadas, descargadas, desconectadas, apagadas, aseguradas, neutralizadas, controladas o reducidas a un mínimo práctico, antes de efectuar con seguridad cualquier procedimiento de mantenimiento, reparación o servicio.

### Algunas prácticas de seguridad básicas para evitar posibles lesiones causadas por las fuentes que emiten energía:

- Desenganche la toma de fuerza (PTO) antes de apagar el motor.
- Coloque los controles en estacionamiento (P) o punto muerto (N) antes de apagar el motor.
- Aplique el freno de estacionamiento o coloque bloques en las ruedas.
- Permita que todas las piezas movibles se detengan.
- Baje la segadora al suelo.
- En las segadoras de tipo ala, baje las alas al suelo.
- Apague el motor del tractor.
- Asegure la ignición y extraiga la llave.
- Observe y escuche para establecer si hay piezas en movimiento antes de abrir los blindajes.
- Soporte o coloque bloques firmemente debajo de la segadora antes de trabajar debajo de la segadora u otros componentes elevados.
- Soporte, coloque bloques o asegure firmemente las alas de la segadora con los seguros antes de trabajar cerca o debajo de una segadora de tipo ala.
- Descargue la presión del sistema hidráulico moviendo los controles varias veces en todas direcciones.
- Descargue la presión antes de desconectar o desensamblar cualquier sistema presurizado.
- Coloque bloques o descargue la presión del resorte antes de desensamblar cualquier dispositivo a resorte.
- Soporte o bloquee firmemente cualquier componente de la máquina que esté elevado, antes de trabajar en ella.
- Evite las llamas, chispas o fumar cerca de cualquier combustible.

### Su seguridad y las piezas del fabricante para la segadora

La mayoría de los fabricantes de segadoras usan sujetadores y piezas especialmente diseñadas para cumplir con los requerimientos de la operación de segado.

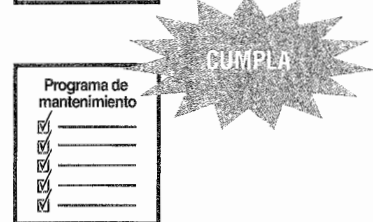
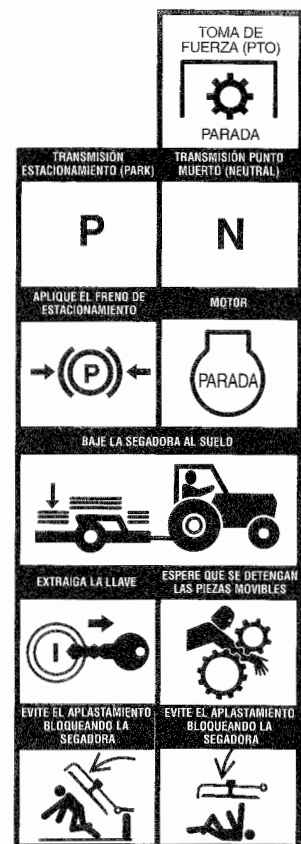
Seguridad crítica – piezas relacionadas (pernos de la hoja autoasegurados, hojas, pasadores, blindajes u otros artículos especiales) tienen requerimientos de fuerza, diseño y encaje específicos para el estilo y modelo de la segadora que usted utiliza.

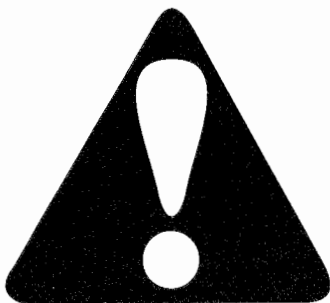
Las modificaciones o piezas para reparación que no son aprobadas por el fabricante de la segadora pueden causar un riesgo significativo por exposición a su seguridad y la de los demás.

### PARA EVITAR LAS LESIONES SERIAS O LA MUERTE CAUSADAS POR PIEZAS O MODIFICACIONES NO APROBADAS:

- No sustituya accesorios comunes por los pernos autoasegurados de las hojas u otras piezas especiales.
- No sustituya las hojas, pasadores, blindajes u otras piezas relacionadas con la seguridad crítica.
- No use pernos de grado 5 u 8 para reemplazar los pernos de resistencia limitada grado 2.

**CUMPLA LA PRÁCTICA SEGURA DE SIEMPRE VERIFICAR EL FUNCIONAMIENTO CORRECTO DE TODOS LOS AJUSTES, REPARACIONES O SERVICIO DE LA SEGADORA.**

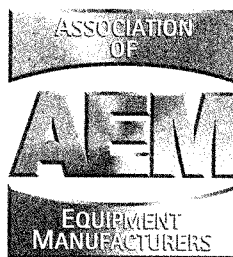




## ***Palabra final***



Usted ha terminado de leer el manual de seguridad de la segadora. Es imposible que este manual incluya toda situación peligrosa potencial que usted pueda encontrar. Sin embargo, su conocimiento de estas precauciones de seguridad y su cumplimiento de las reglas básicas de seguridad le ayudarán a crear buen juicio para todas las situaciones. Nuestro objetivo es ayudarle a desarrollar buenos hábitos de seguridad y hacerlo un mejor operador de segadora. El manual de seguridad de la segadora, precauciones de seguridad y reglas básicas de seguridad deben explicarse a los usuarios u operadores que no puedan leer.



111 E. Wisconsin Avenue • Milwaukee, Wisconsin 53202 U.S.A.  
[www.aem.org](http://www.aem.org)

Para obtener información de reproducciones adicionales y  
otros manuales de seguridad, llame al 800-369-2310

# **INTRODUCTION SECTION**

Introduction Section 2-1

# INTRODUCTION

## INTRODUCTION

This Hydraulic Boom Mower is designed with care and built with quality materials by skilled workers. Proper assembly, maintenance, and operating practices, as described in this manual, will help the owner/operator get years of satisfactory service from the machine.

The purpose of this manual is to familiarize, instruct, and train. The Assembly Section instructs the owner/operator in the correct assembly of the Mower using standard and optional equipment. The Parts Listing section is designed to familiarize the owner/operator with replaceable parts on the Mower. This section provides exploded assembly drawings of each mower component illustrating each piece and the corresponding part number.

Careful use and timely service saves extensive repairs and costly downtime losses. The Operation and Maintenance Sections of the manual train the owner/operator how to work the Mower correctly and attend to appropriate maintenance. The Trouble Shooting Guide helps diagnose difficulties with mower and offers solution to the problems.

Safety is of primary importance to the owner/operator and to the manufacturer. The first section of this manual includes a list of Safety Messages, that, if followed, will help protect the operator and bystanders from injury or death. Many of the Safety Messages will be repeated throughout the manual. The owner/operator/dealer should know these Safety Messages before assembly and be aware of the hazards of operating this mower during assembly, use, and maintenance. The Safety Alert Symbol combined with a Signal Word, as seen below, is intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this machine.



Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.



Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.



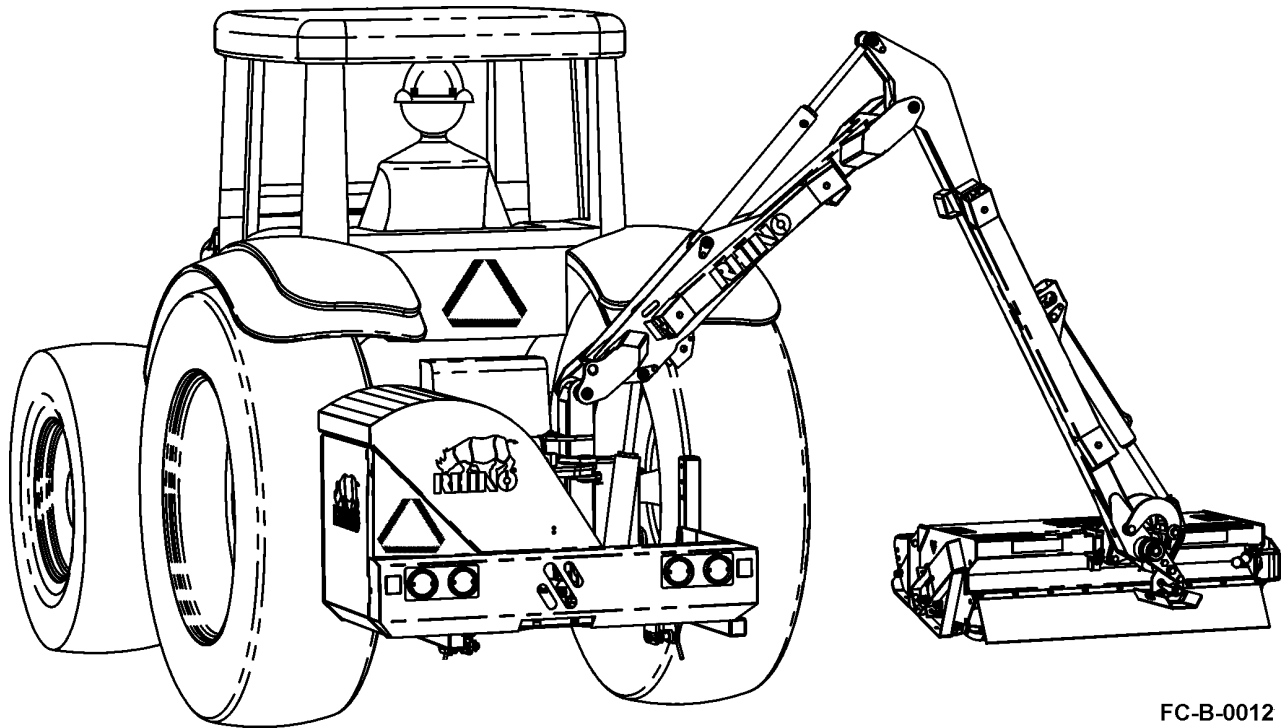
Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.



Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

**NOTE:** *Identifies points of particular interest for more efficient and convenient operation or repair.*

# INTRODUCTION



INTRODUCTION

The Rhino Boom Mower is primarily designed for grass cutting and trimming hedges. This mower is assembled for operation with 540 RPM tractor input only. With proper use and maintenance the mower should provide years of dependable service.

**⚠ DANGER**

For Non-Agricultural use, OSHA, ASAE, SAE and ANSI standards require the use of Chain Guards, Deflectors, or Solid Skirts at all times. The Mower manufacturer strongly recommends the use of Chain Guards, Deflectors, or Solid Skirts for Agricultural purposes as well to reduce the risk of property damage, serious bodily injury, or even death from objects thrown out by or from contact with the Cutting Blades.

**⚠ WARNING**

At least 20% of the tractor's total weight must be on the front tires with the Mower lifted to provide adequate traction for safe steering under good conditions. Slow down on hills, rough terrain, and curves.

Mower Orientation: Front and rear, and left and right are determined by the normal direction of travel (the same as on your automobile).

# INTRODUCTION

## ATTENTION OWNER/ OPERATOR

BEFORE OPERATING THIS MACHINE:

1. Carefully read the Operator's Manual, completely understand the Safety Messages and instructions, and know how to operate correctly both the Mower and Power Unit.
2. Fill out the Warranty Card in full. Be sure to answer all questions, including the Serial Number of the Mower. Mail promptly using the return envelope included with the Operator's Manual.

**NOTE:** Warranties are honored only if completed "Owner Registration and Warranty" forms are received by Rhino within thirty days of delivery of the mower.

3. Record the Mower Model and Serial Numbers on the Warranty page at the end of the Operator's Manual. Keep this as part of the permanent maintenance file for the Mower.

INTRODUCTION

# IMPORTANT

For your safety and to guarantee optimum product reliability, always use Genuine RHINO replacement parts. The use of inferior "will-fit" parts will void Warranty of your RHINO implement and may cause premature or catastrophic failure which can result in serious injury or death. If you have any questions concerning the repair parts you are using, contact Rhino, 1020 S. Sangamon Ave., Gibson City, Illinois 60936 A Member of Alamo Group





# **ASSEMBLY SECTION**

Assembly Section 3-1

# ASSEMBLY

## TRACTOR SELECTION

**MINIMUM TRACTOR WEIGHT - including ballast weight if necessary:**

7,750 lbs.

**MINIMUM HP REQUIREMENTS: 65 HP**

**LINKAGE:**

Category 2

**P.T.O. SHAFT:**

Tractor must be equipped with a live drive PTO to enable forward motion to be stopped while the flail head continues to operate.

**CHECK CHAINS/STABILIZERS:**

Check chains or stabilizers must be fitted and tightened.

**TRACTOR OPERATOR STATION:**

Rhino recommends installing the 1900 Boom Mower on fully enclosed cab tractors equipped with impact resistant glass windows. Do Not Operate if Tractor Cab is damaged.

<b>⚠ WARNING</b>		<b>⚠ ADVERTENCIA</b>	
<b>Thrown Objects Hazard</b>		<b>RIESGO DE OBJETOS LANZADOS</b>	
TO AVOID SERIOUS INJURY OR DEATH: <ul style="list-style-type: none"><li>● ONLY OPERATE on Tractor equipped with fully enclosed CAB.</li><li>● DO NOT operator if Tractor Cab is damaged.</li></ul>		PARA EVITAR LESION SERIA O MUERTE: <ul style="list-style-type: none"><li>● SOLO OPERE con tractor equipado con cabina totalmente cerrada.</li><li>● NO opere si la cabina del tractor esta dañada.</li></ul>	

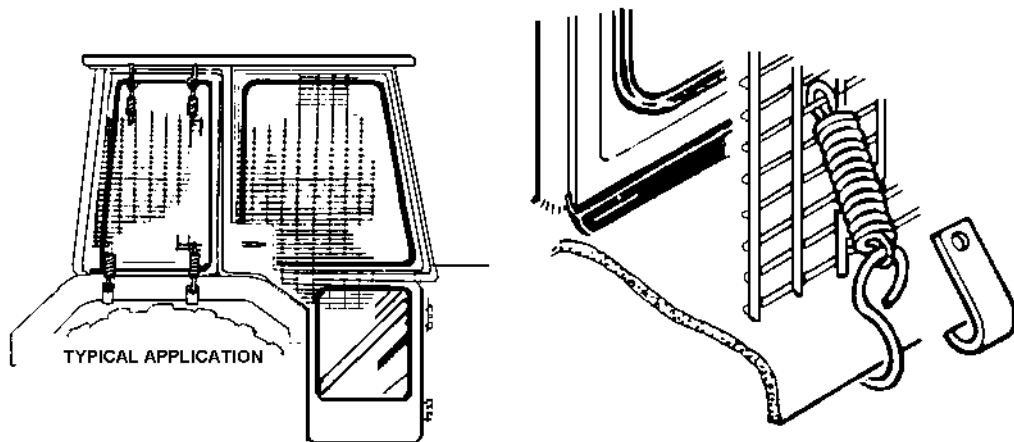
D569

# ASSEMBLY

## TRACTOR PREPARATION

### Fitting Operator Guard

Use tractor with safety glass windows if possible and fit Operator guard using the hooks provided. Shape mesh to cover all vulnerable areas. Remember the driver must be looking through mesh and/or poly carbonate glazing when viewing the flail head in any working position - unless the tractor/cab manufacturer can demonstrate that the penetration resistance is equivalent to, or higher than, that provided by mesh/poly carbonate glazing. If the tractor has a roll bar only, a frame must be made to carry both mesh and poly carbonate glazing.



ASM-FL-0092

Wheel Width: Set wheel widths as wide as possible.

Lift Links: Adjust lift links until they are equal length.

Tractor Ballast: It is imperative when attaching 'third-party' equipment to a tractor that the maximum possible stability of the machine and tractor combination is achieved – this can be accomplished by the utilization of 'ballast' in order to counter-balance the additional equipment added.

Front weights may be required to place 15% of total outfit weight on the front axle for stable transport on the road and to reduce 'crabbing' due to the drag of the cutting unit when working on the ground.

Rear weights may be required to maintain a reasonable amount of rear axle load on the opposite wheel from the arms when in work; for normal off-ground work i.e. hedge cutting this should be 20% of rear axle weight or more for adequate control, and for ground work i.e. verge mowing with experienced operators, this can be reduced to 10%. All factors must be addressed in order to match the type and nature of the equipment added to the circumstances under which it will be used – in the instance of Power Arm Hedge cutters it must be remembered that the machines centre of gravity during work will be constantly moving and will differ from that during transport mode, therefore balance becomes critical.

### Factors that effect stability:

- Centre of gravity of the tractor/machine combination.
- Geometric conditions, e.g. position of the cutting head and ballast.
- Weight, track width and wheelbase of the tractor.
- Acceleration, braking, turning and the relative position of the cutting head during these operations.
- Ground conditions, e.g. slope, grip, load capability of the soil/surface.
- Rigidity of implement mounting.

# ASSEMBLY

## ASSEMBLY

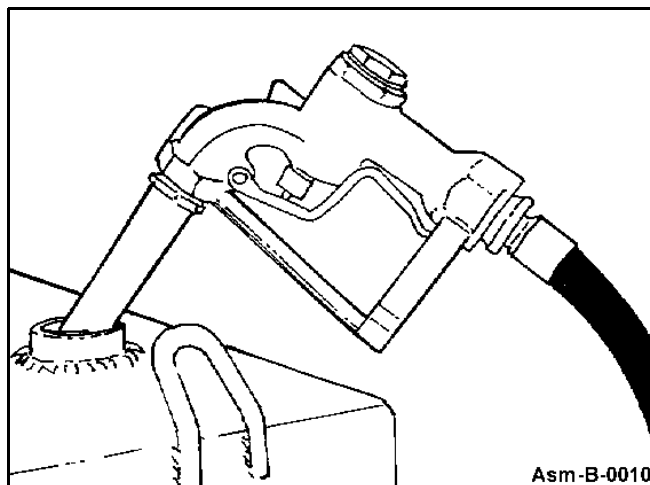
### Suggestions to increase stability:

- Increasing rear wheel track; a tractor with a wider wheel track is more stable.
- Ballasting the wheel; it is preferable to use external weights but liquid can be added to around 75% of the tire volume – water with anti-freeze or the heavier Calcium Chloride alternative can be used.
- Addition of weights – care should be taken in selecting the location of the weights to ensure they are added to a position that offers the greatest advantage.
- Front axle locking; a ram can be used to 'lock' the front axle in work only – locking the axle moves the 'balance line' and can be used to transfer weight to the front axle from the rear (check with tractor manufacturer).

The advice above is offered as a guide for stability only and is not a guide to tractor strength - it is therefore recommended that you consult your tractor manufacturer or local dealer to obtain specific advice on this subject, additionally advice should be sought from a tire specialist with regard to tire pressures and ratings suitable for the type and nature of the machine you intend to fit.

### DEALER SETUP INSTRUCTIONS

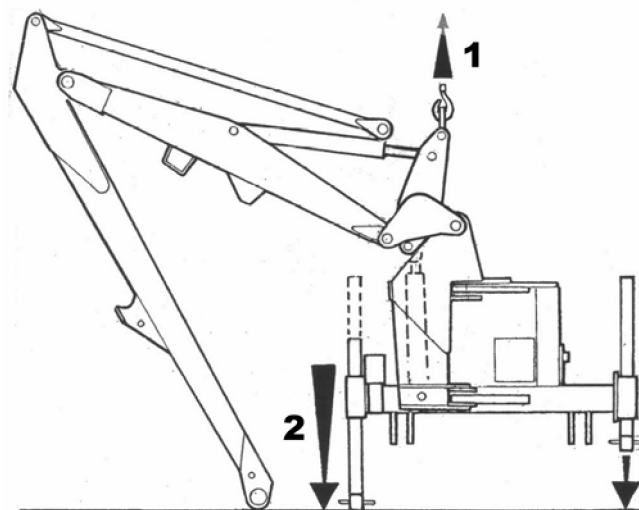
1. The machine will be delivered in a partially dismantled condition, secured with transport strap and banding.
2. Choose a firm level site.
3. Remove the transport strap, banding straps and loose items.
4. Fill tank with oil from the chart or equivalent.



5. Raise the machine using overhead lifting equipment with a minimum capacity of 1500kg SWL. LEAVE IN POSITION AT THIS STAGE.
6. Lower the legs and pin in position selecting the holes that position the machines gearbox stub shaft approx. 75 mm below the tractors P.T.O. shaft.

**Note:** Leg pin position used.

7. Unbolt stabilizer from machine and remove the stabilizer nose quadrant pin.

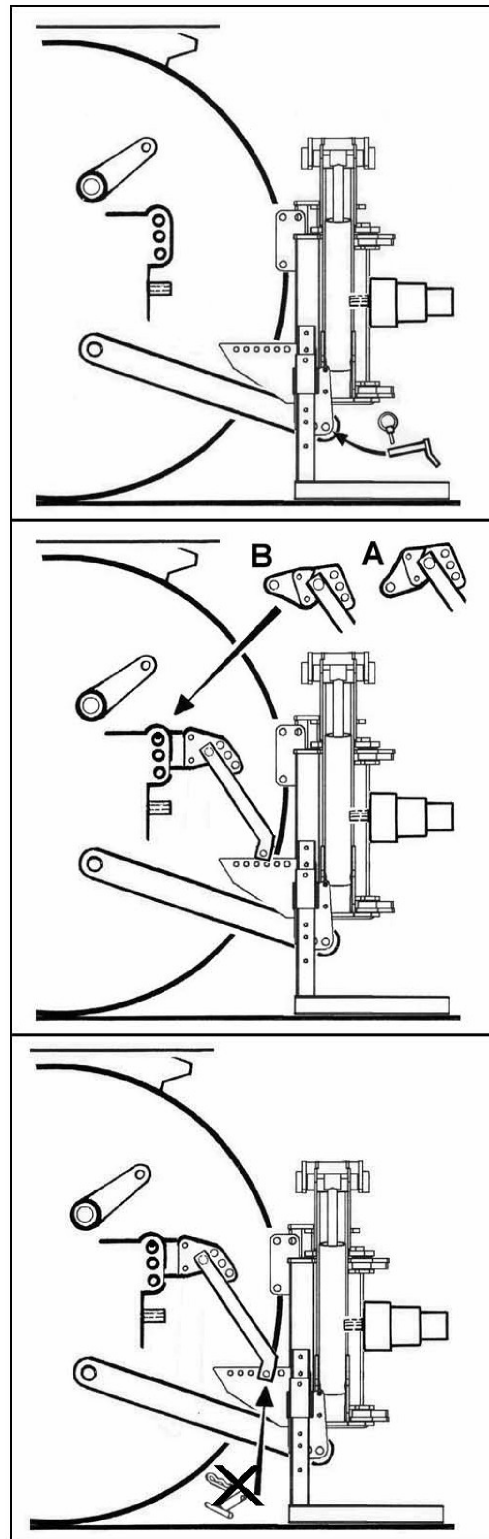


# ASSEMBLY

## ASSEMBLY

### ATTACHMENT TO TRACTOR

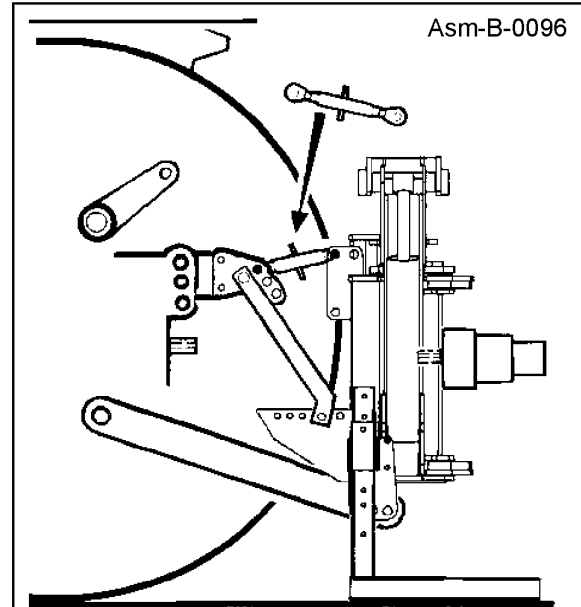
- Reverse tractor squarely up to the machine.
- Connect the tractors draft links - selecting the rear most hole in the machines lower link brackets that allow the machine to be mounted without contacting the tractor.
- Ensure that the same hole is used on both sides.
- If necessary fit the spacers supplied (as required) to minimise sideways movement of the tractor draft links within the hitch brackets.
- Tighten tractor's stabilizers.
- The lifting equipment may now be removed.
- Fit the stabilizer nose into the tractors top link position. Use the highest position available avoiding any load sensing properties.
- The bolt-on nose of the stabilizer is reversible to accommodate a variety of tractor linkage designs. (Optional stabilizer nose available).
- Stretch out the stabilizer and rest the bottom legs on the lower rail.
- Do not fit stabilizer lower pins at this stage.



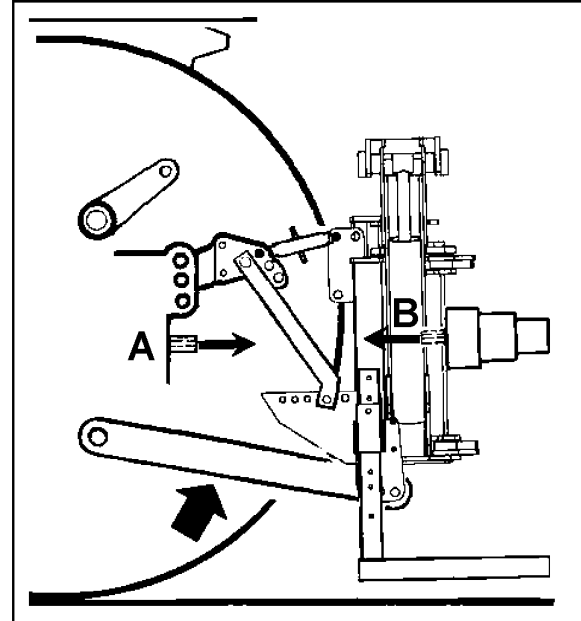
# ASSEMBLY

## ASSEMBLY

- Fit the machine to top link (Optional Top Link available).



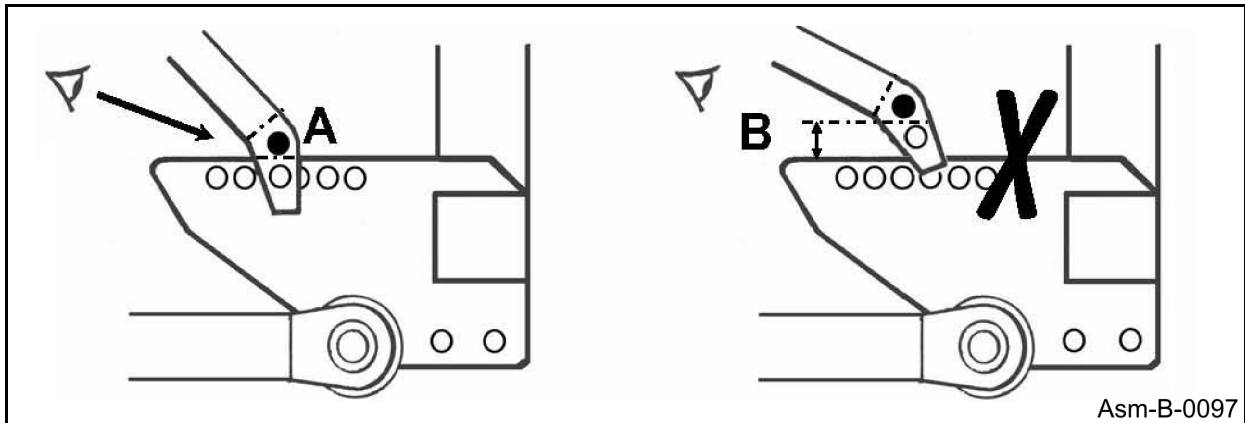
- Raise machine on tractor linkage until the tractors PTO and the machines gearbox stub shaft are approximately in line.



### **WARNING**

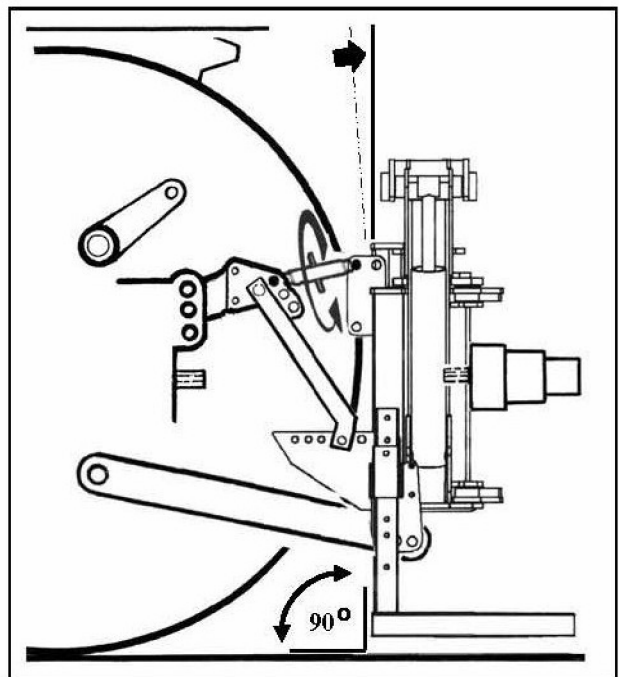
The four levers of machine controls must be operated from the tractor seat. During this operation ensure no one is standing on or among the linkage arms or bars. Set tractor hydraulics to position control. Never allow anyone below the frame unless it is securely blocked up.

# ASSEMBLY



Check the welded in pins between the stabilizers jaws are in contact with the mounting rail. If not the machine must be lowered to the ground and the next higher hole on the stabilizer valve selected, the machine raised and contact checked. Repeat again in the third hole if necessary. On subsequent fitting to the same tractor the hole selected is always used.

- Adjust the top link to bring the frame of the machine into the vertical position.

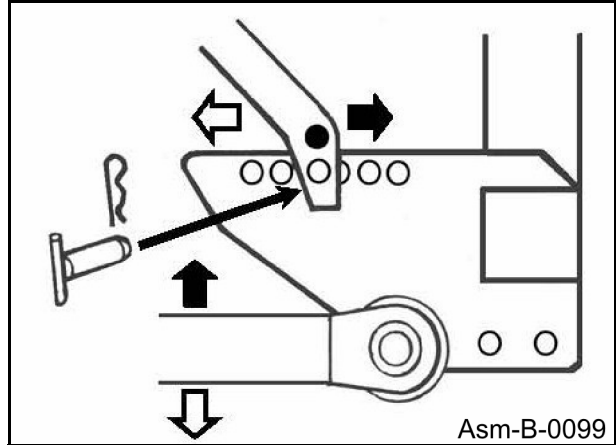


ASSEMBLY

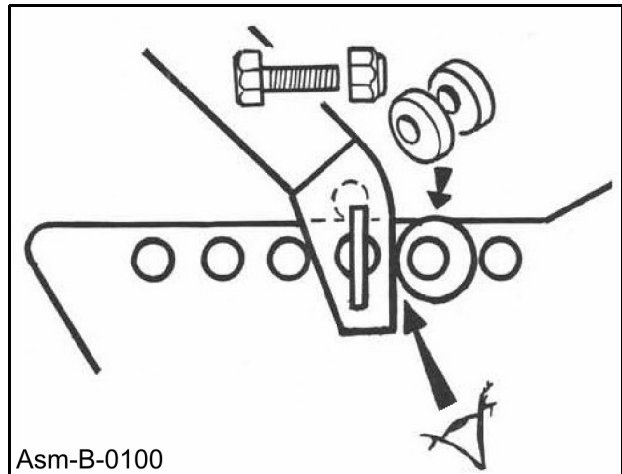
# ASSEMBLY

## ASSEMBLY

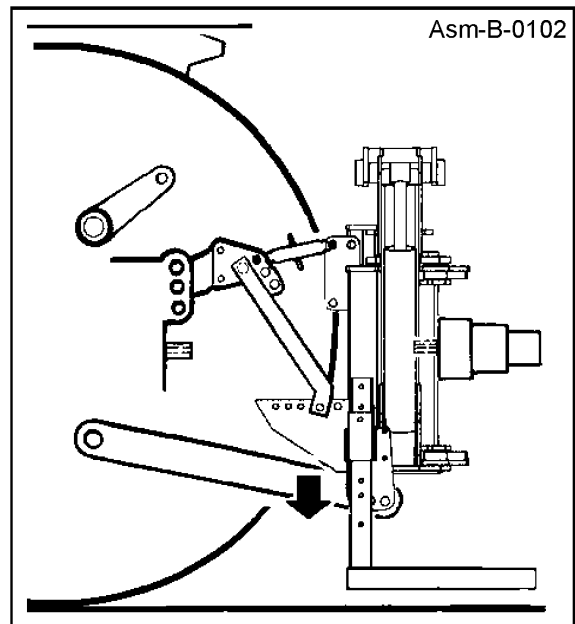
- Adjust using the mounting hole that allows the P.T.O. and gearbox shaft to align as near as possible.



- Fit positioning stops - these remain in position until tractor is changed.



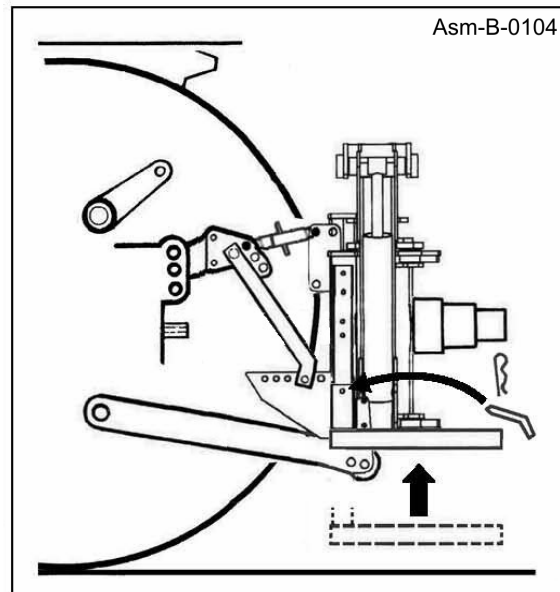
- Lower tractor linkage control so that the machine weight is taken by the yoke.



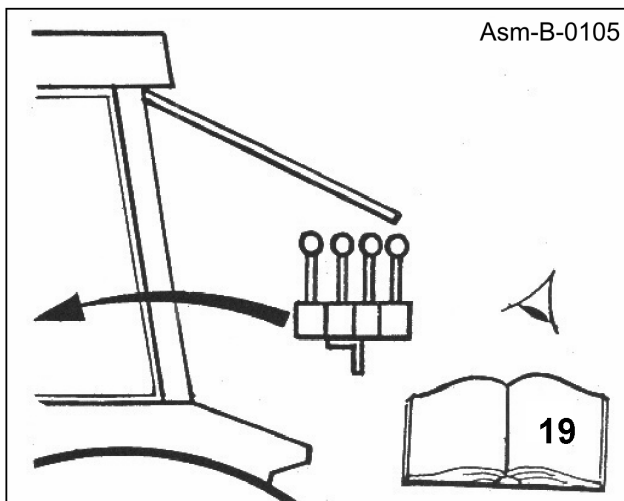


# ASSEMBLY

- Raise the stand legs into the work position and secure with lock pins.

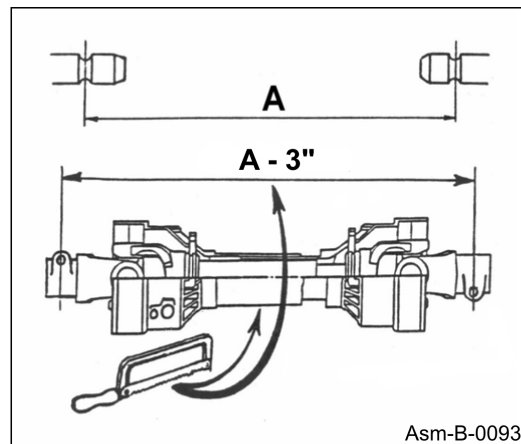


- Tighten check chains and/or stabilizer bars.
- Fit machine controls into the cab. (Optional Cables available)



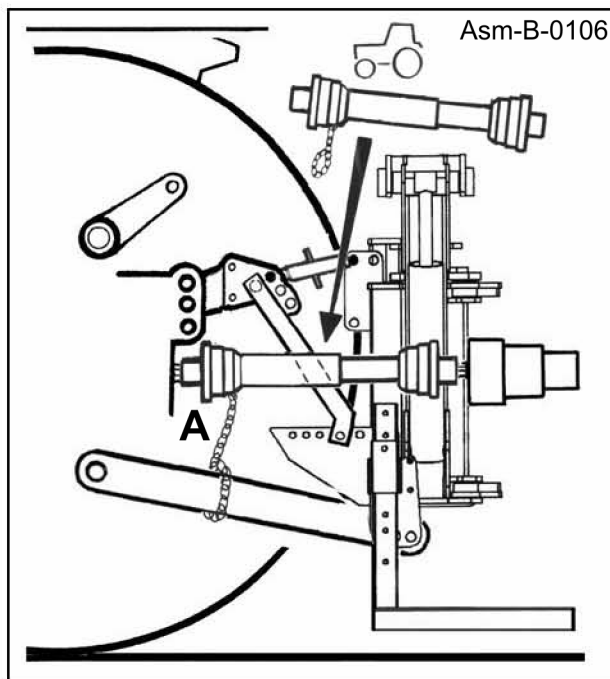
- Measure P.T.O. and cut to dimension shown.

**Note:** for subsequent use on different tractors measure again - there must be a minimum shaft overlap of 150mm.

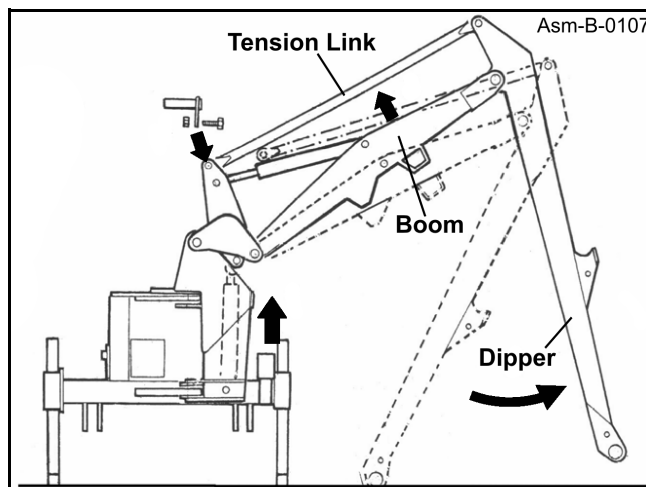


# ASSEMBLY

- Fit PTO shaft in position.
- Attach torque chains to a convenient location to prevent rotation of the shaft guarding.



- Ensure the Lift Ram tap and Slew Ram taps are open.
- Operate the lift up controls and raise the dipper arm end just enough to clear the ground.
- Pivot out the dipper arm until the tension link can be connected.



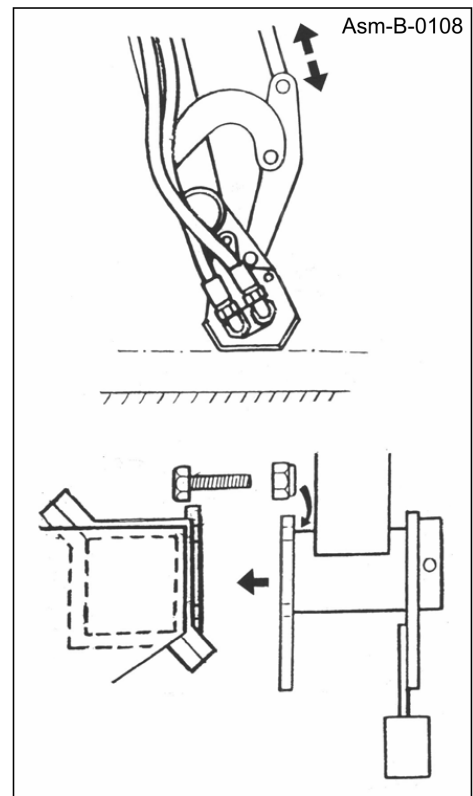
## **⚠ DANGER**

Do Not attempt to raise or lower the boom or mower head unless the Implement is securely attached to the Tractor. The Implement could tip over and cause equipment damage and possible serious injury or death. Do Not use the boom controls to assist in installing the implement on the tractor. Raise or Lower the boom and mower head only while seated in the Tractor operator's seat with the seat belt securely fastened. Inadvertent contact with the boom controls could allow a component to fall. A sudden or inadvertent fall by any of these components could cause serious injury or even death. (SBM-23)

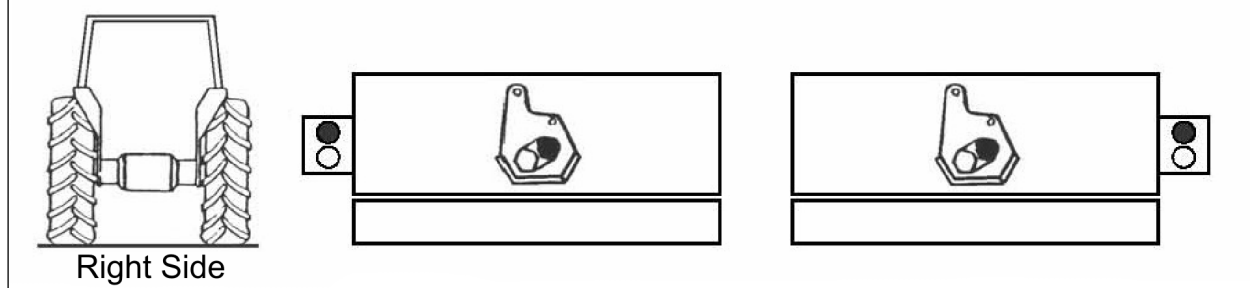
# ASSEMBLY

## Flailhead Attachment

Operate machine controls to maneuver boom arm into flailhead attachment. The bottom of the hose connection bracket must be parallel with the ground. Refer to torque chart for correct bolt torque settings.



Connect flail hoses as indicated in the diagrams below



With the arms at half reach and the flailhead clear of the ground carry out final adjustment of the lift arm leveling box to bring the main frame horizontal. Carefully operate the machine through its full range of movements while checking that the hoses are not strained, pinched, chafed or kinked and that all movements are functioning correctly. Fold the machine into the transport position. The machine is now ready to proceed to the work site.

# ASSEMBLY

## OIL REQUIREMENTS

### Tank

Rear mounted hydraulic pumps are attached directly to the tractor PTO and will be operating when the tractor engine is running. Never start a tractor with a rear mounted pump attached without first filling the hydraulic tank with the correct hydraulic oil. Rhino specifies hydraulic oil based on ambient operating temperature ranges as prescribed in iso standards. The most common oil used in Rhino mowers is the AW ISO VG 100 Oil. The vg100 oil has the most optimal operating temperature range in regard to ambient temperatures but will also survive as mower component temperatures rise. It is no uncommon to see oil temperatures exceeding 200° in the summer time. In addition, a good quality vg100 oil will provide sufficient lubrication in cold temperatures to allow low idle warm up of the machine to enable operation within the temperature range specified. Hydraulic oil must be filtered prior to installing it the hydraulic tank of the mower. Fill reservoir to approximately 2" below the top of the tank. The capacity is approximately 200 liters (44 gallons). Do not overfill the tank.

## FITTING CONTROL UNIT IN CAB

### CABLE CONTROLLED MODELS

The control unit is bolted to a mounting bracket.

This bracket may be bolted to the mud wing or cab cladding in a convenient location ensuring that no structural member of the cab or roll bar is drilled.

In deciding the final position of the control box remember not to exceed the minimum acceptable bend -radii of 8" for the cables.

The control lever for the cable operated rotor control valve is mounted in a similar fashion adopting the same precautions pertaining to drilling and cable runs.

## RUNNING UP PROCEDURE

1. Ensure P.T.O. lever is in neutral position, and isolate tractor hydraulic linkage. Start tractor and select external service supply. Allow the tractor to run for several minutes before attempting to operate any of the machine control levers.
2. On operating move the levers through their complete range ensuring that all movements are functioning correctly.
3. Check the tractor rear axle oil level and top up if necessary.
4. Place the flail head at a safe attitude and bring tractor engine revolutions to 1000 rpm. Engage P.T.O. and allow the rotor to run for several minutes. Do not leave the tractor cab or allow anyone to approach the flail head at this time.

### Important

Do not allow the pump to continue working if the rotor does not turn. Overheating and serious pump damage to the pump can be caused in a very short time.

5. After running up the machine, increase PTO speed to approximately 360 RPM. Run machine further for five minutes before disengaging the PTO and stopping tractor. The reason for this running period under a no load condition is to thoroughly circulate the oil in the reservoir through the return line filter.
6. Check the hose runs and observe that they are free from any pinching, chafing, straining or kinks. Recheck the oil level in the tank and top up as necessary.

# ASSEMBLY

## REMOVAL FROM TRACTOR



**DANGER**

Read carefully before commencing to remove the machine from the tractor.

The order of the following steps must be followed exactly. Disconnecting the top link must be the last operation prior to driving the tractor away from the machine.



**WARNING**

Do not operate valve lever or machine controls through the rear cab window while standing on or among linkage components. Always seek assistance.

- Select a firm level site for parking the machine.
- Replace parking legs in their sockets and secure in their lowest position.
- Raise the machine on the tractor linkage until the weight is taken off the stabilizer.
- Remove the lower stabilizer pins.
- Unscrew the lift cylinder hydraulic shut-off valve.
- Lower the machine to be ground.
- Extend the arms and place the flail head on the ground at half reach.
- Disengage tractor PTO and remove.
- Disconnect stabilizer bars or loosen check chains as applicable.
- Unbolt the control unit from the mounting pillar, remove from tractor cab and stow the levers or switchbox clear of the ground.
- Disconnect the stabilizer from the tractors top hitch position. Allow the stabilizer to slide along the rail until it contacts the eccentric stops.
- Remove draft link pins and drive tractor away from machine.

# ASSEMBLY

## ASSEMBLY

### STORAGE

If machine is to be left standing for an extended period of time, lightly coat the exposed portions of the ram rods with grease. Subsequently this grease should be wiped off before the rams are next moved. If the machine has to be stored outside tie a piece of tarpaulin or canvas over the control assembly, do not use a plastic fertilizer bag which could lead to rapid corrosion.

### SUBSEQUENT ATTACHMENT TO IDENTICAL TRACTOR

Refer to and follow steps on 'initial attachment to tractor'.

- • Connect stabilizer into tractors top hitch position used previously.
- • Raise the machine on the tractor linkage until the stabilizer contacts the eccentric stops.
- • Fit stabilizer lower pins.
- • Mount controls in the tractor cab.
- • Fit PTO shaft and attach torque chain to a convenient point to prevent the shaft guard rotating.
- • Place arms in work position at half reach and adjust lift arm levelling box to bring frame horizontal.
- • Tighten check chains.
- • Stow parking legs.
- • Fold machine into transport position.
- • Proceed to the work site.

### SUBSEQUENT ATTACHMENT TO DIFFERENT TRACTOR

- • Remove stabilizer and top link from machine and separate.

Refer to and follow steps 'initial attachment to tractor'.

# OPERATION SECTION

Operation Section 4-1

# OPERATION

## RHINO 1900 BOOM MOWER OPERATING INSTRUCTIONS

Rhino Boom Mowers are manufactured with quality material by skilled workers. These mowers are designed for cutting grass and small weeds. The mower is equipped with protective deflectors to prevent objects being thrown from the mower by the blades, however, no shielding is 100% effective. All shields, guards, and deflectors equipped on the mower must be maintained in good operational condition.

It is the operator's responsibility to be knowledgeable of all potential operating hazards and to take every reasonable precaution to ensure oneself, others, animals, and property are not injured or damaged by the mower, tractor, or a thrown object. Do not operate the mower if passersby, pets, livestock, or property are within 100 yards of the unit.

This section of the Operator's Manual is designed to familiarize, instruct, and educate safe and proper mower use to the operator. Pictures contained in this section are intended to be used as a visual aid to assist in explaining the operation of a boom mower and are not specific to any model. Some pictures may show shields removed for picture clarity. NEVER operate implement without all shields in place and in good operational condition. The operator must be familiar with the mower and tractor and all associated safety practices before operating the mower and tractor. Proper operation of the mower, as detailed in this manual, will help ensure years of safe and satisfactory use of the mower.

**IMPORTANT:** To avoid mower damage, retorque all bolts after the first 10 hours of operation. Refer to the Torque Chart at the end of the Maintenance Section to ensure bolts are properly tightened.

**READ AND UNDERSTAND THE ENTIRE OPERATING INSTRUCTIONS AND SAFETY SECTION OF THIS MANUAL AND THE TRACTOR MANUAL BEFORE ATTEMPTING TO USE THE TRACTOR AND IMPLEMENT.** If you do not understand any of the instructions, contact your nearest authorized dealer for a full explanation. Pay close attention to all safety signs and safety messages contained in this manual and those affixed to the implement and tractor. *OPS-U- 0001*

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2)



Si no lee ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad. (SG-3)

**¡ LEA EL INSTRUCTIVO!**





# OPERATION

## 1. Standard Equipment and Specifications

### Standard Specifications

#### Tractor Requirements

Minimum Tractor HP Requirements	65 HP PTO
Minimum Tractor Weight	7716lbs (3500kg)

#### Machine Specifications

Maximum Machine Reach	18' (5.5m) 19'-7" (6.0m)
Machine weight with flailhead	2998lbs (1360kg) 3042lbs (1380kg)
Power Arm Horsepower	65hp
Oil Tank Capacity	53g (200ltr)

#### Hydraulics

Gear Totally Independent	Standard
--------------------------	----------

#### Method of Attachment

3-Point Linkage-Mounted	Standard
-------------------------	----------

#### Controls

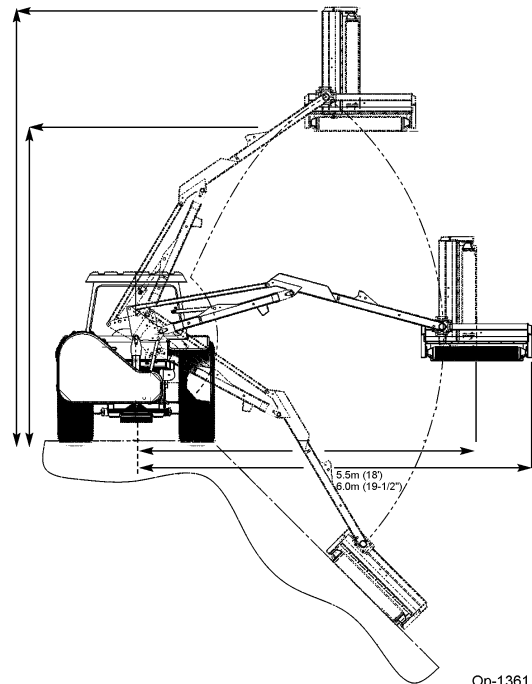
Cable Control	Standard
---------------	----------

#### Machine Equipment

Safety Breakaway - Hydraulic	Standard
Road Light Kit	Standard
Power Slew	Standard
Cable Rotor Control	Standard
Window Guards	Standard

#### Power Arm Attachments

F48 Flail Mower
H48 Flail Mower
D58 Sicklebar Mower



# OPERATION

## OPERATION

### 2. OPERATOR REQUIREMENTS

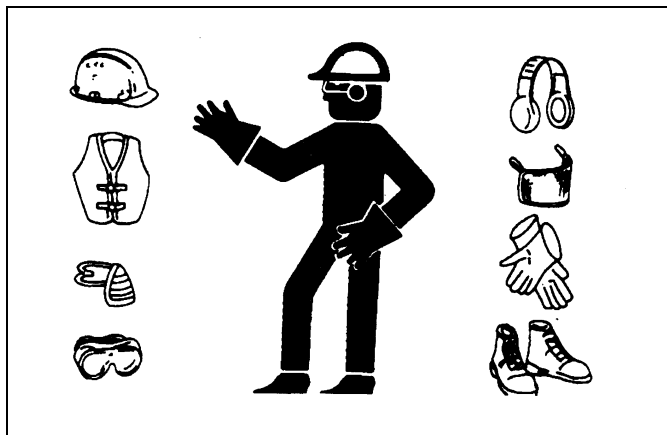
Safe operation of the unit is the responsibility of a qualified operator. A qualified operator has read and understands the implement and tractor Operator's Manuals and is experienced in implement and tractor operation and all associated safety practices. In addition to the safety messages contained in this manual, safety signs are affixed to the implement and tractor. If any part of the operation and safe use of this equipment is not completely understood, consult an authorized dealer for a complete explanation.

If the operator cannot read the manuals for themselves or does not completely understand the operation of the equipment, it is the responsibility of the supervisor to read and explain the manuals, safety practices, and operating instructions to the operator.

Safe operation of equipment requires that the operator wear approved Personal Protective Equipment (PPE) for the job conditions when attaching, operating, servicing, and repairing the equipment. PPE is designed to provide operator protection and includes the following safety wear:

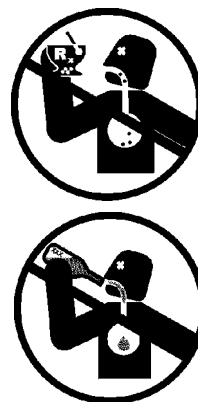
#### **PERSONAL PROTECTIVE EQUIPMENT (PPE)**

- Always Wear Safety Glasses
- Hard Hat
- Steel Toe Safety Footwear
- Gloves
- Hearing Protection
- Close Fitting Clothing
- Respirator or Filter Mask (depends on operating conditions) OPS-U- 0002



#### **⚠ DANGER**

NEVER use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. NEVER knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27)



# OPERATION

## 3. TRACTOR REQUIREMENTS

In addition to tractor horsepower and size required to operate the mower unit, the tractor must also be properly equipped to provide operator protection, to alert approaching vehicle drivers of the tractor's presence, and to ensure tractor stability when mowing with the boom fully extended.

### Tractor Requirements and Capabilities

- SAE/ISO ROPS cab and seat belt.
- Operator Protection ..... Tractor must be equipped with protective structure such as operator cage or lexan window to protect operator from thrown object and falling objects
- Tractor Safety Devices ..... Slow Moving Vehicle (SMV) emblem, lighting,
- Tractor Ballast ..... As required to maintain at least 1500 lbs. on left rear tire

### 3.1 ROPS and Seat Belt

The tractor must be equipped with a Roll-Over-Protective-Structure (ROPS) (tractor cab or roll-bar) and seat belt to protect the operator from falling off the tractor, especially during a roll over where the driver could be crushed and killed. Only operate the tractor with the ROPS in the raised position and seat belt fastened. Tractor model not equipped with a ROPS and seat belt should have these life saving features installed by an authorized dealer. OPS-U- 0003



Operate this Equipment only with a Cab Tractor. Always wear seat belts. (SG-45)



### 3.2 Operator Thrown Object Protection

The tractor must be equipped with protective equipment to shield the operator from falling and thrown objects. For cab tractors, the tractor must be equipped with an operator safety screen on its right side or the right side windows must be fitted with a shatter proof safety window.

OPS-B- 0001\_B



Never operate the Tractor and Mower Unit without an OPS (Operators Protective Structure) or Cab to prevent injury from objects thrown from ground or from overhead trimming. Stop mowing if workers or passersby are within 300 feet. (SBM-9)



# OPERATION

## OPERATION

### 3.3 Tractor Lighting and SMV Emblem

If the tractor will be operated near or traveled on a public roadway it must be equipped with proper warning lighting and a Slow Moving Vehicle (SMV) emblem which are clearly visible from the rear of the unit. Most tractor's have different settings for operating and transporting lighting. Refer to the tractor operator's manual for using the tractor's light switch and operating the turn signals.

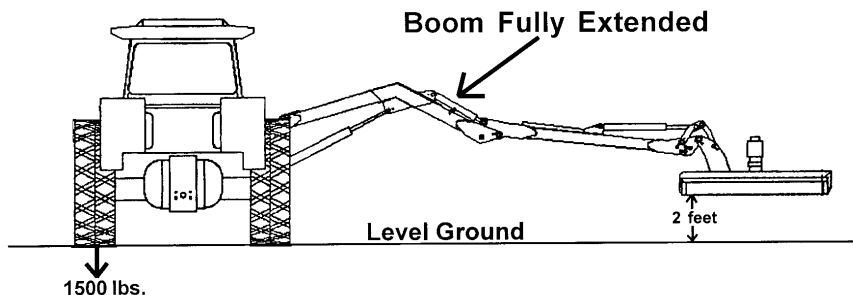
OPS-B- 0017



Op-86

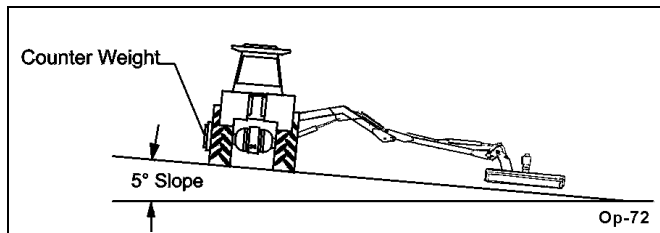
### 3.4 Tractor Ballast

To ensure tractor stability when operating on flat surfaces the left rear tractor tire MUST exert a minimum down force (weight) of 1500 lbs. on the ground when the tractor is on level ground, its boom is fully extended and the mower head is horizontal and two feet above the ground. A tractor that does not meet this criteria is DANGEROUS and should not be operated as upset of the unit can occur resulting in possible serious injury and property damage.



Op-71

If the unit is operated on slopes greater than 5°, additional counterweight will be required. Operation of the unit on slopes greater than 11 percent (6.4 degrees) is not recommended under any circumstances. On a tractor with a 96" outside to outside tire spread, an 11 percent (6.4 degrees) slope occurs when one rear tractor tire is about 8" lower than the other rear tire. OPS-B- 0018\_C



# OPERATION

## 3.5 Tractor Safety Devices

If transporting or operating the tractor and implement near a public roadway, the tractor must be equipped with proper warning lighting and a Slow Moving Vehicle (SMV) emblem which are clearly visible from the rear of the unit. Lights and a SMV emblem must be equipped directly on implements if the visibility of the tractor warning signals are obscured.

Maintain all manufacturer equipped safety shields and guards. Always replace shields and guards that were removed for access to connect, service, or repair the tractor or implement. Never operate the tractor PTO with the PTO master shield missing or in the raised position. OPS-U- 0004

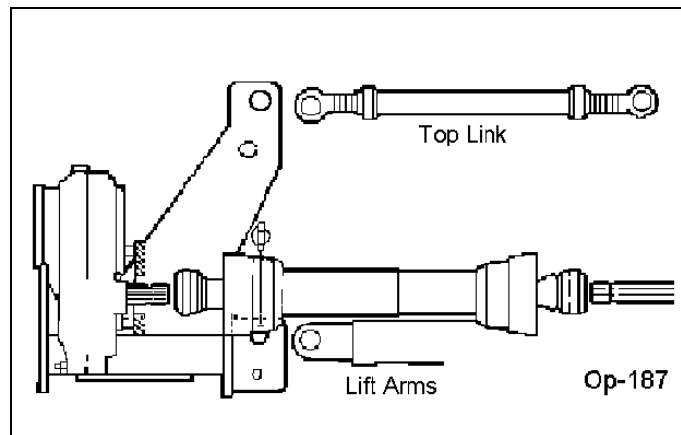
## 3.6 Tractor Horsepower

The horsepower required to operate the mower depends on many factors including vegetation to be cut, terrain condition, operator experience, and condition of the mower and tractor. For most mowing condition, the 1600 boom mower requires a tractor with at least 60 HP. Operating the mower with a tractor that does not have adequate power may damage the tractor engine.

## 3.7 3-Point Hitch

1900 boom mowers can attach to tractors with a CAT II hitch. Refer to the tractor operator's manual for the category of the tractor used. If the hitch does not conform to ASAE Cat II dimensions, the mower may not fit or raise properly. Consult an authorized dealer for possible modification procedures to mount nonconforming hitches.

Use the correct hitch pins for the hitch category being used. For Cat II hitches it requires 1-1/8" lower and 1" upper diameter hitch pins.



### CAT I Implement / Hitch Specification

Width from outside to outside A-frame.....	26 7/8"
Quick Hitch width inside lug to lug .....	27 1/8"
Height from bottom hitch pin to top pin .....	18"
Lower pin diameter .....	7/8"
Upper pin diameter .....	3/4"
Lynch pin diameter.....	15/32"

### CAT II Implement/ Hitch Specification

Width from outside to outside A-frame .....	32-3/8"
Quick Hitch width inside lug to lug.....	33-5/8"
Height from bottom hitch pin to top pin.....	19"
Lower pin diameter .....	1-1/18"
Upper pin diameter.....	1"
Lynch pin diameter .....	15/32"

# OPERATION

## **3.8 Hydraulics**

The 1900 is available with a totally Independent hydraulic system complete with Rotor Rotation Control. The rotor can be started, stopped, or reversed by operating a lever on the Control Console.

## **3.9 Front End Weight**

A minimum of 20% total tractor weight must be maintained on the tractor front end at all times. Front end weight is critical to maintain steering control and to prevent the tractor from rearing up while driving. If the front end is too light, add weight until a minimum of 20% total weight is reached on the front tires. Front weights and weight carriers can be purchased through an authorized tractor dealership. OPS-U- 0005

## **3.10 Power Take Off (PTO)**

Depending on the unit, the mower is designed to operate at a PTO speed of 540 RPM. Most tractors operate at either 540, or a combination of 540 and 1000 RPM PTO speeds. The operating speed of the mower and tractor can be determined by the number of splines on the driveline yoke and PTO output shaft. Those operating at 540 RPM will have a 6-spline shaft and those operating at 1000 RPM will have a 21-spline shaft. **Note:** Refer to the tractor owner's manual for instructions to change PTO speeds on models that operate at more than one speed.

If operating an older model tractor where the tractor's transmission and PTO utilize one master clutch, an over-running clutch must be used between the PTO output shaft and the driveline of the mower. An authorized tractor dealer can provide the over-running clutch and its installation if needed. OPS-U- 0006\_B



**DO NOT** use a PTO adapter to attach a non-matching Implement driveline to a Tractor PTO. Use of an adapter can double the operating speed of the Implement resulting in excessive vibration, thrown objects, and blade and implement failure. Adapter use will also change the working length of the driveline exposing unshielded driveline areas. Serious bodily injury and/or equipment failure can result from using a PTO adapter. Consult an authorized dealer for assistance if the Implement driveline does not match the Tractor PTO.

(S3PT-14)



Never operate the Tractor and Mower if the Implement input driveline is directly connected to the Tractor transmission. Tractor braking distances can be substantially increased by the momentum of the rotating Mower blades driving the Tractor transmission even though the Tractor clutch has been disengaged. Install an over running clutch between the Tractor PTO and the Mower driveline to prevent this potentially dangerous situation. (S3PT-16)

## **4. GETTING ON AND OFF THE TRACTOR**

Before getting onto the tractor, the operator must read and completely understand the implement and tractor operator manuals. If any part of either manual is not completely understood, consult an authorized dealer for a complete explanation. OPS-U- 0007

# OPERATION



**WARNING**

Do not mount or dismount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped. (SG-12)



## 4.1 Boarding the Tractor

Use both hands and equipped handrails and steps for support when boarding the tractor. Never use control levers for support when mounting the tractor. Seat yourself in the operator's seat and secure the seat belt around you.

Never allow passengers to ride on the tractor or attached equipment. Riders can easily fall off and be seriously injured or killed from falling off and being ran over. It is the operator's responsibility to forbid all extra riders at all times. OPS-U- 0008



**DANGER**

Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



**DANGER**

Never allow children to operate or ride on the Power Unit or Implement. (SPU-17)



## 4.2 Dismounting the Tractor

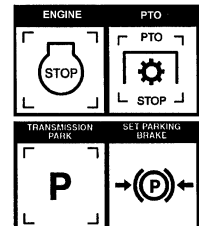
Before dismounting, park the tractor and implement on a reasonably level surface, apply the parking brake, idle the engine down, disengage the PTO, and lower the implement to the ground. Shut down the tractor engine according to the operator's manual, remove the key, and wait for all motion to completely stop. Never leave the seat until the tractor, its engine and all moving parts have come to a complete stop.

Use hand rails and steps when exiting the tractor. Be careful of your step and use extra caution when mud, ice, snow or other matter has accumulated on the steps or hand rails. Use all handrails and steps for support and never rush or jump off the tractor. OPS-U- 0009



**DANGER**

BEFORE leaving the tractor seat, always set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



# OPERATION

## OPERATION

### 5. STARTING THE TRACTOR

The operator must have a complete understanding of the placement, function, and operational use of all tractor controls before starting the tractor. Review the tractor operator's manual and consult an authorized dealer for tractor operation instructions if needed.

Essential Tractor Controls:

- Locate the ignition key/switch
- Locate the engine shut off control
- Locate the hydraulic control levers
- Locate the light control lever
- Locate the brake pedals and clutch
- Locate the PTO control
- Locate the 3 point hitch control lever
- Locate the boom operating controls (joystick or valve bank)

Before starting the tractor ensure the following:

- Conduct all pre-start operation inspection and service according to the tractor operator's manual.
- Make sure all guards, shields, and other safety devices are securely in place.
- The parking brake is on.
- The tractor transmission levers are in park or neutral.
- The boom operating controls are in the neutral and off position.
- The PTO control lever is disengaged.
- The hydraulic remote control levers are in the neutral position.

Refer to the tractor owner's manual for tractor starting procedures. Only start the tractor while seated and belted in the tractor operator's seat. Never bypass the ignition switch by short circuiting the starter solenoid. After the tractor engine is running, avoid accidental contact with the tractor transmission to prevent sudden and unexpected tractor movement. *OPS-B- 0003*



Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. (SG-23)



Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in injury or death. Read the Tractor operators manual for proper starting instructions. (SG-13)





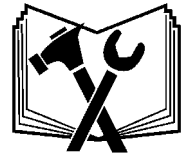
# OPERATION

## 6. PRE-OPERATION INSPECTION AND SERVICE

Before each use, a pre-operation inspection and service of the implement and tractor must be performed. This includes routine maintenance and scheduled lubrication, inspecting that all safety devices are equipped and functional, and performing needed repairs. DO NOT operate the unit if the pre-operation inspection reveals any condition affecting safe operation. Perform repairs and replacement of damaged and missing parts as soon as noticed. By performing a thorough pre-operation inspection and service, valuable down time and repair cost can be avoided. OPS-U-0029



Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21)



OPERATION

### 6.1 Tractor Pre-Operation Inspection/Service

Refer to the tractor operator's manual to ensure a complete pre-operation inspection and scheduled service is performed according to the manufacturers recommendations. The following are some of the items that require daily service and inspection:

- Tire condition/air pressure
- Wheel lug bolts
- Steering linkage
- PTO shield
- SMV sign is clean and visible
- Tractor's lights are clean and functional
- Tractor Seat belt is in good condition
- Tractor ROPS is in good condition
- ROPS is in the raised position
- No tractor oil leaks
- Radiator free of debris
- Engine oil level and condition
- Engine coolant level and condition
- Power brake fluid level
- Power steering fluid level
- Fuel condition and level
- Sufficient lubrication at all lube points
- Air filter condition OPS-U-0030



Boom Unit Pre-Operation Inspection and Service

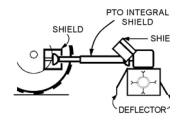
# OPERATION

Inspect and service the boom arm and head prior to operation. Damaged and/or broken parts should be repaired and/or replaced immediately. To ensure the unit is ready for operation, conduct the following:

OPS-B- 0020



All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SFL-5)



Replace bent or broken blades with new blades. NEVER ATTEMPT TO STRAIGHTEN, WELD, OR WELD HARDFACING ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLY CAUSE SERIOUS INJURY FROM THROWN BLADES. (SGM-10)

The operator's manual and safety signs affixed on the unit contain important instructions on the safe and proper use of the equipment. Maintain these important safety features on the implement in good condition to ensure the information is available to the operator at all times.

- Ensure the manual canister is secured to the equipment with the operator's manual inside.
- Ensure all safety signs are in place and legible. Replace missing, damaged, and illegible decals. OPS-U- 0011



**NOTE:** The mower Operator's Manual and affixed Decals contain important instructions on the safe and proper use of the mower. Maintain these important safety features on the mower in good condition to ensure the information is available to the operator at all times.



KEEP AWAY FROM ROTATING ELEMENTS to prevent entanglement and possible serious injury or death. (SG-24)



# OPERATION

## FRAME ASSEMBLY

- Ensure all bolts and screws are in position and are properly torqued.
  - Ensure all pins are in place and fastened with screws.
  - Ensure frame is properly mounted to tractor and hardware is properly installed and tightened.
- OPS-B- 0021\_H*



## BOOM ARM ASSEMBLY

- Inspect condition of each arm section weldment
- Ensure all pins are in place.
- Ensure all bolts and screws are properly installed.
- Check condition of teflon bushings at boom pivot points.
- Ensure each hydraulic cylinder is installed and retained correctly. Ensure the proper size pins are used to retain the cylinders in place and are secured properly.
- Ensure that all joints are lubricated. See Maintenance Section for Lubrication Chart. *OPS-B-022\_K*



Never attempt to lubricate, adjust, or remove material from the Implement while it is in motion or while tractor engine is running. (SG-20)

## HYDRAULIC LINE INSPECTION

- Check for hydraulic leaks along hoses, cylinders and fittings. **IMPORTANT:** DO NOT use your hands to check for oil leaks. Use a piece of heavy paper or cardboard to check for hydraulic oil leaks.
- Inspect the condition of the valve weldment.
- Ensure fitting is properly connected
- Inspect condition of nylon bushings.

*OPS-B- 0023\_J*



Relieve hydraulic pressure prior to doing any maintenance or repair work on the Implement. Place the Mower Head on the ground or securely supported on blocks or stands, disengage the PTO, and turn off the engine. Push and pull the control Levers or Joystick several times to relieve pressure prior to starting any maintenance or repair work. (SBM-6)

# OPERATION

## **WARNING**

Never Leave the mower unattended while the head is in the raised position. The mower could fall causing serious injury to anyone who might inadvertently be under the mower. (SBM-4)



## **WARNING**

Do not operate this Equipment with hydraulic oil or fuel leaking. Oil and fuel are explosive and their presence could present a hazard. Do not check for leaks with your hand! High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. To check for a hose leak, SHUT the unit ENGINE OFF and remove all hydraulic pressure. Wear oil impenetrable gloves, safety glasses and use Cardboard to check for evidence of oil leaks. If you suspect a leak, REMOVE the HOSE and have it tested at a Dealer. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure. (SG-15)



## OPERATION

### HYDRAULIC PUMP/OIL RESERVOIR

- Check oil reservoir level and oil condition. (Add specific type oil if low)
- Change hydraulic oil filter and hydraulic oil according to maintenance schedule.
- Ensure there are no oil leaks and fitting are properly connected
- Inspect overall condition of hydraulic pump.
- Inspect pump drive shaft.



Check the fluid level in the Hydraulic Tank on the Tractor, and add oil if required. As the air has been forced out of the Cylinders and Hoses, it goes into the Hydraulic Tank and reduces the volume of oil. Maintain the oil level within the sight gauge located on the side of the reservoir. Never fill the tank above the sight gauge to allow for the expansion of the oil. The tank maintains pressure after the mower has been run. Stand off to one side when removing the breather cap element to prevent possible injury. To relieve pressure remove the breather cap element and depress the spring loaded pressure valve to release any excess air. OPS-B- 0024\_H

## **WARNING**

Attention: Oil Filler Cap is also the Pressure Relief Cap.

Remove cap slowly to relieve pressure before removing cap completely. Stay clear to prevent being scalded with hot oil that may spray out of the tank that is still pressurized and may cause serious injury to eyes, face, and exposed skin. (Ops-0001-MISC)

# OPERATION

## **⚠ WARNING**

Avoid contact with hot surfaces including hydraulic oil tanks, pumps, motors, valves and hose connections. Relieve hydraulic pressure before performing maintenance or repairs. Use gloves and eye protection when servicing hot components. Contact with a hot surface or fluid can cause serious injury from burns or scalding. (SG-34)

## **⚠ WARNING**

Do not operate this Equipment with hydraulic oil or fuel leaking. Oil and fuel are explosive and their presence could present a hazard. Do not check for leaks with your hand! High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. To check for a hose leak, SHUT the unit ENGINE OFF and remove all hydraulic pressure. Wear oil impenetrable gloves, safety glasses and use Cardboard to check for evidence of oil leaks. If you suspect a leak, REMOVE the HOSE and have it tested at a Dealer. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure. (SG-15)



OPERATION

### FLAIL HEAD INSPECTION

- Inspect blades and blade bolts for looseness and excessive wear. Rotate to 90° to make for checking easier. Replace damaged, worn, and missing blades as complete sets to maintain cuttershaft balance.
- Ensure rubber deflectors are in position and not damaged. Replace worn, broken, and missing sections immediately.
- Ensure the rollers are in good condition and rotate freely.
- Inspect that all bolts and screws are in position and are properly torqued.
- Ensure hydraulic lines are properly connected to the hydraulic motor. Check for hydraulic leaks along hoses and fittings. DO NOT use your hands to check for oil leaks. Use a piece of heavy paper or cardboard to check for hydraulic oil leaks.
- Remove any grass or other debris which may be wrapped around the cuttershafts ends.
- Inspect the condition of deck skid shoes and hardware. OPS-B- 0026\_C



# OPERATION

## OPERATION

### SICKLE BAR INSPECTION

- Inspect blades and blade bolts for looseness and excessive wear. Replace damaged, worn, and missing blades.
- Ensure guards are in position and not damaged. Replace worn, broken, and missing guards.
- Inspect that all bolts and screws are in position and are properly torqued.
- Ensure hydraulic lines are properly connected to the hydraulic valve and cylinders. Check for hydraulic leaks along hoses and fittings. DO NOT use your hands to check for oil leaks. Use a piece of heavy paper or cardboard to check for hydraulic oil leaks.
- Ensure hydraulic cylinder is installed and retained correctly. Ensure the proper size pins are used to retain the cylinder in place and are secured with pins.
- Remove any grass or other debris which may be wrapped around the cutterbar. OPS-B- 0063



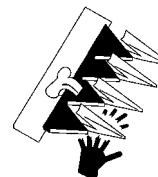
#### **WARNING**

Do not operate this Equipment with hydraulic oil or fuel leaking. Oil and fuel are explosive and their presence could present a hazard. Do not check for leaks with your hand! High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. To check for a hose leak, SHUT the unit ENGINE OFF and remove all hydraulic pressure. Wear oil impenetrable gloves, safety glasses and use Cardboard to check for evidence of oil leaks. If you suspect a leak, REMOVE the HOSE and have it tested at a Dealer. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure. (SG-15)



#### **WARNING**

Do not put hands or feet near the cutter bar. Blade contact can result in serious injury. Stay away until all motion has stopped and the mower is securely blocked up. (SSM-1)



# OPERATION

## Tractor PRE-OPERATION Inspection



Tractor ID# \_\_\_\_\_

Make \_\_\_\_\_

Date: \_\_\_\_\_

Shift \_\_\_\_\_

### **WARNING**

Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

Item	Condition at Start of Shift	Specific Comments if not O.K.
The flashing lights function properly		
The SMV Sign is clean and visible		
The tires are in good condition with proper pressure		
The wheel lug bolts are tight		
The tractor brakes are in good condition		
The steering linkage is in good condition		
There are no visible oil leaks		
The hydraulic controls function properly		
The ROPS or ROBS Cab is in good condition		
The seatbelt is in place and in good condition		
The 3-point hitch is in good condition		
The drawbar pins are securely in place		
The PTO master shield is in place		
The engine oil level is full		
The brake fluid level is full		
The power steering fluid level is full		
The fuel level is adequate		
The engine coolant fluid level is full		
The radiator is free of debris		
The air filter is in good condition		

Operator's Signature: \_\_\_\_\_

**DO NOT OPERATE an UNSAFE TRACTOR or MOWER**

OPERATION

# OPERATION

## Boom Mower PRE-OPERATION Inspection



Mower ID# \_\_\_\_\_

Make \_\_\_\_\_

Date: \_\_\_\_\_

Shift \_\_\_\_\_



Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

Item	Condition at Start of Shift	Specific Comments if not O.K.
The Operator's Manual is in the canister on the mower		
All safety decals are in place and legible		
The Mounting frame bolts are in place and tight		
The Boom connection bolts & pins are tight		
There are no cracks in boom		
The Hydraulic Cylinders pins are tight		
The Hydraulic Pump hose connections are tight		
The Hydraulic Valve hose connections are tight		
The Hydraulic Valve controls function properly		
There are no leaking or damaged hoses		
The Hydraulic Oil level is full		
There is no evidence of Hydraulic leaks		
The Blades are not chipped, cracked or bent		
The Blade bolts are tight		
The Deflectors are in place and in good condition		
The Mower shields are in place and in good condition		
The Skid shoes are in good condition & tight		
There are no cracks or holes in mower deck		
The Hyd. motor mounting bolts are tight		
The mower head spindle housing is tight and lubricated		

Operator's Signature: \_\_\_\_\_

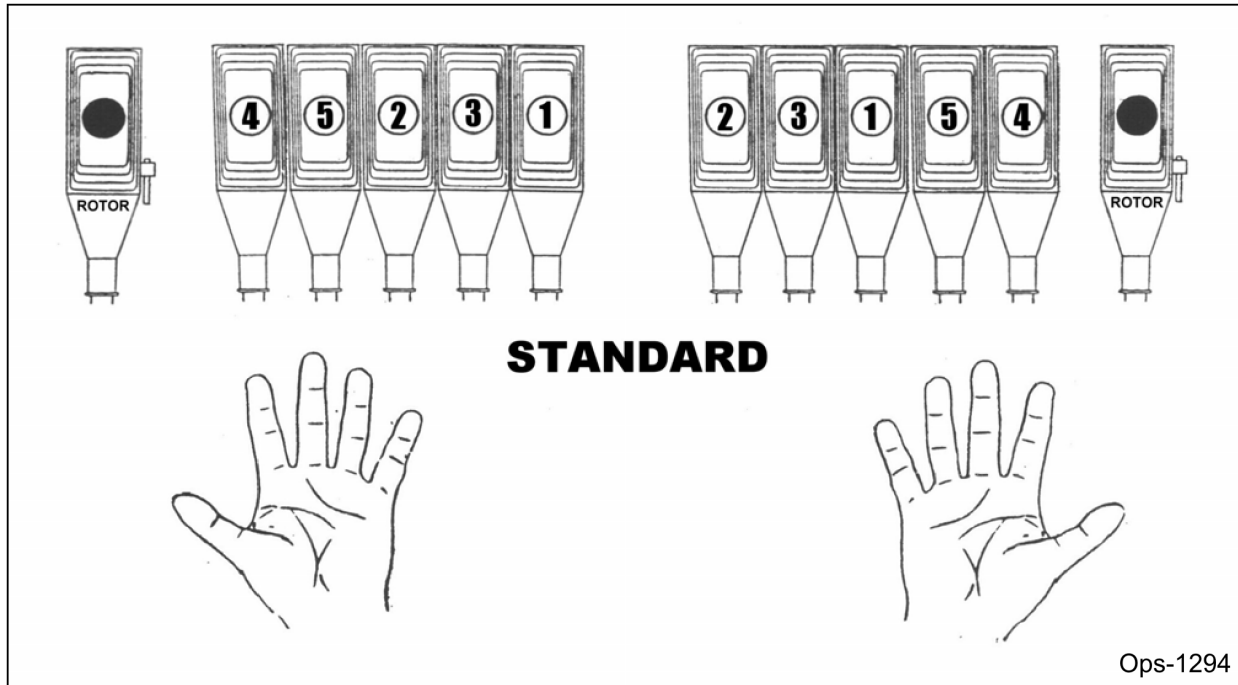
**DO NOT OPERATE an UNSAFE TRACTOR or MOWER**



# OPERATION

## 7. MACHINE CONTROLS

### 7.1 Cable Controlled Models Only



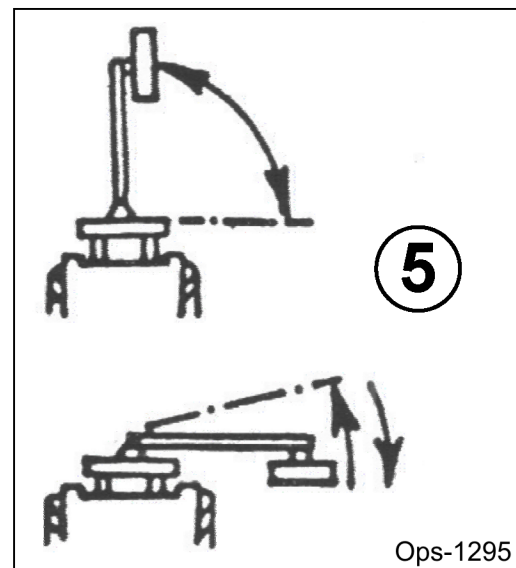
### 7.2 Lever Functions

#### **Slew -**

Allows Slew working

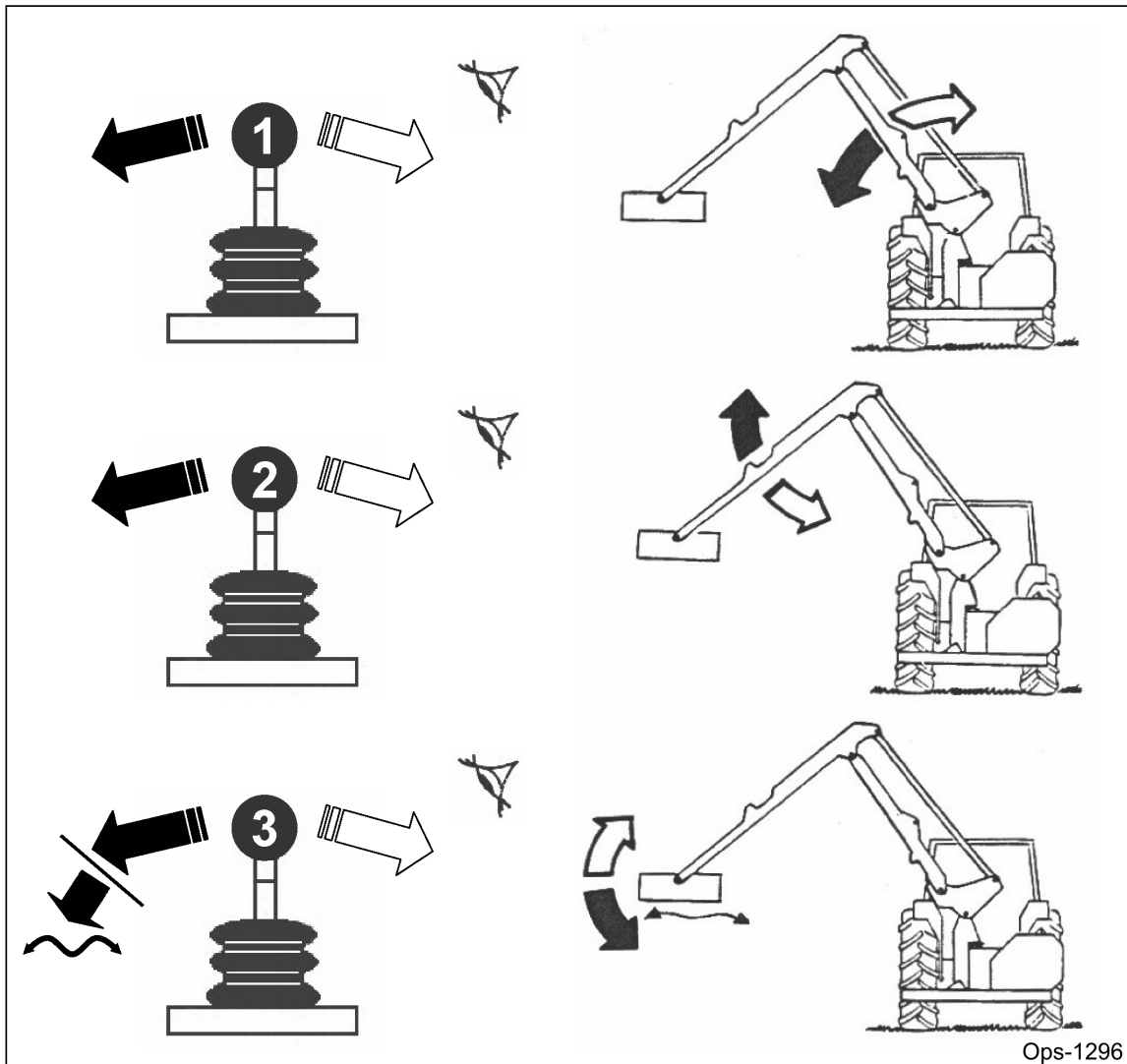
#### **Auto Reset-**

Allows normal working

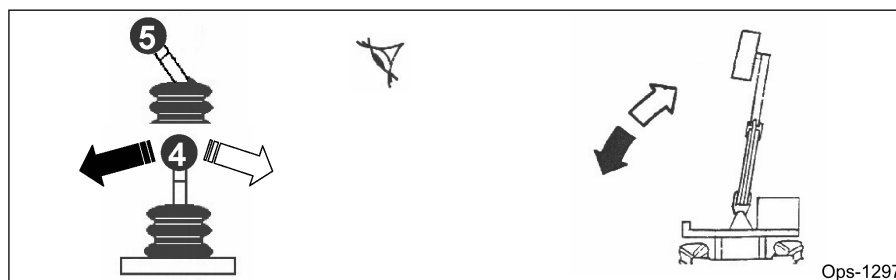


# OPERATION

## OPERATION

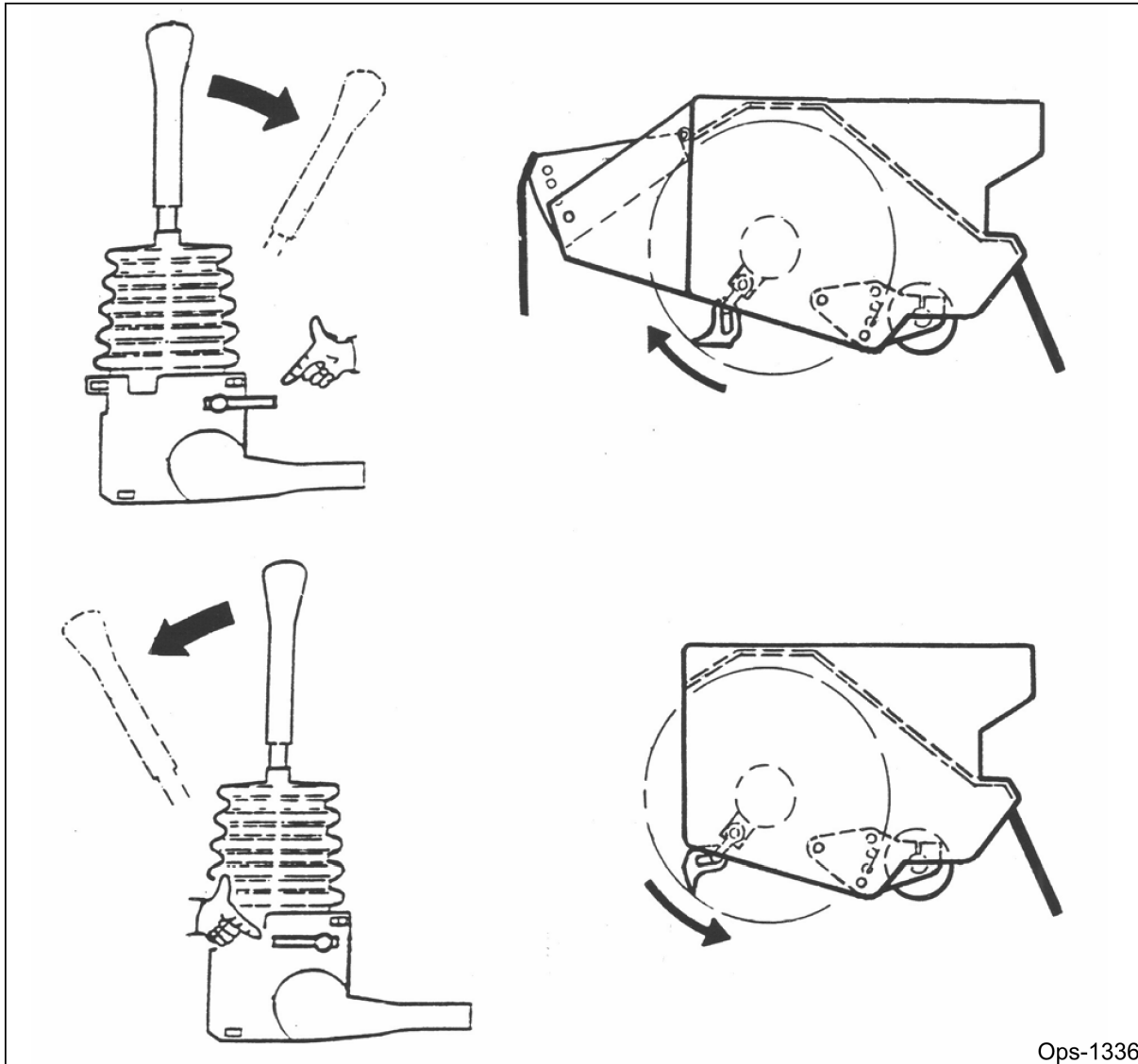


An angle float position can be selected which allows the flail head to automatically angle itself to follow the contours of the ground. To obtain this position the control lever must be pushed away from the operator beyond its normal range until it locks into the float position. To return to normal operation the float position must be manually deselected. When working with head angle float the flail head must be in balance about its mounting point. Failure to observe this will result in a poor cut.



## OPERATION

### 8. Rotor Controls-Gear Hydraulic Machine Only



#### REVERSING ROTATION

- Select "ROTOR OFF"
- Wait until rotor has stopped turning
- Turn the small lever on the side of the rotor control lever pivot box through 180°. (This will reset the control lever stop inside the pivot box and allow opposite rotation to be selected).

# OPERATION

## 9. BREAKAWAY

The machine is fitted with a hydraulic breakaway device which protects the structure of the machine should an unforeseen obstacle be encountered.

**NOTE:** The breakaway function does not relieve the operator of his responsibility to drive carefully, be alert and AVOID OBVIOUS HAZARDS BEFORE CONTACT OCCURS.

Breakaway may occur momentarily during normal work should an extra thick or dense patch of vegetation be encountered. In these instances tractor forward motion may be maintained with care. Where breakaway has occurred as a result of contacting a post or tree etc. the tractor must be halted and the controls of the machine utilized to manoeuvre the head away from the obstacle. NEVER CONTINUE FORWARD MOTION TO DRAG THE HEAD AROUND THE OBSTACLE IN BREAKBACK POSITION.

**NOTE:** The force required to activate the breakaway system will vary dependent upon the gradient of work. It will require less force when working uphill and vice versa.

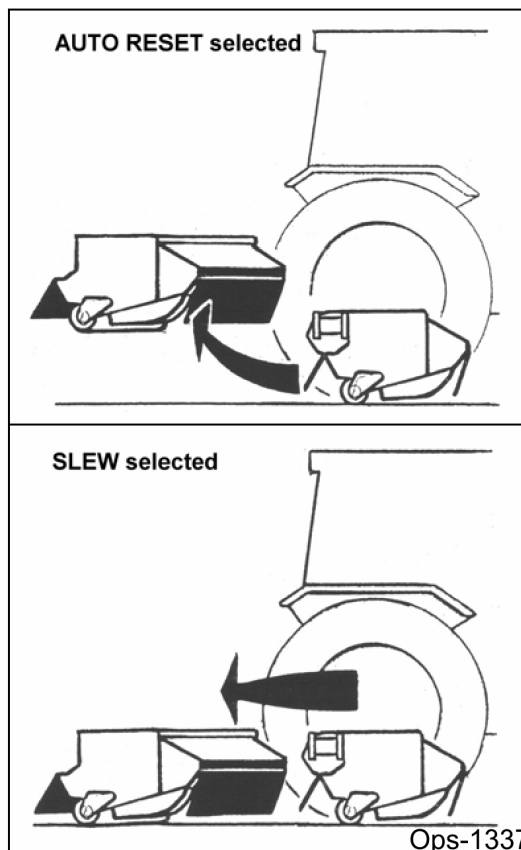
### With 'AUTO RESET' selected:

When the slew relief valve setting is exceeded oil is displaced from the slew ram into the base of the lift ram which causes the head to rise as the arm pivots backwards to clear the obstruction. Resetting of the head into the work position occurs automatically.

### With 'SLEW' selected:

When the slew relief valve setting is exceeded oil is displaced from the slew ram allowing the arm to pivot backwards horizontally and the obstacle to be cleared.

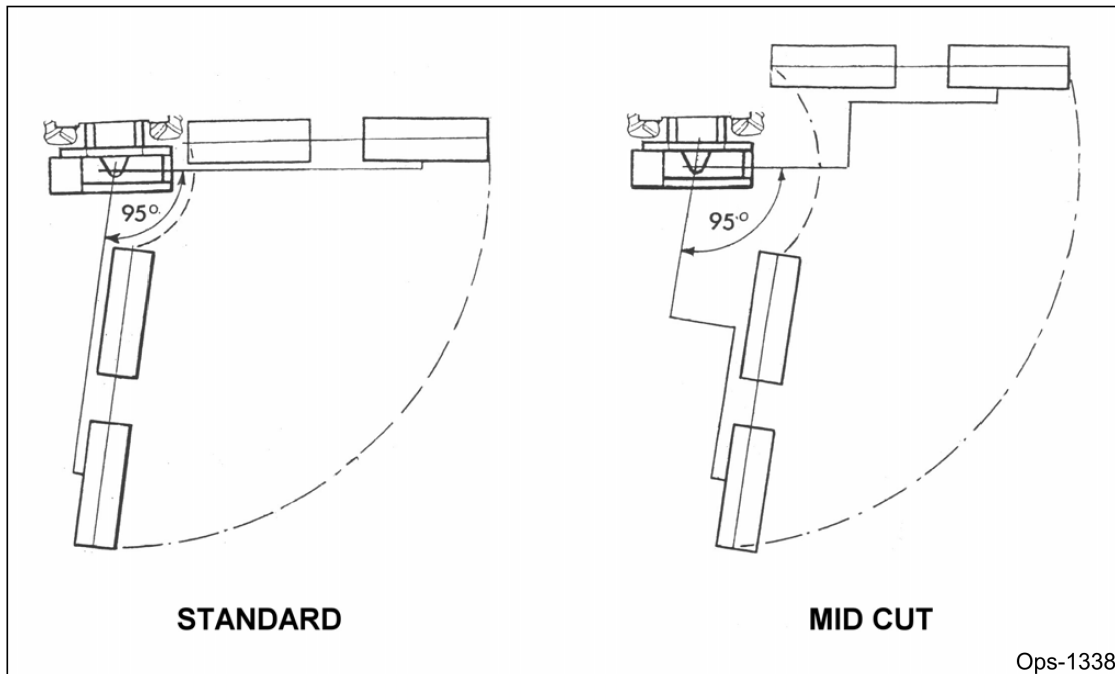
Re-setting the head into the work position is carried out manually by selecting 'SLEW OUT' on the control assembly



# OPERATION

## OPERATION

### 9.1 POWERED SLEW



The slew feature allows a 95° arc of powered arm movement on the working side from right angles to the tractor to 5° beyond the direct line astern.

The feature is required to place the machine in the transport position but can also be used to sweep the arm to and fro whilst cutting awkward areas and corners thus avoiding the need to constantly re-position the tractor. To operate in this way 'SLEW' must be selected on the control assembly.

If breakaway occurs the slew motion must be reversed to allow the slew breakaway relief valve to re seat and the ram to become operable again.



**CAUTION**

Extra care must be taken when working in 'SLEW' mode with the reach fully in – IT IS POSSIBLE FOR THE FLAILHEAD TO HIT THE TRACTOR OR MACHINE FRAME.

# OPERATION

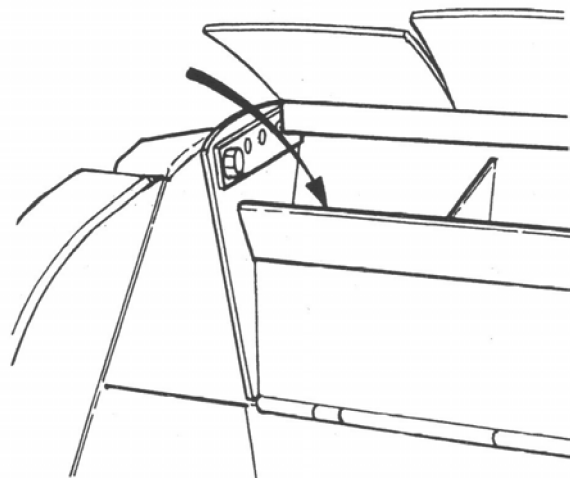
## OPERATION

### **10. WIRE TRAP**

The flail head is equipped with a wire cutting edge welded into the underside. This is to ensure that the ends of any wire that may be entwined in the rotor are cut and fall within the confines of the flail head. This plate should not be interfered with in any way. Any wire caught in the rotor must be immediately removed (see below).

#### **REMOVING WIRE**

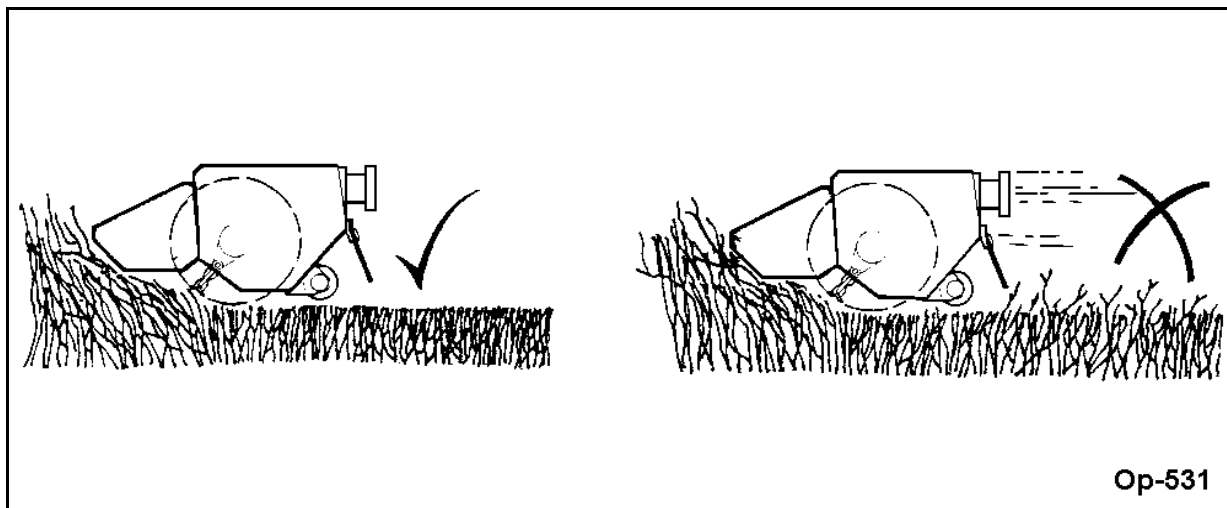
- Select rotor 'OFF' and wait until it has stopped rotating.
- STOP the tractor and only then remove wire.
- Do not reverse the rotor in an attempt to unwind any wire.



### **11. Rotor Operating Speed**

Ensure that the rotor control lever is in the 'STOP' position before engaging the PTO shaft. Allow the oil to circulate for a minute or so before operating the armhead levers. Position the flail head in a safe position, increase the engine speed to a high idle and move rotor control lever to 'START'. After initial surging the rotor will run at an even speed.

### **12. Forward Speed**



The material being cut determines tractor forward speed. Forward speed can be as fast as that which allows the flail head sufficient time to cut the vegetation properly.

Too fast a speed will be indicated by over frequent operation of the breakaway system, a fall off in tractor engine revs and a poor finish to the work leaving ragged uncut tufts and poorly mulched cuttings.

# OPERATION

## 13. High Voltage Cables

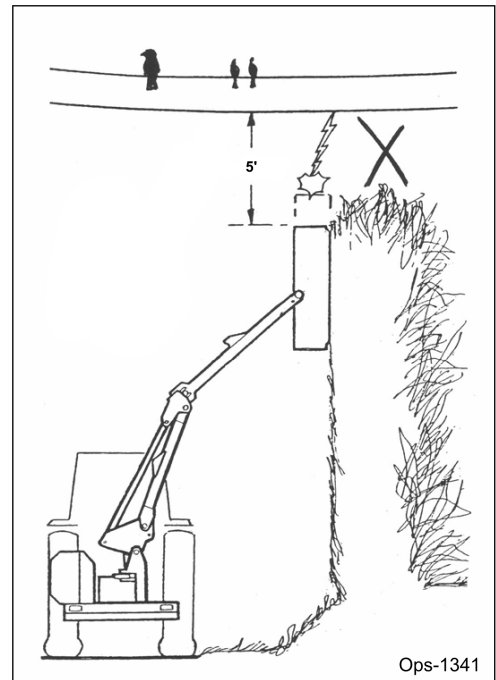


Depending on the voltage of the cables and the weather conditions there is a danger of electric flashover if the head or arms approach the cables too closely.

ALWAYS MAINTAIN A MINIMUM CLEARANCE DISTANCE OF 5' WHEN OPERATING NEAR HIGH VOLTAGE CABLES.

If in any doubt consult your local electric company regarding a safe procedure for work.

**OVERHEAD OBSTRUCTIONS** Always be aware that the machine is approximately 5 feet high when folded - take care when maneuvering in areas with overhead obstacles especially power cables, low bridges etc. or when entering buildings.



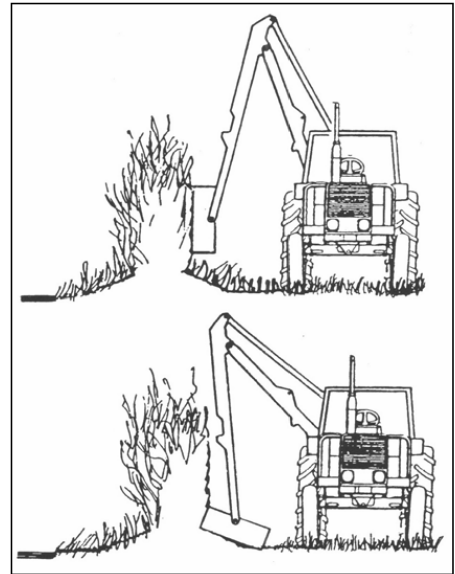
OPERATION

# OPERATION

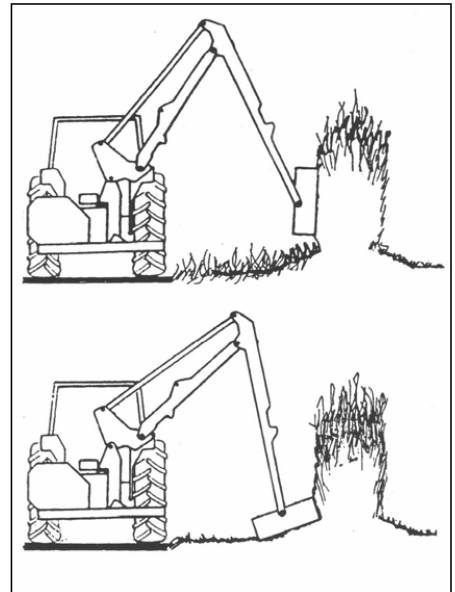
## OPERATION

### 14. Hedge Cutting Procedure

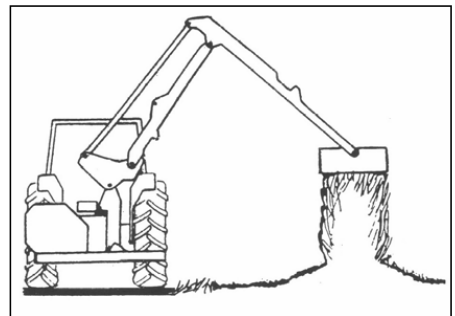
Cut the side and bottom of the field side first. This leaves the maximum thickness of hedge on the road side to prevent the possibility of any debris being thrown through the hedge into the path of oncoming vehicles.



Cut the side and bottom of the road side.



Top cut the hedge to the height required.





# OPERATION

## 15. DRIVING THE TRACTOR AND IMPLEMENT

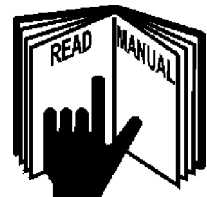
Safe tractor transport requires the operator to possess a thorough knowledge of the model being operated and precautions to take while driving with an attached implement. Ensure the tractor has the capacity to handle the weight of the boom and the tractor operating controls are set for safe transport. To ensure safety while driving the tractor with a boom, review the following.

Read all safety instructions. Decals on the Boom warn you of particular and multiple hazards. Some decals are attached close to part of the Boom where there is a possible hazard. Read and make sure you understand the safety messages before you operate the implement. Keep all decals clean and readable. Replace lost or damaged decals, refer to safety section for more information.

Power for operating the mower is supplied from the tractor PTO. Refer to your tractor manual instructions for engaging and disengaging the PTO. Start the tractor and bring the engine speed up to normal operating 540 PTO speed. Always engage the PTO at low engine RPM and run the mower for a short period until all air is removed from the hoses. Keep all person's well clear of mower since blades can throw objects with great velocity for a considerable distance! KEEP CLEAR! OPS-B- 0005



Never operate the Tractor or Implement until you have read and completely understand this Manual, the Tractor Operator's Manual, and each of the Safety Messages found in the Manual or on the Tractor and Implement. Learn how to stop the tractor engine suddenly in an emergency. Never allow inexperienced or untrained personnel to operate the Tractor or Implement without supervision. Make sure the operator has fully read and understood the manuals prior to operation. (SG-4)



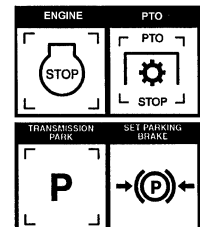
Always maintain the safety signs in good readable condition. If the safety signs are missing, damaged, or unreadable, obtain and install replacement safety signs immediately. (SG-5)



This Implement may be wider than the Tractor. Be careful when operating or transporting this equipment to prevent the Implement from running into or striking sign posts, guard rails, concrete abutments or other solid objects. Such an impact could cause the Implement and Tractor to pivot violently resulting in loss of steering control, serious injury, or even death. Never allow the Implement to contact obstacles. (S3PT-12)



BEFORE leaving the tractor seat, always set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



# OPERATION

## OPERATION

### **15.1 Starting the Tractor**

The procedure to start the tractor is model specific. Refer to the tractor operator's manual for starting procedures for your particular tractor. Consult an authorized dealer if the starting procedure is unclear. Ensure the 3-point control lever is in the lowered position and the PTO is disengaged before starting the tractor. OPS-U-0033



### **15.2 Brake and Differential Lock Setting**

Make sure the tractor brakes are in good operating condition. Tractor brakes can be set to operate independently allowing single rear wheel braking action or locked together to provide simultaneous rear wheel braking. FOR MOST DRIVING AND OPERATING CONDITIONS, THE BRAKE PEDALS SHOULD BE LOCKED TOGETHER TO PROVIDE THE MOST EFFECTIVE BRAKING ACTION.

Always disengage the tractor differential lock when turning. When engaged the differential lock will prevent or limit the tractor from turning. During normal cutting conditions, locking the differential provides no benefit and should not be used. OPS-U-0013



#### **⚠ WARNING**

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes. When operating down a hill or on wet or rain slick roads, the braking distance increases; use extreme care and reduce your speed in these conditions. When operating in traffic, always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy.

# OPERATION

## OPERATION

### 15.3 Driving the Tractor and Boom

Start off driving at a slow speed and gradually increase your speed while maintaining complete control of the tractor. Never operate the tractor at speeds that cannot be safely handled or which will prevent the operator from stopping quickly during an emergency. If the power steering or engine ceases operating, stop the tractor immediately as the tractor will be difficult to control.

Perform turns with the tractor and mower at slow speeds to determine how the tractor with and attached implement handles a turn. Determine the safe speed to maintain proper control of the tractor when making turns. When turning with the implement the overall working length and width of the unit is increased. Allow additional clearance for the unit when turning or when passing large obstructions.

To avoid overturns, drive the tractor with care and at safe speeds, especially when operating over rough ground, crossing ditches or slopes, and turning corners. Use extreme caution when operating on steep slopes. Keep the tractor in a low gear when going downhill. DO NOT coast or free-wheel downhill.

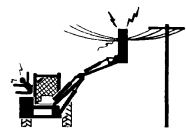
OPS-B- 0006



Never Leave the mower unattended while the head is in the raised position. The mower could fall causing serious injury to anyone who might inadvertently be under the mower. (SBM-4)



Always keep a careful lookout and use extreme care when working around overhead obstructions. Never allow the Mower head or boom within 10 feet of any power line. When working close to overhead power lines consult your electric company for a safe code of operation. (SBM-7)



# OPERATION

## OPERATION

### **16. OPERATING THE TRACTOR AND IMPLEMENT**

**THE OPERATOR MUST COMPLETELY UNDERSTAND HOW TO OPERATE THE TRACTOR AND IMPLEMENT AND ALL CONTROLS BEFORE ATTEMPTING TO OPERATE.** The operator must read and understand the Safety and Operation Sections of the implement and tractor operator's manuals. These manuals must be read and explained to any operator who cannot read. Never allow someone to operate the implement and tractor without complete operating instructions.

Before starting any operation, the operator must become familiar with the area to be worked in and any obstacles and hazards contained within to ensure safety to the operator, bystanders, and equipment. Special attention should be paid to foreign debris, rough terrain, steep slopes, and passersby and animals in the area.  
*OPS-U- 0015*

#### **16.1 Foreign Debris Hazards**

Before mowing, inspect the area to make sure there are no foreign objects that the mower blades could hit or become entangled with. Remove all foreign objects and debris. If objects are too big to remove, mark them clearly and be sure to prevent the mower blades from contacting them.

If you hit a solid object or foreign debris, stop the mower and tractor at once. Immediately idle the engine speed and disengage the PTO. Wait for all mower rotating motion to stop, then raise the mower and move the tractor and implement off the object. Inspect the area and remove, or mark the location of the debris. Inspect the condition of the mower and make any needed repairs immediately. Make sure the blades are not damaged and the carrier is balanced before resuming operation.

Always wear your seat belt securely fastened and only operate the tractor and mower with the ROPS in the raised position. If the tractor or mower hits a tree stump, rock, or bump, a sudden movement could throw you off of the seat and under the tractor and/or mower. The seat belt is your best protection from falling off the tractor and the ROPS provides protection from being crushed during a tractor roll-over.  
*OPS-R-0023A*



# OPERATION

## **16.2 Bystanders/Passersby Precautions**

If a bystander comes within 300 feet of the tractor while the mower is being operated, stop the tractor at once, idle the engine and disengage the PTO. Do not engage the PTO again until all bystanders are well past the 300 foot distance. OPS-R-0024



Rotary Mowers are capable under adverse conditions of throwing objects for great distances (300 feet or more) and causing serious injury or death. Follow safety messages carefully.



### **STOP MOWING IF PASSERSBY ARE WITHIN 300 Feet UNLESS:**

- Front and Rear Deflectors, Chain Guards, or Bands are installed and in good, workable condition;
- Mower sections or Wings are running close to and parallel to the ground without exposed Blades;
- Passersby are outside the existing thrown-object zone;
- All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

**NOTE:** Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected, closely with any remaining debris being removed, and mowed again at desired final height. (This will also reduce power required to mow, reduce wear and tear on the Mower drivetrain, spread cut material better, reduce streaking, and make the final cut more uniform). (SRM-01)

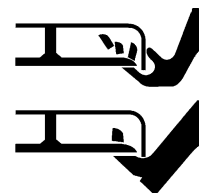
## **16.3 Engaging the Power Take Off (PTO)**

Before engaging the PTO, make certain that the area is clear of bystanders and passersby. The implement must be completely lowered and the deck positioned at a safe operating height. NEVER engage the PTO with the implement in the raised position.

Set the tractor engine speed at approximately 1,000 RPM before engaging the PTO. Shift the PTO control to the on position, and slowly increase the engine speed until the PTO is operating at the rated speed. If you hear unusual noises or see or feel abnormal vibrations, disengage the PTO immediately. Inspect the implement to determine the cause of the noise or vibration and repair the abnormality. OPS-U-0027



Do not put hands or feet under mower decks. Blade Contact can result in serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SGM-09)



# OPERATION

## **16.4 Operating Speed and Ground Speed**

Ground speed for mowing will depend upon the height, type, and density of vegetation to be cut. Do Not exceed 2 MPH while operating. Operate the mower at its full rated PTO speed to maintain blade speed for a clean cut. Refer to the tractor operator's manual or the tractor instrument panel for the engine speed and gear to provide the required operating and desired ground speed. Make sure that the mower is operating at its full rated speed before entering the vegetation to be cut. Always start and stop cutting blades with engine near idle.

Ground speed is achieved by transmission gear selection and not by the engine operating speed. The operator may be required to experiment with several gear range combinations to determine the best gear and range which provides the most ideal performance from the implement and most efficient tractor operation. As the severity of cutting conditions increase, the ground speed should be decreased by selecting a lower gear to maintain the proper operating PTO speed. *OPS-B- 0009*



Do not exceed the rated PTO speed for the Implement. Excessive PTO speeds can cause Implement driveline or blade failures resulting in serious injury or death. (SG-26)



Mow at the speed that you can safely operate and control the tractor and mower. The correct mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 2 to 5 mph(3-8 kph). Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-07)

## **16.5 Operating the Mower**

The mower is designed to cut vegetation up to 1-1/2" in diameter. Sharp blades will produce a cleaner cut and require less power. Travel at a speed that allows the mower sufficient time to cut through the vegetation and maintain the PTO operating speed to prevent overloading the mower and tractor. Choose a driving pattern that provides the maximum pass length and minimizes turning.

Under certain conditions, tractor tires may roll some grasses down preventing them from being cut at the same height as the surrounding area. When this occurs, reduce the tractor ground speed while maintaining the operating speed of the mower. A slower ground speed will permit grasses to at least partially rebound and be cut. Taking a partial cut and/or reversing the direction of travel may also help produce a cleaner cut.

Avoid mowing in the reverse direction when possible. In situations where the mower must be backed to access areas to be cut, make sure there are no persons or other foreign debris behind the mower before mowing in reverse. When mowing in reverse, operate the tractor and mower at a reduced ground speed to ensure tractor and mower control is maintained. *OPS-R-0026\_N*

# OPERATION

## DANGER

There are obvious and hidden potential hazards in the operation of this Mower. REMEMBER! This machine is often operated in heavy brush and in heavy weeds. The Blades of this Mower can throw objects if shields are not properly installed and maintained. Serious injury or even death may occur unless care is taken to insure the safety of the operator, bystanders, or passersby in the area. Do not operate this machine with anyone in the immediate area. Stop mowing if anyone is within 300 feet of mower. (SGM-02)



## WARNING

Do not mow with two machines in the same area except with Cab tractors with the windows closed. (SGM-11)

## WARNING

Mow only in conditions where you have clear visibility in daylight or with adequate artificial lighting. Never mow in darkness or foggy conditions where you cannot clearly see at least 300 feet (90 m) in front and to the sides of the tractor and mower. Make sure that you can clearly see and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects. If you are unable to clearly see these type of items discontinue mowing. (SGM-1)

## WARNING

Avoid mowing in reverse direction when possible. Check to make sure there are no persons behind the mower and use extreme care when mowing in reverse. Mow only at a slow ground speed where you can safely operate and control the tractor and mower. Never mow an area that you have not inspected and removed debris or foreign material. (SGM-08)

## WARNING

Follow these guidelines to reduce the risk of equipment and grass fires while operating, servicing, and repairing the Mower and Tractor:



- Equip the Tractor with a fire extinguisher in an accessible location.
- Do Not operate the Mower on a Tractor with an underframe exhaust.
- Do Not smoke or have an open flame near the Mower and Tractor.
- Do Not drive into burning debris or freshly burnt areas.
- Ensure slip clutches are properly adjusted to prevent excessive slippage and plate heating.
- Never allow clippings or debris to collect near drivelines, slip clutches, and gearboxes. Periodically shut down the Tractor and Mower and clean clippings and collected debris from the mower deck. (SGM-12)



# OPERATION

## OPERATION

### **16.6 Operating the Attached Mower Heads**

Refer to the Assembly Section of this manual to ensure the head is properly attached to the boom hitch and hydraulic lines are properly connected.

#### **⚠ DANGER**

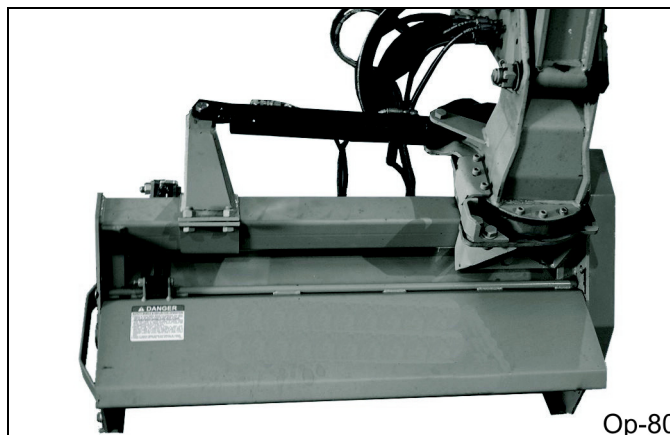
There are obvious and hidden potential hazards in the operation of this Mower. REMEMBER! This machine is often operated in heavy brush and in heavy weeds. The Blades of this Mower can throw objects if shields are not properly installed and maintained. Serious injury or even death may occur unless care is taken to insure the safety of the operator, bystanders, or passersby in the area. Do not operate this machine with anyone in the immediate area. Stop mowing if anyone is within 300 feet of mower. (SGM-02)



#### **Flail**

- The H48 is rated to cut material up to 1" in diameter. The F48 is rated for 1-1/2" diameter material.
- Setting cutting height ranges from 3/4" to 6". Cutting height is set by adjusting the height of the roller assembly.

When operating near the ground or when mulching be particularly careful that there are no bystanders or animals within a 300 feet. Debris tends to fly out at great speed and can injure or even cause death.



Op-80

#### **Sickle Bar**

- The Sickle Bar Cutter will cut a 5' swath through tough weeds and grass.
- The Sickle Bar Cutter is operated attached to the boom arm and is ideal for vegetation maintenance
- When operating the Sickle Bar correctly it will give you a fast, efficient, and cost-effective method of vegetation maintenance.
- The Sickle Bar will also cut vegetation through tough weeds under water, ideal for maintaining ponds, creeks, and other areas that may be under shallow water.
- When operating the unit be sure there are no bystanders or animals within 300 feet of the unit. OPS-B- 0049



Op-177

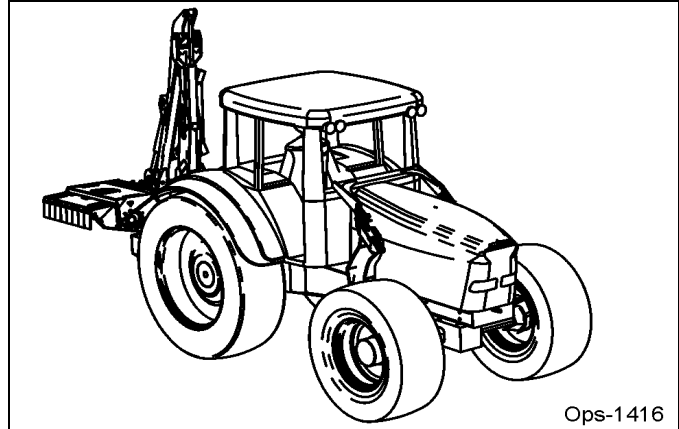
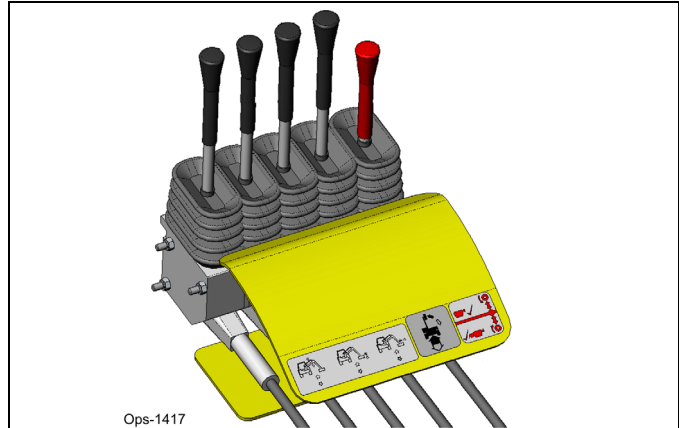


# OPERATION

## 16.7 Shutting Down the Attached Head

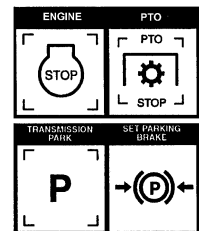
To shut down attached mower head, first bring the tractor to a complete stop. Decrease engine RPM to idle then disengage cutterhead. The mower head will come to a complete stop within a suitable amount of time. Do not engage or disengage the cutterheads at a high RPM unless there is an emergency situation.

Park the tractor on a level surface, place the transmission in park or neutral and apply the parking brake, shut down the engine, remove the key, and wait for all motion to come to a complete stop before exiting the tractor. OPS-B- 0011\_K



### **⚠ DANGER**

BEFORE leaving the tractor seat, always set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



## 17. TRACTOR, BOOM, AND ATTACHED HEAD STORAGE

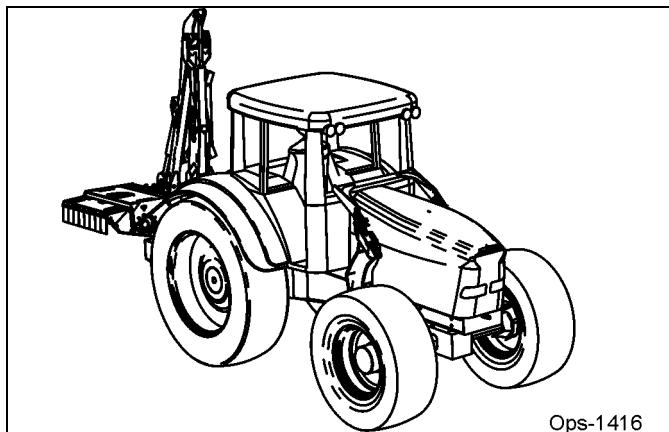
Properly preparing and storing the unit at the end of the season is critical to maintaining its appearance and to help ensure years of dependable service. The following are suggested storage procedures:

# OPERATION

## OPERATION

- Thoroughly clean all debris from boom and head to prevent damage from rotting grass and standing water.
- Lubricate all grease points and fill oil levels according to the maintenance lubrication schedule.
- Tighten all bolts to the proper torque. Ensure all pins and other hardware are in place.
- Check the boom arm and head for worn and damaged parts. Perform repairs and make replacements so that the mower will be ready for use at the start of the next season.
- Store the unit in a clean and dry location.
- Use spray touch-up enamel where necessary on bare metal surfaces to prevent rust and to maintain the appearance of the mower.

OPS-B- 0012\_H

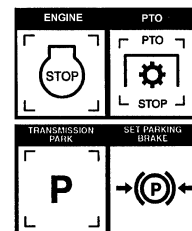


### **⚠ DANGER**

Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be injured or killed. Children can cause the Implement to shift or fall crushing themselves or others. (SG-25)

### **⚠ DANGER**

BEFORE leaving the tractor seat, always set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



### **⚠ DANGER**

Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. (S3PT-15)

## **18. TRANSPORTING THE TRACTOR AND IMPLEMENT**

Inherent hazards of operating the tractor and implement and the possibility of accidents are not left behind when you finish working in an area. Therefore, the operator must employ good judgement and safe operation practices when transporting the tractor and implement between locations. By using good judgement and following safe transport procedures, the possibility of accidents while moving between locations can be substantially minimized. OPS-U- 0017

### **⚠ DANGER**

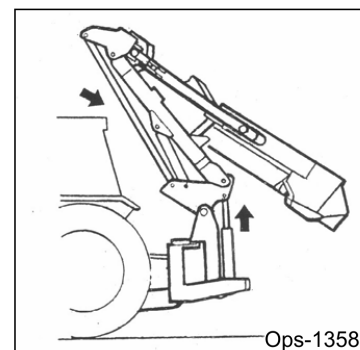
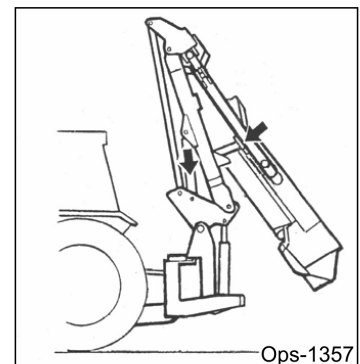
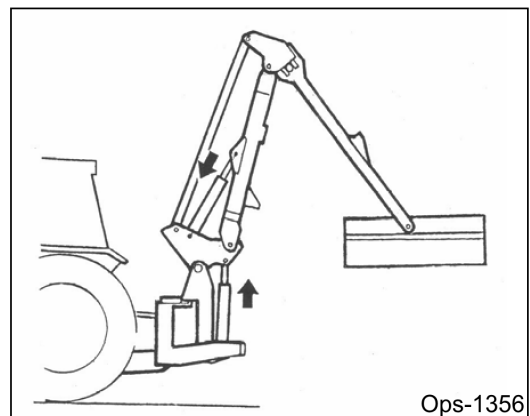
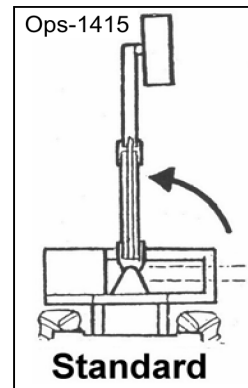
Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



# OPERATION

## TRANSPORT POSITION

- Select ROTOR OFF and wait until rotor has stopped turning
- Ensure that the "LIFT" and "ANGLE FLOAT" are switched "OFF"
- Select "SLEW" mode on the control assembly.
- Operate "SLEW IN"
- Operate "LIFT" and "REACH" to position the machine.
- Operate "REACH IN" until dipper arm contacts the transport cradle.
- Select "LIFT UP" and raise the arms until the tension link is 300mm from the tractor cab.
- Operate "ANGLE" and position the flail head in as compact position as possible. (see transport position)
- Fully screw in the lift ram and slew ram taps.

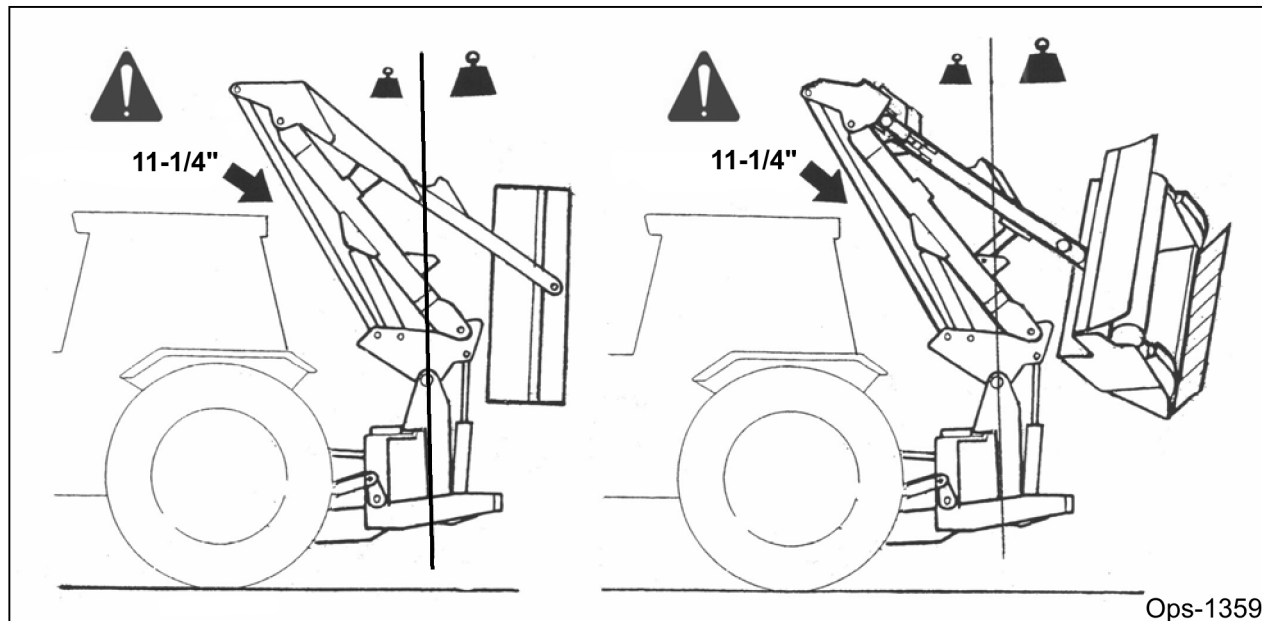


## OPERATION

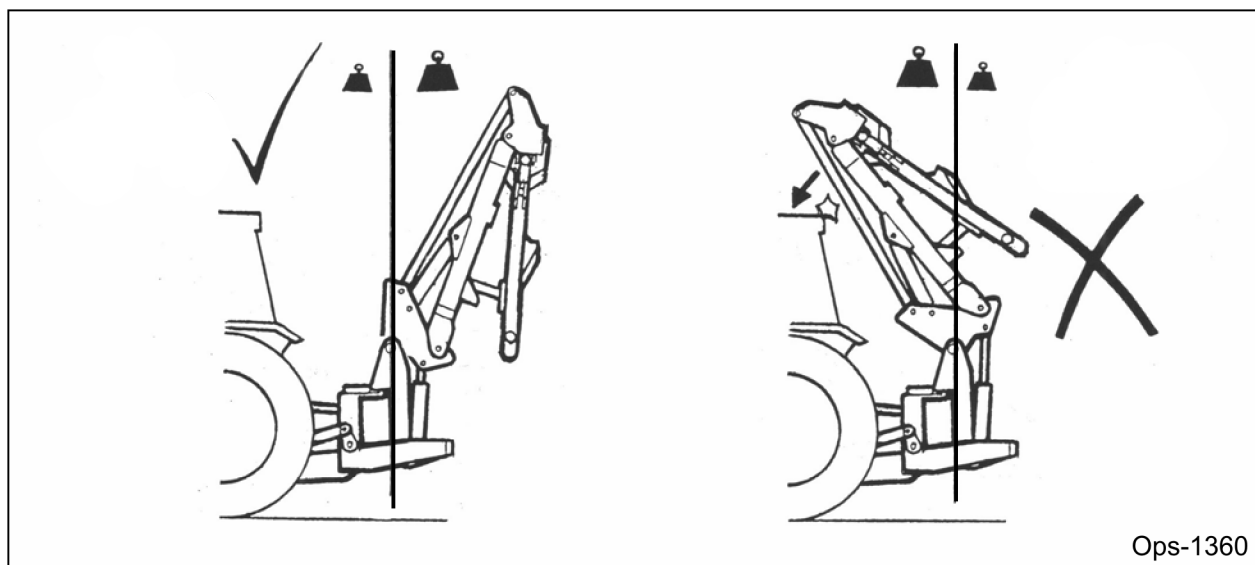
### OPERATION

### 19. TRANSPORT POSITION-Head Attached

The machine is transported in line to the rear of the tractor with a minimum of 300mm clearance between the tension link and the rear cross member of the tractor cab.



### 20. TRANSPORT POSITION-Head Removal



With the flail head removed the arms are fully folded but the lift ram remains retracted. If the lift ram is extended the weight of the arms will cause the balance of the machine to go over centre causing the tension link to crash into the rear cross member of the tractors cab.



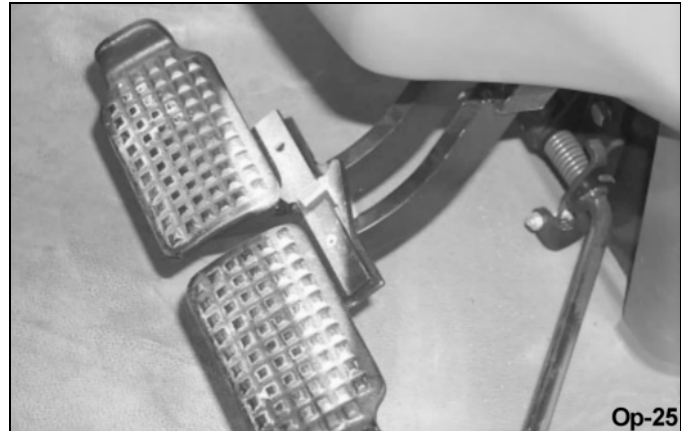
During transport the 'SLEW' mode must ALWAYS be selected on the control assembly.

# OPERATION

## OPERATION

Before transporting the tractor on a public roadway or boarding a trailer for transport, the tractor brake pedals should be locked together. Locking the pedals ensures that both wheels brake simultaneously while stopping, especially when making an emergency stop.

Use extreme caution and avoid hard applications of the tractor brakes when towing heavy loads at road speeds. Never tow the implement at speeds greater than 20 MPH (25 kph). OPS-U- 0018



### 20.1 Transporting on Public Roadways

Extreme caution should be used when transporting the tractor and implement on public roadways. The tractor must be equipped with all required safety warning features including a SMV emblem and flashing warning lights to alert drivers of the tractor's presence. Remember that roadways are primarily designed for automotive drivers and most drivers will not be looking out for you, therefore, you must look out for them. Check your side view mirrors frequently and remember that vehicles will approach quickly because of the tractor's slower speed. Be extremely cautious when the piece of equipment that you are towing is wider than the tractor tire width and/or extends beyond your lane of the road.

Make sure that a proper size safety tow chain is secured between the tractor and implement before entering a public road. OPS-U- 0019

**NOTE:** Ensure that the mower sections are fully raised and that the transport locks are engaged for each section.

#### **WARNING**

Only tow the Implement behind a properly sized and equipped Tractor which exceeds the weight of the Implement by at least 20%. DO NOT tow the Implement behind a truck or other type of vehicle. Never tow the Implement and another Implement connected in tandem. Never tow the Implement at speeds over 20 MPH. (STI-06)



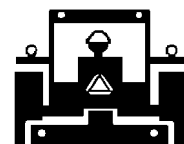
#### **DANGER**

Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



#### **WARNING**

Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)



# OPERATION

## OPERATION

The SMV (Slow-Moving Vehicle) emblem is universal symbol used to alert drivers of the presence of equipment traveling on roadways at a slow speed. SMV signs are a triangular bright orange with reflective red trim for both easy day and night visibility. Make sure the SMV sign is clean and visible from the rear of the unit before transporting the tractor and implement on a public roadway. Replace the SMV emblem if faded, damaged, or no longer reflective. *OPS-U- 0020*



Op-43

Make sure that all tractor flashing warning lights, headlights, and brake/taillights are functioning properly before proceeding onto public roads. While newer model tractors have plenty of lighting to provide warning signals and operating lighting, most older models were only equipped with operating lights. Consult an authorized tractor dealer for lighting kits and modifications available to upgrade the lighting on older tractor models. *OPS-B-0015*



Op-103

When operating on public roads, have consideration for other road users. Pull to the side of the road occasionally to allow all following traffic to pass. Do not exceed the legal speed limit set in your state or municipality for agricultural tractors. Always stay alert when transporting the tractor and mower on public roads. Especially in busy cities, the boom extends to right farther than the tractor's width, so be careful there are no bystanders, poles, large obstructions or any vehicles that may be in path of the mower head or boom. Use caution and reduce speed if other vehicles or pedestrians are in the area. *OPS-B- 0016*



Op-104

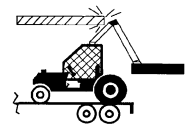
# OPERATION

Reduce speed before turning or applying the brakes. Ensure that both brake pedals are locked together when operating on public roads. *OPS-U- 0023*



## **DANGER**

When transporting Boom Mower on a truck or trailer, the height or width may exceed legal limits when the boom is in the transport position. Contact with side or overhead structures or power lines can cause property damage or serious injury or death. If necessary lower boom to reduce height and/or remove mowing head to reduce width to the legal limits. (SBM-8)



## **20.2 Hauling the Tractor and Implement**

Before transporting a loaded tractor and implement, measure the height and width dimensions and gross weight of the complete loaded unit. Ensure that the load will be in compliance with the legal limits set for the areas that will be traveled through. *OPS-U- 0024*



# OPERATION

## OPERATION

Use adequately sized and rated trailers and equipment to transport the tractor and implement. Consult an authorized dealer to determine the proper equipment required. Using adequately sized chains, heavy duty straps, cables and/or binders, securely tie down both the front and rear of the tractor utilizing the proper tie down locations as specified by the tractor manufacturer. *OPS-U- 0025*



Arrange the chains so that when tightened, the chains are pulling downward and against themselves. Carefully tighten the securing chains or other fasteners using boomers or binders to apply maximum tension. Use extreme care when attaching and removing the securing devices as the extreme tension involved when released has the potential to inflict serious injury.

While hauling the tractor and implement, make occasional stops to check that the tractor and implement have not moved or shifted and that the securing chains have maintained tension. If during transport a hard braking, sharp turning, or swerving action was performed, stop at the next safe location to inspect the security of the load. *OPS-U- 0026*





# OPERATION

## 21. TROUBLESHOOTING GUIDE

TROUBLE	POSSIBLE CAUSE	POSSIBLE REMEDY
Hydraulic Cylinder Not Working	Hydraulic level low.  Pump not functioning properly. Cylinder not functioning properly. Cylinder has a scored wall, allow oil to flow around piston.	Check hydraulic fluid level. (See sight gauge on tank) Attempt to use another cylinder or pressure gauge. Check line for stoppage.  Replace the cylinder.
Hydraulic Motor Not Working	Kinks or pinched points on the line. Motor "bogging down" under load.	Check line for kinks or pinched places. Recheck relief valve setting on the cutter valve - 2500 PSI.
Hydraulic System Failure	Malfunction in hydraulic valve section.	Check entire system before valve is replaced; may require replacement of hydraulic valve section, but not of the valve bank. Service relief valves and detents individually.
Structural Members Failure	Rough treatment.	Use only on elements it is designed to cut such as grass, weeds, brush, trees.
Excessive Vibrations	Check Gear box bolts. Check For loose nuts on bladeholder and blades Check for bent output shaft. If shaft is bent oil will normally leak from the bottom seal. Check to see if blades are free swinging. Check for even wear on each blade tip. Were both blades changed at the same time?	Tighten if loose. Tighten If loose  Replace shaft if bent.  Free blades so they swing  Weigh blades. Weight should be within 1 oz. Always replace both blades.

# OPERATION

## OPERATION

TROUBLE	POSSIBLE CAUSE	POSSIBLE REMEDY
Excessive Vibrations	Blade Broken. Blade carrier bent. Blade hub not properly seated on shaft New Blade or bolts matched Drivelines not phased correctly. Implement & tractor yokes must be in line.	Replace blades, in sets. Replace carrier. Remove hub, check tapered spline shaft, clean and replace. Replace blades or bolts in sets Replace Drivelines.
Gearbox Overheating	Low on lubricant. Improper type lubricant. Excessive trash build-up around gear box Bearing or gears set up improperly	Fill to level plug. Replace with NLGI 000 lubricant. Remove trash. Consult your dealer.
Gearbox Noisy	Rough Gears. Worn Bearing.	Run in or change gears. Replace bearing.
Noise	Damaged Belt Shield (Rubbing on pulleys or belt). Worn Bearing or Gear.	Straighten or replace Shields. Replace Bearing or Gear.
Gearbox Leaking	Damaged oil seal Bent shaft. Shaft rough in oil seal area. Oil seal installed wrong. Oil seal not sealing in the housing. Oil level too high. Sand hole in casting. Gasket damaged. Bolts loose.	Replace seal. Replace oil seal and shaft. Replace or repair shaft. Replace seal. Replace seal or use a sealant on OD of Seal. Drain oil to proper level. Replace castings or gearbox. Replace gasket. Tighten bolts.

# OPERATION

## OPERATION

TROUBLE	POSSIBLE CAUSE	POSSIBLE REMEDY
Clutch Slips Excessively	Clutch linings badly worn or plates warped. Too much power for clutch. intake. Oil on facings. Friction facings glazed.	Repair clutch per maintenance section of manuals. Reduce ground speed and material  Replace facings. Clean with emery cloth.
Knives Wear Too Fast	Cutting in sandy conditions. Cutting in rocky conditions. Soft “will fit” knives.	Increase cutting height. Increase cutting height. Use genuine Rhino knives.



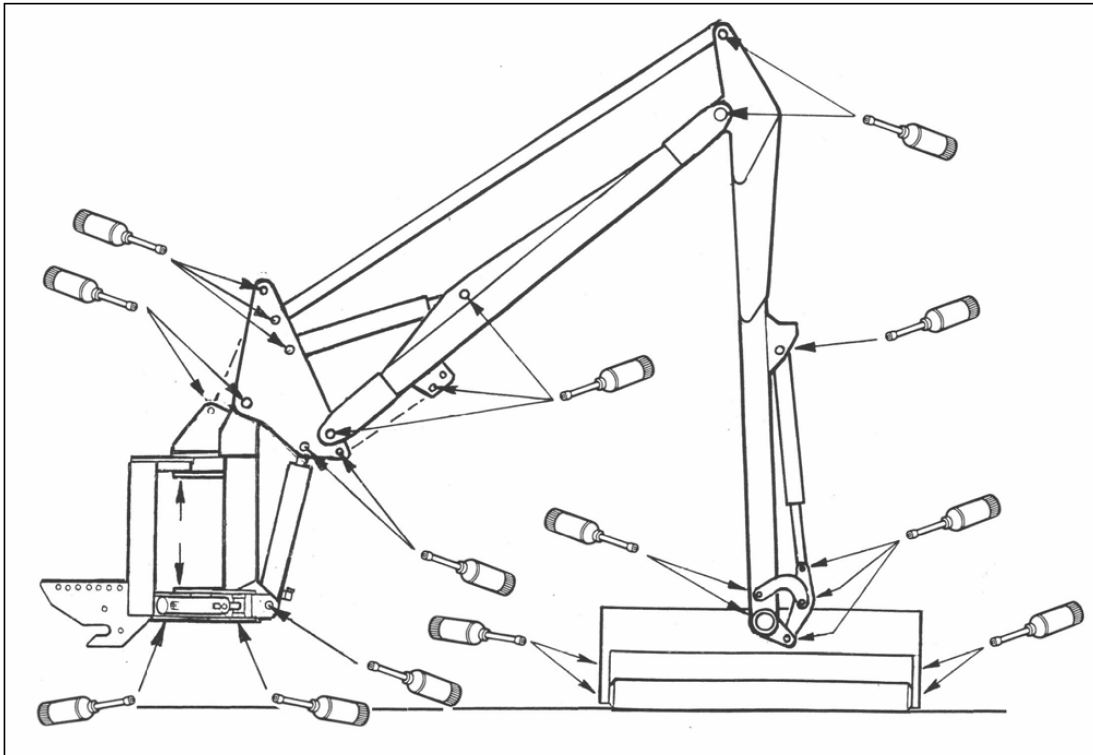
# **MAINTENANCE SECTION**

Maintenance Section 5-1

# MAINTENANCE

## MAINTENANCE

### LUBRICATION



#### General

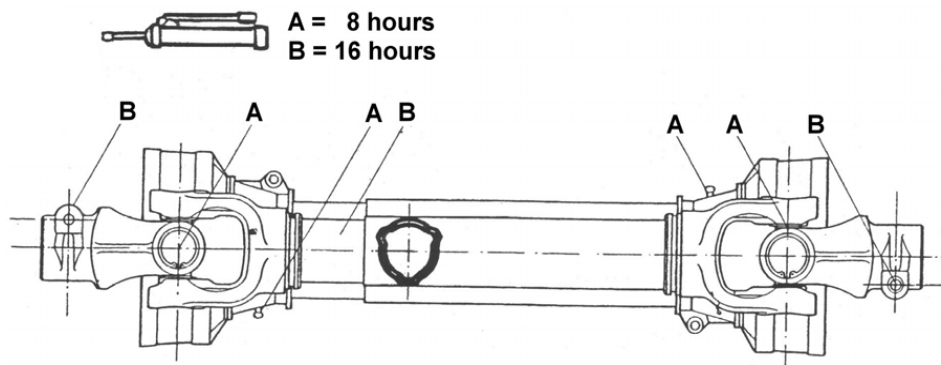
Grease all locations shown daily.

#### PTO SHAFT INSPECTION

1. Regularly check the PTO guards for damage and ensure the anti rotation chains are in place and that their anchor points are in good condition. Do not operate the machine with any damaged guards - replace suspect items immediately.

#### PTO SHAFT LUBRICATION

2. Lubricate all the points indicated in the diagram below at the intervals stated using a general purpose lithium based grease.



# MAINTENANCE

## HYDRAULIC SYSTEM

### Oil Supply

Check daily the oil level in the reservoir.

No fixed time period can be quoted for oil changes as operating conditions and maintenance standards vary so widely. Burnt and scorched oil odors and the oil darkening and thickening are all signs of oxidation and indicate the oil should be changed.

Moisture which results from condensation can become entrapped in the oil and cannot be removed by filtration so that contamination is a progressive factor.

Contamination can be reduced by:

1. Cleaning off around the reservoir cap before removal, and keeping that area clean.
2. Using clean containers when replenishing the system.
3. Regular servicing of the filtration system.

### Filtration Maintenance

A 125-micron suction strainer and a low-pressure 10-micron full flow return line filter protect the machine.

#### Suction strainer

The strainer is permanently fixed within the reservoir.

Should symptoms of pump cavitation or spongy intermittent operation occur the tank must be drained and flushed out with a suitable cleaning agent e.g. clean diesel oil.

#### Return Line Filter

The elements should be changed after the first 50 hours and thereafter at 500-hour intervals. It is important to note hours worked as if the filter becomes blocked an internal by-pass within the canister will operate and no symptoms of filter malfunction will occur to jog your memory.

## HYDRAULIC HOSES

The condition of all hoses should be carefully checked during routine service of the machine. Hoses that have been chafed or damaged on their outer casing should be securely wrapped with waterproof adhesive tape to stop the metal braid from rusting. Hoses that have been suffered damage to the metal braid should be changed at the earliest opportunity.

# MAINTENANCE

## Hose Replacement

1. Replace one hose at a time to avoid the risk of wrong connections.
2. When the hose is screwed to an additional fitting or union, use a second spanner on the union to avoid breaking both seals.
3. Do not use jointing compound on the threads.
4. Avoid twisting the hose. Adjust the hose line to ensure freedom from rubbing or trapping before tightening hose end connections.

Before changing hoses, study the installation. These are carefully calculated to prevent hose damage during operation. Always replace hoses in exactly the same manner. This is especially important for the flail hoses where they must be crossed, upper to lower, at the dipper and head pivots.

## Hose Warranty

Warranty is limited to replacement of hoses which have failed due to faulty materials of manufacture. Warranty will not be considered on hoses that have suffered damage by abrasion, cuts or being pinched or trapped while in work. Neither will a claim be considered where a hose end has been damaged by a blow or where the threads or unions have been damaged by overtightening.

### RECOMMENDED HOSE END TORQUE VALUES FOR 37 DEGREE ANGLE STEEL HOSE END FITTINGS

DASH SIZE	NOMINAL SIZE (IN.)	TORQUE (IN.LBS.)	VALUE* (FT.LBS.)
-4	1/4	140	12
-6	3/8	230	19
-8	1/2	450	38
-10	5/8	650	54
-12	3/4	900	75
-16	1	1200	100
-20	1-1/4	1600	133
-24	1-1/2	2000	167
-32	2	2800	233

\* Straight threads do not always seal better when higher torques are used.  
Too much torque causes distortion and may lead to leakage.

Mnt-B-0004

Soft Seal hose connections are capable of holding pressure when the nut is only 'finger tight'. It is therefore recommended that when dismantling, the hose be manually flexed to relieve any residual pressure with the retaining nut slackened prior to complete disassembly.



# MAINTENANCE

## FLAILHEAD

1. Frequently inspect the rotor assembly for damaged or missing flails. Bolts and nuts securing the flails to the rotor should be regularly checked and kept tight. The correct torque setting for these locknuts is 135 Nm (100 lbs/ft.). Use only the correct flail bolt and locking nut. Check the flail pivot bushes for possible damage or wear. They do not require oil.
2. Do not attempt to run the rotor with flails missing. Imbalance will cause severe vibration and can rapidly damage the rotor shaft bearings. As an emergency measure, if a flail is broken off or lost, remove another on the opposite site of the rotor to retain balance. Always replace flails in opposite pairs and never match up a new flail with a resharpened one which will of course be lighter.
3. Blunt flails absorb a lot of power and leave an untidy finish to work. They should be sharpened on a grindstone or with a portable grinder periodically.
4. Wear protective gear when sharpening flails.
5. Ensure that the bearing housings and hydraulic mounting nuts and bolts are kept tight. They should be checked during servicing.

## CABLES

The cables operate on a push/pull system with the spool centering springs always returning the spool to the neutral position when the handle is released.

Care should be taken during installation and operation to ensure that the cables are not trapped or kinked. Any abrasion or damage to the outer casing should be sealed with plastic insulation tape to avoid moisture penetrating.

No routine adjustment of the cables are necessary as they do not stretch. The threaded collar is correctly adjusted when the lever is in a vertical position in its housing allowing an equal amount of travel in either direction.



**CAUTION** On no account should any attempt be made to lubricate the cables which are assembled with a special lubricant during manufacture.

**NOTE:** Be careful in determining the correct cable connections on both the control unit and the valve in the event of cable replacement.

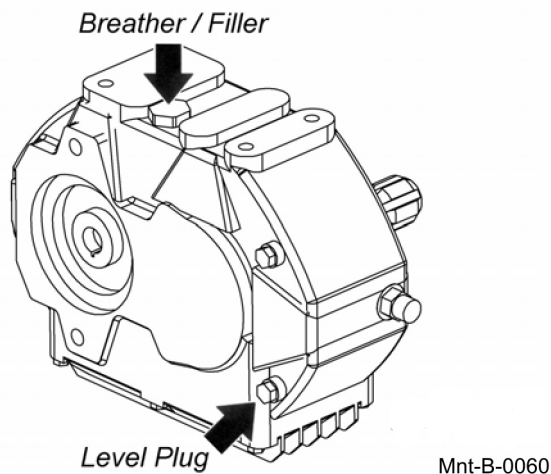
# MAINTENANCE

## MAINTENANCE

### PTO GEARBOX

Refill the gearbox after the first initial 50 hours and thereafter yearly or 500 hour intervals. or whichever comes first.

Drainage of the gearbox for an oil change is via the drain plug located on the base of the gearbox. To refill or for 'topping up' remove both plugs indicated below and fill gearbox via the filler plug to a point where the oil starts to run from the level plug orifice – replace plugs and tighten securely. Fill with multipurpose gearbox oil P/ N 00786250.



### STORAGE

If machine is to be left standing for an extended period of time, lightly coat the exposed portions of the ram rods with grease. Subsequently, this grease which becomes contaminated with dust and grit should be wiped off before the rams are next moved.

If the machine has to be stored outside, tie a piece of tarpaulin or canvas over the control assembly. Do not use a plastic fertilizer bag which could lead to rapid corrosion.



# MAINTENANCE

## PROPER TORQUE VALUES FOR FASTENERS





The chart lists the correct tightening torque for fasteners. When bolts are to be tightened or replaced, refer to this chart to determine the grade of bolts and the proper torque except when specific torque values are assigned in manual text.

RECOMMENDED TORQUE IN FOOT POUNDS UNLESS OTHERWISE STATED IN THE MANUAL \*

**NOTE:** These values apply to fasteners as received from supplier, dry or when lubricated with normal engine oil. They do not apply if special graphitized or molydisulphide greases or other extreme pressure lubricants are used. This applies to both UNF fine and UNC coarse threads.

Proper Torque Values for Standard Bolts		
Bolt Diameter	 Head Marking Three Lines Grade Five	 Head Marking Six Lines Grade Eight
	Pound - Foot Value Dry	Pound - Foot Value Dry
1/4"	7	10
5/16"	15	22
3/8"	26	39
7/16"	42	60
1/2"	64	88
9/16"	100	134
5/8"	128	180
3/4"	227	320
7/8"	365	515
1"	547	772

To get Newton-Meters multiply pound-foot of torque by 1.356

Proper Torque Values for Metric Bolts				
Bolt Diameter	 Head Marking 4.6	 Head Marking 8.8 or 9.8	 Head Marking 10.9	 Head Marking 12.9
	Pound - Foot Value Dry	Pound - Foot Value Dry	Pound - Foot Value Dry	Pound - Foot Value Dry
6mm	3	7	9	10
8mm	6.2	16	23	24
10mm	12	32	45	47
12mm	21	55	79	81
14mm	34	88	126	130
16mm	53	137	196	202
18mm	73	189	270	279
20mm	104	267	382	394
22mm	141	364	520	537
24mm	179	461	660	680
27mm	262	676	968	998
30mm	355	917	1312	1353

Mnt-B-0005

# RHINO

## LIMITED WARRANTY

### 1. LIMITED WARRANTIES

- 1.01. Rhino warrants for one year from the purchase date to the original non-commercial, governmental, or municipal purchaser ("Purchaser") and warrants for six months to the original commercial or industrial purchaser ("Purchaser") that the goods purchased are free from defects in material or workmanship.
- 1.02. Manufacturer will replace for the Purchaser any part or parts found, upon examination at one of its factories, to be defective under normal use and service due to defects in material or workmanship.
- 1.03. This limited warranty does not apply to any part of the goods which has been subjected to improper or abnormal use, negligence, alteration, modification, or accident, damaged due to lack of maintenance or use of wrong fuel, oil, or lubricants, or which has served its normal life. This limited warranty does not apply to any part of any internal combustion engine, or expendable items such as blades, shields, guards, or pneumatic tires except as specifically found in your Operator's Manual.
- 1.04. Except as provided herein, no employee, agent, Dealer, or other person is authorized to give any warranties of any nature on behalf of Manufacturer.

### 2. REMEDIES AND PROCEDURES.

- 2.01. This limited warranty is not effective unless the Purchaser returns the Registration and Warranty Form to Manufacturer within 30 days of purchase.
- 2.02. Purchaser claims must be made in writing to the Authorized Dealer ("Dealer") from whom Purchaser purchased the goods or an approved Authorized Dealer ("Dealer") within 30 days after Purchaser learns of the facts on which the claim is based.
- 2.03. Purchaser is responsible for returning the goods in question to the Dealer.
- 2.04. If after examining the goods and/or parts in question, Manufacturer finds them to be defective under normal use and service due to defects in material or workmanship, Manufacturer will:
  - (a) Repair or replace the defective goods or part(s) or
  - (b) Reimburse Purchaser for the cost of the part(s) and reasonable labor charges (as determined by Manufacturer) if Purchaser paid for the repair and/or replacement prior to the final determination of applicability of the warranty by Manufacturer.

The choice of remedy shall belong to Manufacturer.

- 2.05. Purchaser is responsible for any labor charges exceeding a reasonable amount as determined by Manufacturer and for returning the goods to the Dealer, whether or not the claim is approved. Purchaser is responsible for the transportation cost for the goods or part(s) from the Dealer to the designated factory.

### 3. LIMITATION OF LIABILITY.

- 3.01. MANUFACTURER DISCLAIMS ANY EXPRESS (EXCEPT AS SET FORTH HEREIN) AND IMPLIED WARRANTIES WITH RESPECT TO THE GOODS INCLUDING, BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
- 3.02. MANUFACTURER MAKES NO WARRANTY AS TO THE DESIGN, CAPABILITY, CAPACITY, OR SUITABILITY FOR USE OF THE GOODS.
- 3.03. EXCEPT AS PROVIDED HEREIN, MANUFACTURER SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO PURCHASER OR ANY OTHER PERSON OR ENTITY WITH RESPECT TO ANY LIABILITY, LOSS, OR DAMAGE CAUSED OR ALLEGED TO BE CAUSED DIRECTLY OR INDIRECTLY BY THE GOODS INCLUDING, BUT NOT LIMITED TO, ANY INDIRECT, SPECIAL, CONSEQUENTIAL, OR INCIDENTAL DAMAGES RESULTING FROM THE USE OR OPERATION OF THE GOODS OR ANY BREACH OF THIS WARRANTY. NOTWITHSTANDING THE ABOVE LIMITATIONS AND WARRANTIES, MANUFACTURER'S LIABILITY HEREUNDER FOR DAMAGES INCURRED BY PURCHASER OR OTHERS SHALL NOT EXCEED THE PRICE OF THE GOODS.
- 3.04. NO ACTION ARISING OUT OF ANY CLAIMED BREACH OF THIS WARRANTY OR TRANSACTIONS UNDER THIS WARRANTY MAY BE BROUGHT MORE THAN TWO (2) YEARS AFTER THE CAUSE OF ACTION HAS OCCURRED.

### 4. MISCELLANEOUS.

- 4.01. Proper Venue for any lawsuits arising from or related to this limited warranty shall be only in Guadalupe County, Texas.
- 4.02. Manufacturer may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.
- 4.03. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.
- 4.04. Applicable law may provide rights and benefits to purchaser in addition to those provided herein.

### KEEP FOR YOUR RECORDS

ATTENTION: Purchaser should fill in the blanks below for his reference when buying repair parts and/or for proper machine identification when applying for warranty.

Rhino Implement Model \_\_\_\_\_ Serial Number \_\_\_\_\_

Date Purchased \_\_\_\_\_ Dealer \_\_\_\_\_

ATTENTION:

READ YOUR OPERATOR'S MANUAL

**RHINO®**

1020 S Sangamon Ave.

Gibson City, IL 60936

800-446-5158

Email: [parts@servis-rhino.com](mailto:parts@servis-rhino.com)





## TO THE OWNER/OPERATOR/DEALER

To keep your implement running efficiently and safely, read your manual thoroughly and follow these directions and the Safety Messages in this Manual. The Table of Contents clearly identifies each section where you can easily find the information you need.

The OCCUPATIONAL SAFETY AND HEALTH ACT (1928.51 Subpart C) makes these minimum safety requirements of tractor operators:

### REQUIRED OF THE OWNER:

1. Provide a Roll-Over-Protective Structure that meets the requirements of this Standard; and
2. Provide Seat belts that meet the requirements of this paragraph of this Standard and SAE J4C; and
3. Ensure that each employee uses such Seat belt while the tractor is moving; and
4. Ensure that each employee tightens the Seat belt sufficiently to confine the employee to the protected area provided by the ROPS

### REQUIRED OF THE OPERATOR:

1. Securely fasten seat belt if the tractor has a ROPS.
2. Where possible, avoid operating the tractor near ditches, embankments, and holes.
3. Reduce speed when turning, crossing slopes, and on rough, slick, or muddy surfaces.
4. Stay off slopes too steep for safe operation.
5. Watch where you are going - especially at row ends, on roads, and around trees.
6. Do not permit others to ride.
7. Operate the tractor smoothly - no jerky turns, starts, or stops.
8. Hitch only to the drawbar and hitch points recommended by the tractor manufacturer.
9. When the tractor is stopped, set brakes securely and use park lock, if available.

- 
- 
- x Keep children away from danger all day, every day...
  - x Equip tractors with rollover protection (ROPS) and keep all machinery guards in place...
  - x Please work, drive, play and live each day with care and concern for your safety and that of your family and fellow citizens.

